



## A Complete Range of

Liquid Electrostatic Spray Solutions



# OTSON 2023 Product Catalog



**Innovative Technologies of Liquid** 

Solvent / Waterbased

**Electrostatic Coating Solutions** 









# **Technical Overview**



2K/3K WATERBASED

**2K/3K SOLVENT** 

iOTSON PAINT SHOP -Electrostatic Spray - THINK GREEN and Power Saving























iOTSON PAINT SHOP -Electrostatic Spray - THINK GREEN and Power Saving





AUTOMATION



INTERNET OF THINGS



**SMART PRODUCTION** 





**GREEN ENERGY** 



**SMART FACTORY** 



CYBER SECURITY



ARTIFICIAL INTELLIGENCE







## **Dashboard of Electrostatic Spray Coating – Paint Shop**





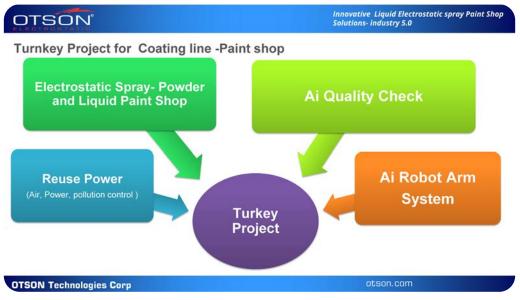




# *iOTSON PAINT SHOP -Electrostatic Spray*– THINK GREEN and Power Saving

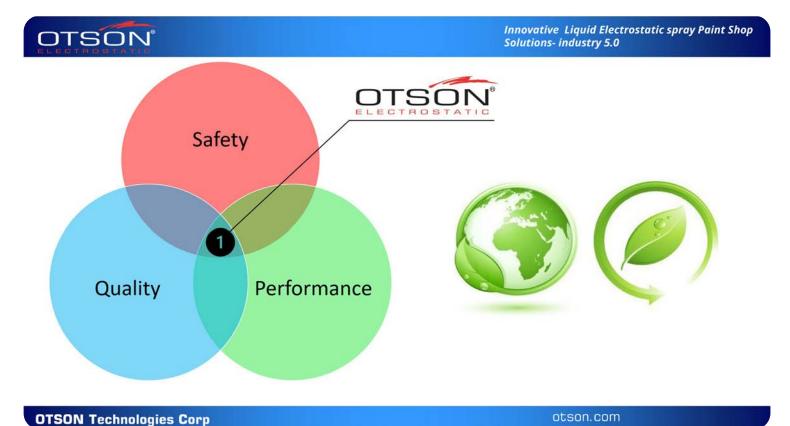
Industry 4.0, the Fourth Industrial Revolution, is a current trend in manufacturing technology that involves automation and data exchange, utilizing advanced technologies such as IoT, AI, and machine learning. On the other hand, Industry 5.0, the Fifth Industrial Revolution, focuses on creating a more sustainable and human-centered manufacturing environment by building on these technologies. A paint shop that operates as part of Industry 5.0 may incorporate advanced technologies and practices to optimize the coating process, reduce waste, and enhance efficiency. Some of the key features of a paint shop operating as part of Industry 5.0 may include:

- **Human-centric approach:** Industry 5.0 prioritizes the well-being and safety of workers and aims to enhance their working conditions through the use of advanced technologies.
- **Sustainable practices:** A paint shop operating as part of Industry 5.0 is expected to incorporate ecofriendly and sustainable practices to minimize its environmental impact.
- Integration of advanced technologies: To improve efficiency, accuracy, and quality, a paint shop may integrate advanced technologies such as robotics, AI, machine learning, and IoT-enabled equipment and systems.
- **Real-time data monitoring:** IoT-enabled sensors can monitor various aspects of the coating process, enabling real-time data analysis, and assisting in decision-making for process improvement.
- **Predictive maintenance:** All and machine learning can be leveraged to predict equipment failures and reduce downtime by performing predictive maintenance.
- **Customization:** Industry 5.0 encourages customization of products and processes to meet specific customer demands, enabling paint shops to provide unique and tailored coating solutions.



In conclusion, Industry 5.0 takes Industry 4.0 to the next level by focusing on sustainability, human-centered practices, and the integration of advanced technologies in manufacturing. A paint shop operating under this framework has the potential to increase efficiency, reduce waste, and enhance the quality of the coating process, which ultimately benefits both the business and the environment.





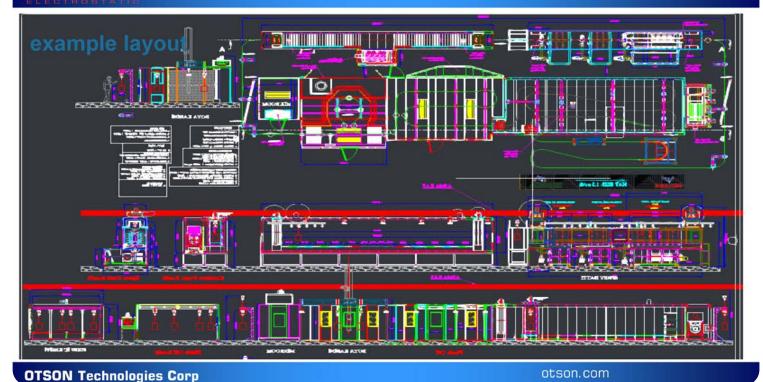
## **Features**

- **Customized solutions:** OTSON provides customized solutions for different industries, including automotive, woodworking, bicycles, glass bottle, and metal parts, based on their unique needs and requirements.
- Advanced technologies: OTSON uses advanced technologies such as Industry 5.0, IoTSON, robotics,
   AI, and machine learning to improve the efficiency of the coating process, reduce waste, and create a more human-centered and sustainable manufacturing environment.
- *High-quality equipment:* OTSON is dedicated to providing customers with the highest quality paint shop equipment to achieve a high production rate and improve production efficiency.
- **Experienced team:** OTSON's team of experts has extensive experience and knowledge in the field, providing support and guidance throughout the entire process, from design to installation and maintenance.
- **Commitment to customer satisfaction:** OTSON is committed to providing customers with the best possible solutions for their coating needs and ensuring their satisfaction.



## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



The production rate of a paint shop factory refers to the amount of paint that the factory is able to produce in a given time period. This will depend on a variety of factors, including the size and capacity of the factory, the efficiency of the production processes, and the availability of raw materials and other resources.

#### There are a few key considerations that can impact the production rate of a paint shop factory:

- **Capacity of the mixer room:** The capacity of the mixer room, which is the area where the paint is mixed and prepared for use, will impact the production rate of the factory. If the mixer room is small or has limited equipment, it may be able to produce less paint than a larger or more well-equipped mixer room.
- **Efficiency of the production process:** The efficiency of the production process, including the speed and accuracy of the mixing equipment and the efficiency of the material handling and storage systems, will also impact the production rate of the factory.
- Availability of raw materials and other resources: The availability of raw materials, such as pigments and solvents, and other resources, such as labor and energy, will also impact the production rate of the factory. If these resources are in short supply or not being used efficiently, it may limit the factory's production capabilities.



- **Quality control:** It is important to ensure that the paint being produced meets the required quality standards. This may involve performing regular quality control checks to ensure that the paint is properly mixed and meets all necessary specifications. This can impact the production rate of the factory, as time must be set aside for these checks and any necessary adjustments to the production process.
- Production schedule: The production schedule of the paint shop factory will also impact the
  production rate. If the factory is operating at full capacity, with all of its equipment and resources
  being used to the maximum extent possible, it will be able to produce more paint than if it is
  operating at a lower capacity.
- **Customization:** Some paint shop factories may offer customized paint products, which may require additional time and resources to produce. This can impact the overall production rate of the factory, as customized products may take longer to produce than standard products.
- **Automation:** The use of automated systems and equipment can help improve the efficiency and speed of the production process, increasing the production rate of the factory.

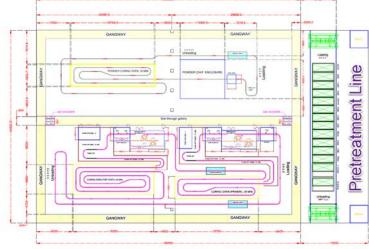
Overall, the production rate of a paint shop factory will depend on a variety of factors, and it can be influenced by changes in the factory's equipment, processes, and resources. By carefully managing these factors, it may be possible to increase the production rate and improve the efficiency of the factory.

#### OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0

The paint shop is designed and built according to the needs and established technology from selected, following process equipment units:

- Surface preparation
- Water drying
- Painting
- Drying / heating of paint
- Cooling details
- Wastewater treatment
- Preparation of process water
- Air purification
- Parts transport in the production system
- Supplying and receiving media to / from facilities
- Object and system control



example layout

The painting installation project is always consulted with the investor and suppliers of materials for technological processes, and the production of equipment monitored by the investor's staff, who is a qualified specialist in the industry.





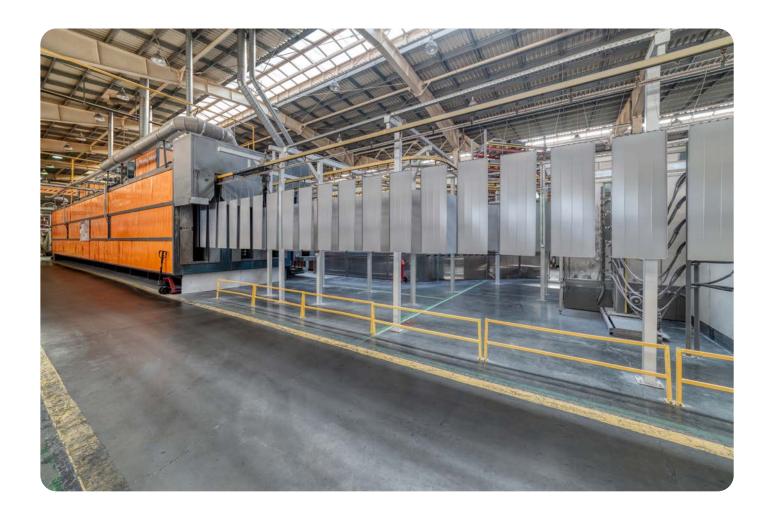












## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0





**Spray Booth** 





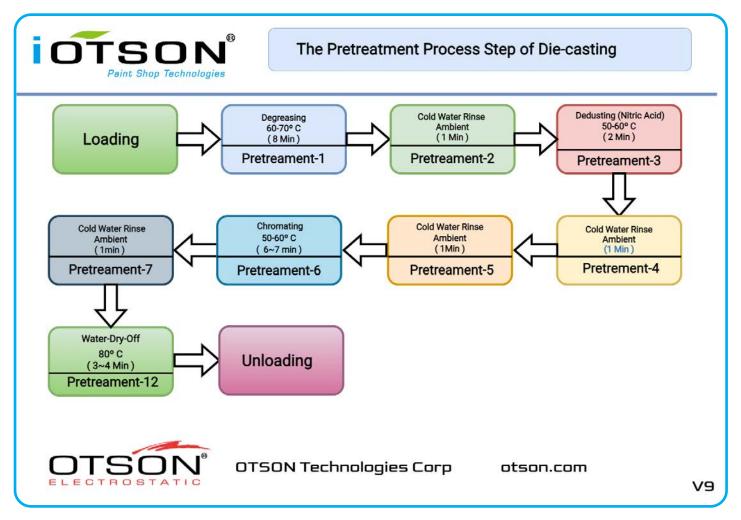
## OTSON

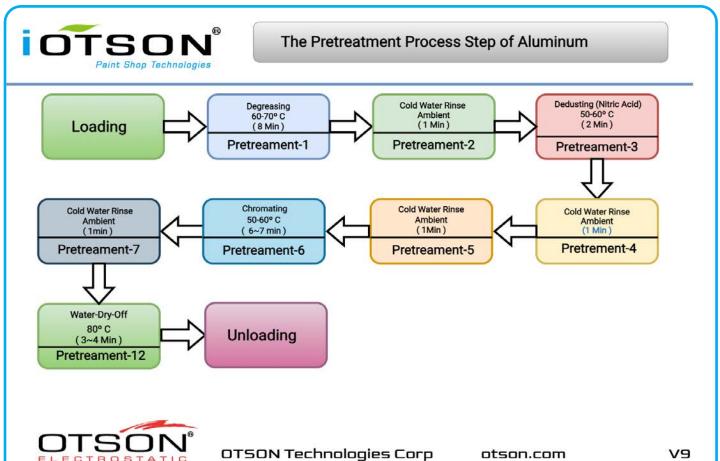
#### Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



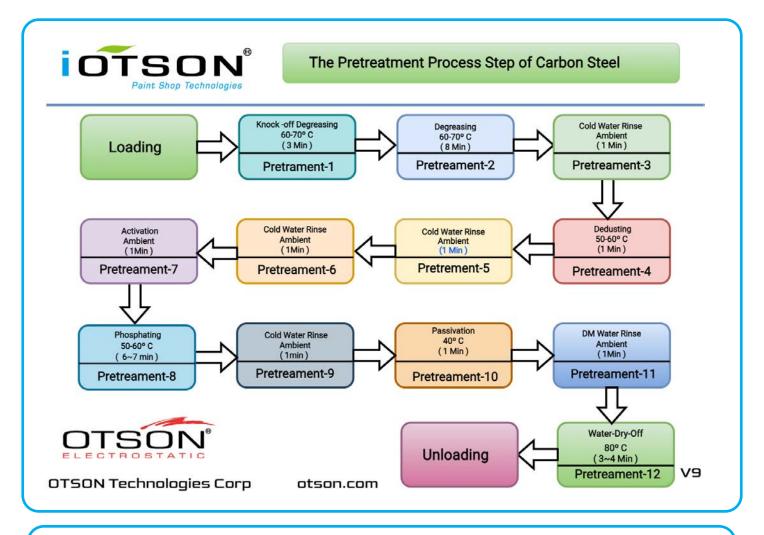


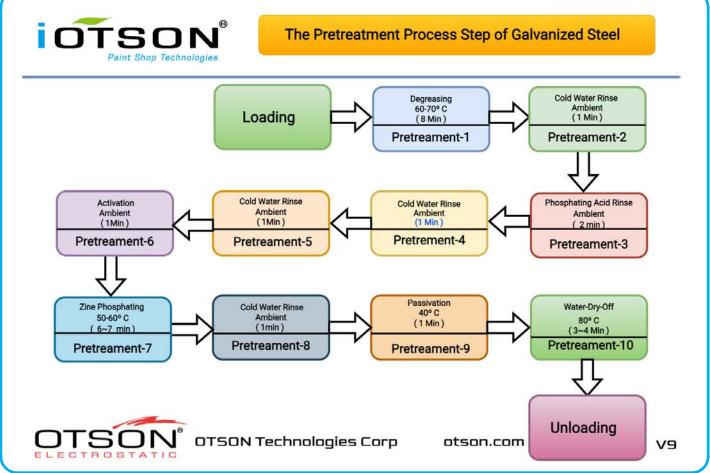














## **Overview- Liquid Electrostatic Spray**

## **Electrostatic Spray Coating - Reduce Paints Cost-**

OTSON Technologies Corp. is a well-known provider of cutting-edge paint shop solutions for various industrial and commercial markets. Our extensive range of products and services are designed to help our clients improve their painting processes, reduce costs, and increase overall efficiency. With years of experience as a reputable manufacturer, we take pride in delivering high-quality products and services to meet the needs of our valued customers.

One of our flagship products is the OTSON Liquid Electrostatic, which features innovative technology and patented designs for electrostatic liquid coating and fluid transfer applications. Our product range includes a wide variety of equipment options such as disc and bell systems that cater to the unique requirements of various industries and applications.

OTSON Liquid Electrostatic systems are renowned for their precision, high efficiency, and reliability. Our products are specifically designed to minimize paint waste and increase production rates, resulting in a significant return on investment for our customers. Furthermore, our systems meet industry safety standards with ATEX certification, ensuring the delivery of high-quality finishes to our clients.

At OTSON, we understand the significance of offering complete solutions to cater to the diverse needs of our clients. Therefore, we are committed to integrating our OTSON Liquid Electrostatic systems with our smart paint shop solutions that provide greater process control, enhanced efficiency, and improved quality.

If you are looking for a reliable and efficient liquid electrostatic coating system, OTSON's OTSON Liquid Electrostatic line is the perfect choice. Get in touch with us today to learn more about our products and services, and how they can benefit your business.



















At OTSON Technologies Corp, we specialize in the manufacturing of iOTSON paint shop technologies, which includes the design and production of spray booths for electrostatic spray systems. Our spray booths are designed to provide a controlled environment for the efficient and effective application of paint or other coating materials, while also ensuring compliance with ATEX regulations and safety standards.

#### Our key features include:

- Large capacity mixer room equipped with state-of-the-art mixing equipment
- Advanced material handling and storage systems, as well as automated systems and equipment
- Access to a steady supply of pigments and solvents, as well as enough labor and energy
- Regular quality control checks to ensure paint meets necessary specifications and standards
- Flexible production schedule to meet the specific needs of our customers
- Customized paint products and solutions to meet the unique needs of our clients
- ATEX compliant equipment to ensure safe operation in hazardous environments
- Fire detection sensors for early warning of potential hazards
- Emergency stop button for immediate shutdown in case of emergency

Our mixer rooms are designed to handle high volumes of paint production and ensure a consistent, high-quality output. We use advanced material handling and storage systems, as well as automated systems and equipment, to keep the production process moving smoothly and quickly. This helps to minimize downtime and increase overall production rate.

## OTSON



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0





We also prioritize the availability of raw materials and other resources. This includes ensuring that our factories have access to a steady supply of pigments and solvents, as well as enough labor and energy to keep the production process running smoothly.

Quality control is also a key consideration for us. We have a team of experts that perform regular quality control checks to ensure that the paint produced meets all necessary specifications and standards.

Our production schedule is flexible and can be adjusted to meet the specific needs of our customers. This allows us to keep the factory running

#### OTSON



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



**OTSON** Technologies Corp

otson.com









OTSON is a leading manufacturer of liquid electrostatic equipment, including spray guns and automatic systems, that are designed to efficiently and effectively apply a variety of coatings to various surfaces. The company's range of equipment is known for its high-quality performance, reliability, and durability, making it a popular choice for professionals across a range of industries.

The OTSON Liquid Electrostatic Equipment is designed to reduce CO2 emissions and overspray, which can help to save costs and be more environmentally friendly, ultimately leading to cost savings for your customers.

The range of equipment includes spray guns and automatic systems that are designed to provide uniform, high-quality coverage of liquid coatings on a range of surfaces. They use an electrostatic charge to atomize the coating, ensuring that it evenly coats the surface. This leads to reduced overspray, which not only saves on material costs but also reduces the amount of paint that goes to waste, making it a more environmentally friendly option.

The automatic systems available in the range provide high production rates and reduce labor costs. They come with a fully automated control panel that gives operators total control flexibility and allows them to change process parameters, not only between batches but also within the same part. The simplified user interface control panel is capable of recording ten different coating parameters, making it easy and efficient to apply to various objects.

Moreover, OTSON Liquid Electrostatic Spray Equipment can use 2k/3k systems, which allows for the efficient mixing and application of two or three-component coatings, providing enhanced coating performance and durability.

Furthermore, the equipment has received CE and ATEX certification, ensuring that they meet high safety and quality standards. The CE marking indicates that the equipment meets the EU's health, safety, and environmental protection requirements, while the ATEX certification shows that the equipment complies with the EU's regulations for equipment used in potentially explosive environments.

Overall, the OTSON Liquid Electrostatic Equipment offers a cost-effective and environmentally friendly solution for professionals looking to efficiently and effectively apply coatings to a range of surfaces while meeting high safety and quality standards.



**2K/3K WATERBASED** 

2K/3K SOLVENT

Dual Coating for Solvent and Waterborne Paint



#### Finishing Quality of Paint Particle Size

Series 5000

MAX 60000RPM

Twin-Turbine Rotary Atomizer

5 u

Auto Liquid Electrostatic Spray Bell

**2K Water Based** 

2K Solvent | **0TS-9**000











2K Solvent 2K Water Based

> Auto Liquid **Electrostatic** DISK





OTS-8000



Auto Liquid Electrostatic Spray Gun

30 u

Manual Liquid Electrostatic Spray Gun





**Conevyor Speed** 

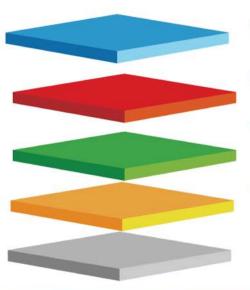
1 Mtrs/min 3 Mtrs/min 7~10 Mtrs/min



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



OTSON Pretreatment and coating process of metal parts in the metal industry



#### Clear Coating:

Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness of the clear coat is around 20-30 microns. The clear coat is cured in an oven at a temperature of around 150-180°C for 20-30 minutes.

#### Base Coating:

Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The thickness of the base coat is around 30-50 microns. The base coat is cured in an oven at a temperature of around 150-180°C for 20-30 minutes...

#### **Primer Coating:**

Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. The primer coating is cured in an oven at a temperature of around 120-150°C for 20-30 minutes.

#### **CED Coating:**

CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80 microns. The CED coating is cured in an oven at a temperature of around 180-200°C for 30-60 minutes.

Metal Material

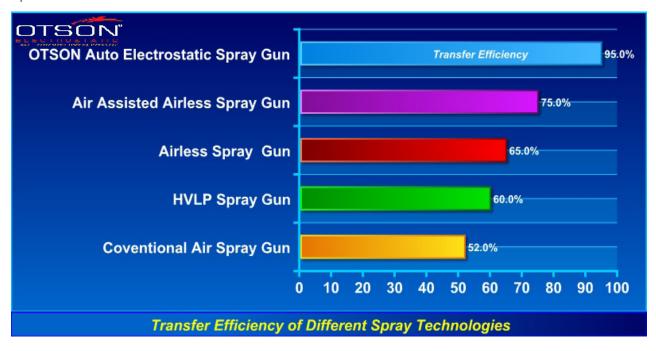




## There are several advantages to using electrostatic spray coating over traditional spraying methods:

Electrostatic spray coating is a popular choice for mass production factories due to the many benefits it offers over traditional coating methods. Some of the key advantages of using electrostatic spray coating include:

- **High Spray Efficiency:** Electrostatic spray coating is highly efficient, requiring less material to achieve the desired coating thickness. This leads to cost savings and reduced waste.
- **Uniform Coating:** Electrostatic spray coating creates a uniform coating on the surface of the product, thanks to the electrostatic charge that attracts the coating material to the surface. This ensures even distribution, resulting in a higher quality finished product with fewer defects.
- **Lower Environmental Impact:** Electrostatic spray coating has a lower impact on the environment than some traditional coating methods. It produces less air and water pollution and can be used in enclosed areas with proper ventilation, reducing the amount of overspray and waste.
- Advancements in Electrostatic Coating Equipment: In recent years, there have been significant
  advancements in electrostatic coating equipment. High-voltage electrostatic generators, new structures
  for electrostatic spray guns, and new automatic control panels have enhanced the reliability and efficiency
  of the electrostatic coating process, providing a solid foundation for its continued development and
  implementation in various industries.

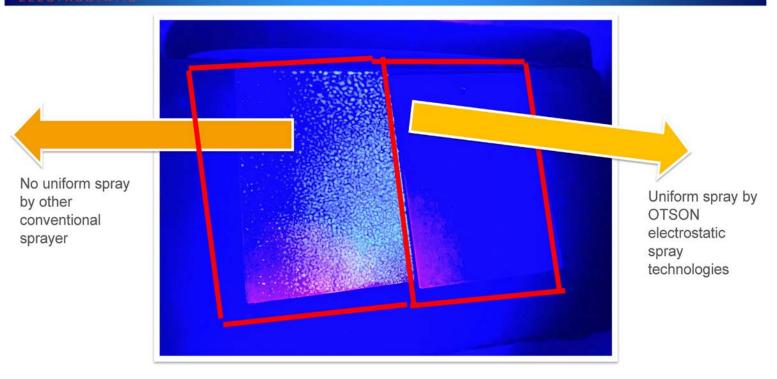


Overall, electrostatic spray coating is a versatile, efficient, and sustainable method that is widely used in various industries, including automobiles, bicycles, wheels, instrumentation, electrical appliances, agricultural machinery, household electrical appliances, daily hardware, steel furniture, doors, windows, power tools, toys, gas appliances, and other industrial fields. The benefits of electrostatic spray coating make it an ideal choice for businesses looking to improve their coating processes, reduce costs, and increase efficiency while reducing their environmental impact.





Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



**OTSON** Technologies Corp

otson.com



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0





Electrostatic spraying is a highly efficient and cost-effective coating method that has become increasingly popular across a range of industries. Here are some key features and benefits of using electrostatic spray equipment in your paint shop:

- **Increased efficiency:** Electrostatic spraying allows for a more efficient use of paint, resulting in significant cost savings and reduced waste.
- **Improved coating quality:** Electrostatic spray equipment provides a more even and consistent coating, resulting in a higher-quality finish, improved product durability, and longer lifespan for the coated item.
- **Greater flexibility:** Electrostatic spray equipment can be used for a wide range of coating applications, including large and irregularly shaped objects, making it a versatile solution for many different industries.
- **Increased safety:** Electrostatic spraying reduces the amount of overspray and allows for a safer working environment by eliminating the need for excessive amounts of paint in the air.
- **Reduced downtime:** Electrostatic spray equipment is easy to clean and maintain, reducing downtime and increasing productivity.
- **ROI-friendly:** Electrostatic spray equipment has a relatively low initial investment cost and is known to have a relatively short payback period, making it a cost-effective solution for many businesses.
- **Energy-efficient:** Electrostatic spray equipment typically uses less energy than traditional spray equipment, leading to cost savings and a reduced environmental impact.
- **Environmental-friendly:** Electrostatic spray equipment results in reduced emissions, leading to a smaller environmental footprint.



Overall, electrostatic spray equipment can provide a wide range of benefits for paint shops, from increased efficiency and improved coating quality to greater flexibility and increased safety. With its relatively low initial investment cost and short payback period, it can be a cost-effective and environmentally-friendly solution that can improve the ROI of your paint shop operations.



## Water-based electrostatic spray coating





Water-based electrostatic spray coating has a variety of features that make it a popular and environmentally friendly coating option. Here are some of the key features of this process:

- **Environmentally friendly:** Water-based electrostatic spray coating produces fewer emissions and less VOCs than solvent-based coatings, making it a more environmentally friendly option.
- **High-quality finish:** The electrostatic charge created during the spraying process ensures that the coating material is uniformly attracted to the substrate, resulting in a high-quality finish.
- **Wide range of substrates:** Water-based electrostatic spray coating can be used on a wide range of substrates, including metals, plastics, and composites.
- **Versatility:** This process can be used to coat a variety of products, such as automobiles, bicycles, electrical appliances, agricultural machinery, household items, steel furniture, and more.
- **Specialized equipment:** Water-based electrostatic spray coating requires specialized equipment, including a high-voltage electrostatic generator, a water-based electrostatic spray gun, and a control panel that regulates the voltage and flow rate of the coating material.
- **Proprietary technology:** Some companies, such as OTSON, have developed proprietary technology that ensures optimal performance of the equipment and the coating.

Overall, water-based electrostatic spray coating is an environmentally friendly and high-quality coating process that can be used on a wide range of substrates and products. Its specialized equipment and proprietary technology make it a versatile solution for many different industries.





- Electrostatic atomizer spray systems use an electrostatic charge to apply a coating material to a surface. The charge is generated by an electrical current applied to the coating material as it is atomized into fine droplets.
- The charged droplets are attracted to the surface being coated, allowing for more precise application and a more even finish. The charge also helps to increase the transfer efficiency of the coating material, resulting in less material being used and potentially reducing costs.
- Electrostatic atomizer spray systems are often used in the automotive, aerospace, and manufacturing industries to apply paints, coatings, and other finish materials. They can be used to coat a wide range of surfaces, including metal, plastic, and composite materials.
- Electrostatic atomizer spray systems have several advantages over traditional spraying methods, including improved precision, reduced overspray, increased efficiency, and better transfer efficiency. They also offer greater control over the coating process and can be more environmentally friendly, as they often produce fewer volatile organic compounds (VOCs) compared to other coating methods.



OTSON Powder Electrostatic is a leading provider of electrostatic powder coating solutions, designed to improve the efficiency and quality of your industrial coating processes. Our patented technology utilizes a high-voltage electrostatic charge to attract powder particles to the surface being coated, ensuring a uniform and consistent finish.

Our powder electrostatic systems include disc and bell systems, both of which are designed to handle a wide range of coating materials and applications. The disc system utilizes a rotating disc to distribute the powder evenly, while the bell system uses a bell-shaped nozzle to create a fan-shaped powder spray.

Our powder electrostatic systems are also designed with safety in mind, featuring built-in overload protection and emergency stop buttons to ensure the safety of our operators. Our systems also include advanced control panels for easy operation and process monitoring.

At OTSON, we understand the importance of reducing costs and improving efficiency in industrial coating processes. Our OTSON Powder Electrostatic systems are designed to do just that, by reducing paint waste and increasing production rates, ultimately leading to a higher return on investment for our customers.

With OTSON Powder Electrostatic, you can trust that you are getting the best in electrostatic powder coating technology, backed by the expertise and innovation of OTSON– a leading smart paint shop solutions provider.

Power electrostatic spray is a process in which an electric charge is applied to a liquid coating material as it is sprayed through a nozzle. This creates an electrostatic field around the droplets of coating, which attracts them to the surface being coated. The result is a more uniform and efficient coating process, with less overspray and waste.

Power electrostatic spray is often used in industrial and manufacturing applications where precise and consistent coating is critical. It is commonly used to apply coatings such as paints, primers, and adhesives, as well as a variety of other materials including lubricants, insecticides, and flame retardants. The process is especially useful for coating complex shapes or hard-to-reach areas, as the electrostatic attraction helps to ensure that the coating material adheres evenly and completely.









There are a few key benefits to using power electrostatic spray for coating applications. These include: **Increased efficiency:** Power electrostatic spray can significantly increase the efficiency of the coating process, with up to 50% less overspray and material waste compared to traditional spraying methods.

**Improved coverage:** The electrostatic field helps to ensure that the coating material adheres evenly and completely to the surface being coated, resulting in improved coverage and a more uniform finish.

**Greater precision:** Power electrostatic spray allows for precise and consistent application of the coating material, making it ideal for applications where a uniform finish is critical.

**Easy to use:** Power electrostatic spray systems are relatively easy to operate and maintain, making them suitable for use in a variety of industrial and manufacturing environments.







- **Power supply:** The power supply provides the electrical charge that is applied to the coating material as it is sprayed. This can be generated through a variety of means, such as a high voltage transformer or a corona discharge system.
- **Spray gun:** The spray gun is the device that is used to apply the coating material. It typically consists of a nozzle, an electrode, and a handle with a trigger. When the trigger is pulled, the coating material is sprayed through the nozzle and the electrical charge is applied to the droplets.
- **Hose:** The hose is used to connect the spray gun to the power supply and to the source of the coating material. It is typically made of a flexible, non-conductive material to ensure the safety of the operator.
- **Material pump:** The material pump is used to deliver the coating material from its container to the spray gun. It may be a separate unit or it may be integrated into the spray gun itself.
- **Control unit:** The control unit is the central component of the power electrostatic spray system. It is used to regulate the flow of coating material and the electrical charge applied to it. It may also include features such as variable speed control and automatic shutdown.
- **Grounding system:** The grounding system is an important safety feature of a power electrostatic spray system. It is used to ensure that the electrical charge is safely discharged to the ground, protecting the operator and equipment from electrical shock.





Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



## Different coatings thicknesses by OTSON Electrostatic Spray System

OTSON Technologies Corp

otson.com





## Benefits of Electrostatic Spray Technology

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

## **Reduce Paints Costs**



## Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Disk (Disc) System

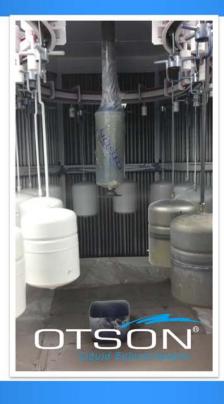
	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	X	X
Litre Used per Day	100 litres	
	X	X
Business Days per Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	



## OTSON







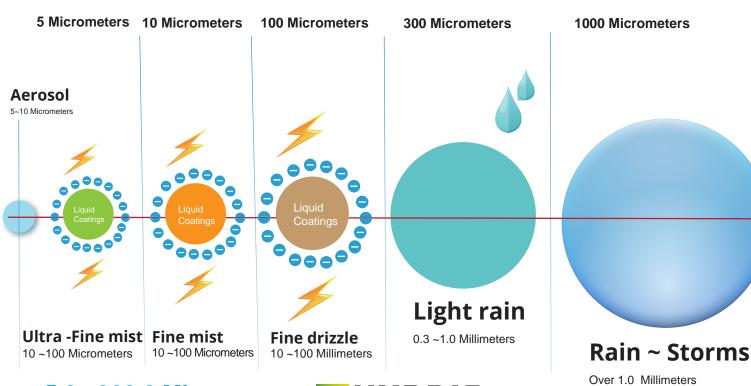


**OTSON** Technologies Corp

otson.com



#### **Classification of Electrostatic Spray Droplet / Particle Size**



**5.0~ 300.0 Micrometers** 



**∮** Series 5000

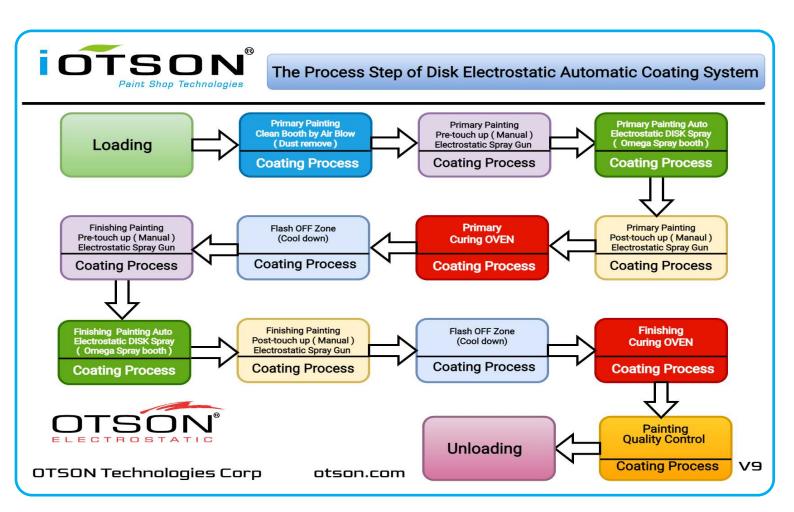
**Waterbase Coatings** 

Solvent Coatings

Auto DISK (Disc) Electrostatic Spray



## The Process Steps of Disk Electrostatic Automatic Coating System





Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0





## **Benefits of Electrostatic Spray Technology**

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

## **Reduce Paints Costs**



## Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Bell System

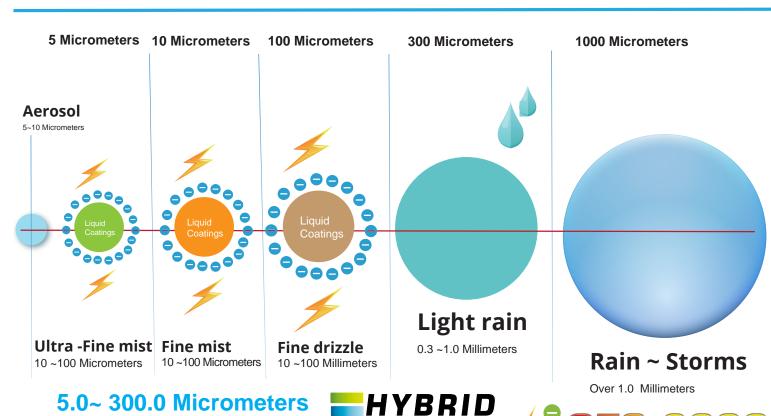
	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	Х	Х
Litre Used per Day	100 litres	
	X	X
Business Days per Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	







### **Classification of Electrostatic Spray Droplet / Particle Size**



Waterbase Coatings

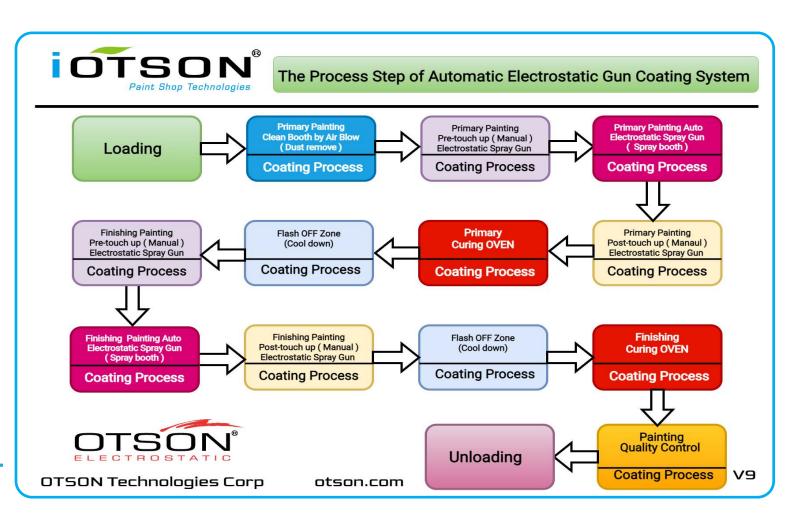
**Solvent Coatings** 

OTS-8000

Auto Electrostatic Spray Gun



## The Process Steps of Auto Electrostatic Spray Gun Coating System



OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



Round TIN Nozzle - B





## **Benefits of Electrostatic Spray Technology**

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

## **Reduce Paints Costs**



## Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Bell System

	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	Х	Х
Litre Used per Day	100 litres	
	X	Х
Business Daysper Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	



## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0





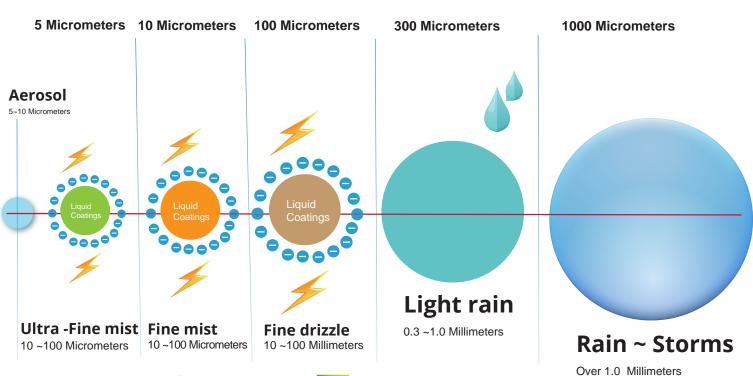


**OTSON** Technologies Corp

otson.com



#### **Classification of Electrostatic Spray Droplet / Particle Size**



**5.0~ 300.0 Micrometers** 



∮° 0TS-9000

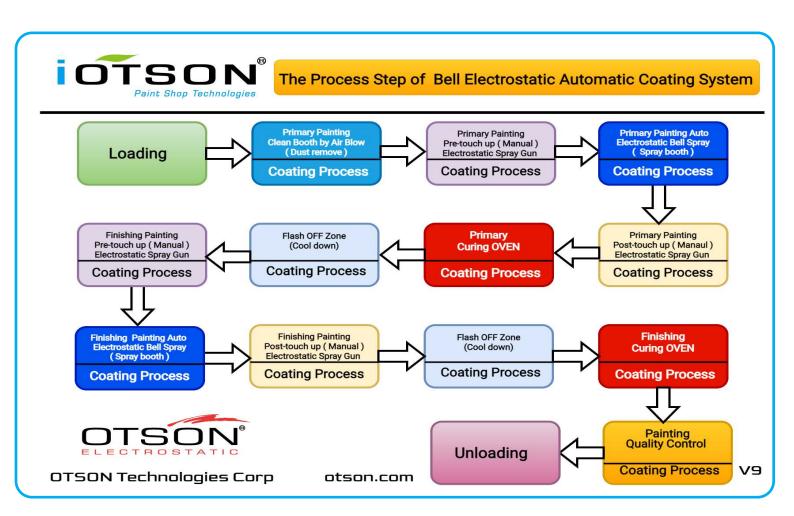
**Waterbase Coatings** 

Solvent Coatings

Auto Electrostatic Spray Bell



#### The Process Steps of Auto Electrostatic Spray Bell Coating System





Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0







# **Benefits of Electrostatic Spray Technology**

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

#### **Reduce Paints Costs**



# Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Bell System

	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	Х	X
Litre Used per Day	100 litres	
	X	X
Business Days per Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	





Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0

# OTS-7900 Auto Electrostatic Spray Bell -Robot ARM



OTSON Technologies Corn

otson.com







Innovative Liquid Electrostatic spray Paint Sho Solutions- industry 5.0

#### OTS-7800 Auto Electrostatic Spray Gun Kit -Robot ARM



**OTSON Technologies Corp** 

otson.com





#### 2K/3K Mixer and Color Change System- Disk Electrostatic Spray

Color change valves, also known as paint dispensers, are a valuable investment for any business in the painting industry. These devices are used in paint shops to mix and dispense paint quickly and accurately, reducing waste and cleanup time.

One of the key benefits of a color change valve is its ability to automatically switch between different paint colors, which can save time and increase efficiency. This feature is especially useful for businesses that work on multiple projects and need to switch between colors frequently.

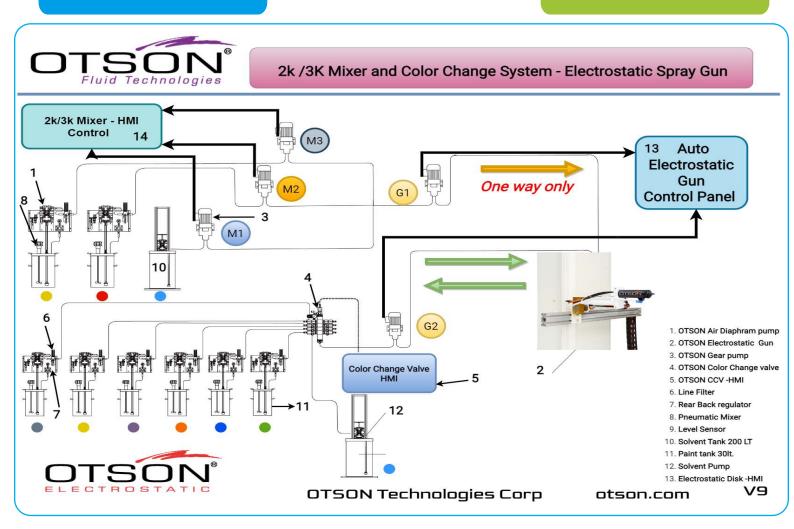
Another advantage of color change valves is their mixing capabilities. These devices can mix the paint with hardeners, reducers, or other additives as it is dispensed, ensuring that the paint is properly mixed and ready to use, which can help improve the quality of the paint job.

In terms of market view, the use of color change valves is prevalent in industrial paint application such as automotive, aerospace, and wood finishing industries. Many companies are investing in color change valves to improve their production efficiency and reduce cost.

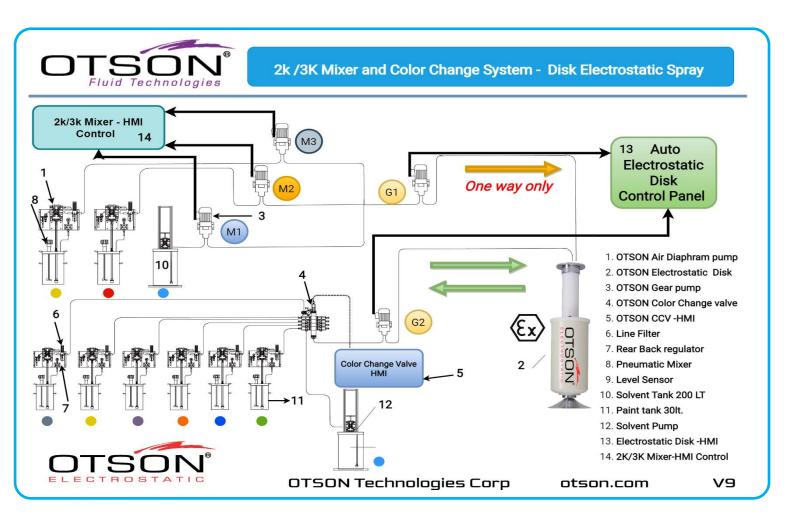
Overall, color change valves are an essential component of any paint shop, providing accurate and efficient paint dispensing and color change capabilities. Investing in a high-quality color change valve can help businesses in the painting industry to increase productivity, improve the quality of their paint jobs and save money in the long run.

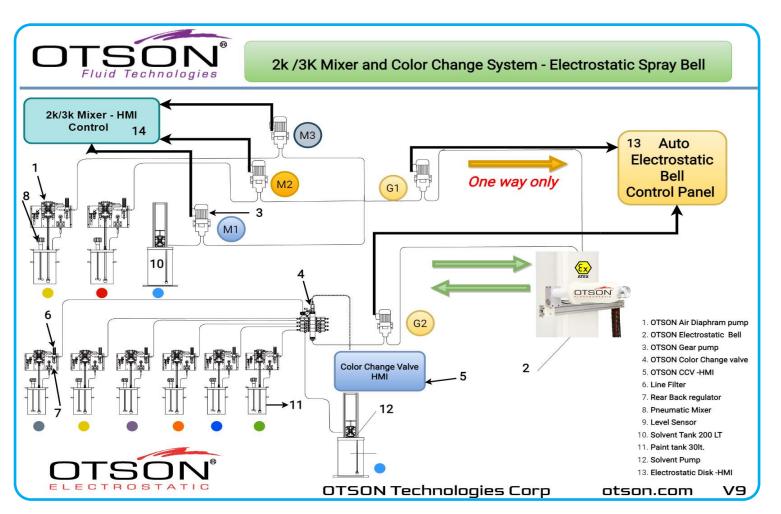


**2K/3K SOLVENT** 











The 2K-3K Electronic Mixing & Dosing System is an advanced system designed for use in a liquid electrostatic spray system. It is used to control the mixing and dosing of two or three liquid components in a precise and accurate manner. The system uses electronic sensors and controls to measure and adjust the flow rate of each component, ensuring that the correct proportion of liquids are mixed and sprayed. The end result is a more uniform and efficient application of the sprayed liquid, resulting in improved product quality and increased productivity.

#### OTSON



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



#### OTSON Technologies Corp

otson.com

The 2K-3K Electronic Mixing & Dosing System typically comprises of the following components:

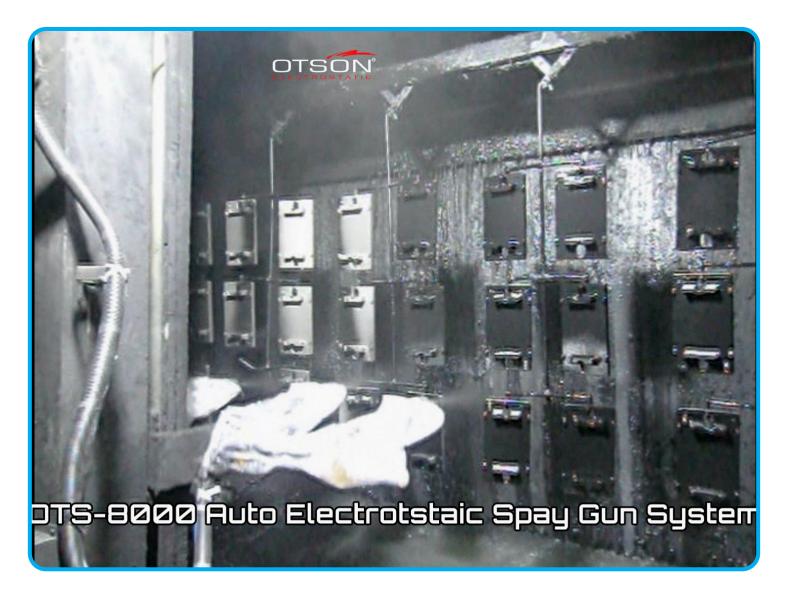
- **Metering Pumps:** These pumps are used to accurately control the flow rate of each component, ensuring that the correct proportion is mixed and sprayed.
- **Mixing Chamber:** The mixing chamber is where the two or three liquid components are combined and mixed together.
- **Control Unit:** The control unit is the heart of the system and is responsible for monitoring and adjusting the flow rate of each component. It may use electronic sensors, computer control and software to manage the mixing and dosing process.
- **Display Unit:** A display unit is used to show the operator the current status of the system, including the flow rate of each component, total amount of liquid mixed and any alarms or faults that may arise.

The system may also be equipped with additional features such as automatic cleaning, continuous monitoring, and alarms for low level and low pressure, to ensure the reliable and consistent operation of the mixing and dosing process.

Overall, the 2K-3K Electronic Mixing & Dosing System provides precise control over the mixing and dosing of two or three liquid components, which results in a more efficient, consistent and uniform



# **Application - Industries**

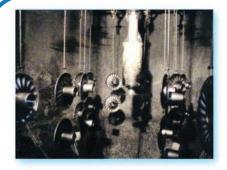


- Small parts
- Bicycle
- Application
- Small parts
- Bicycle
- Computer Housing
- Stationery
- •Wooden Furniture
- Hardware
- Lockers
- Freezers
- •Iron Railing
- Display Cases

- Office Partitions
- Medical Equipment
- Rest room Partitions
- Roller Bars
- Metal Doors
- Decorative Lamps
- Electrical Home Appliances
- •Car Accessories, Teflon Pot
- Sports Equipment
- Handcraft
- Files
- Desks

- Sports Equipment
- Handcraft Computer
- Housing
- Stationery
- •Wooden Furniture
- Hardware
- Lockers
- Freezers
- •Iron Railing
- Display Cases
- Refrigerators
- Heavy Machinery
- Office Equipment

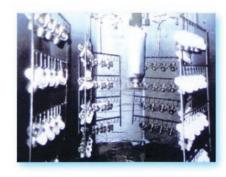




















OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0









# **Application - Industry**













Meeting the requirements of each industry....





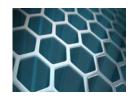












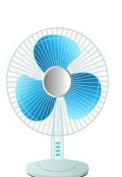








# **Application - Spray Range**











































OTS-8000

**Auto Electrostatic Spray Gun System** 



Auto Electrostatic Spray Bell System





Copyright © 2023, OTSON Technologies Corp All rights reserved.

The contents of this document are protected by national and international copyright and other applicable laws, and are the exclusive property of OTSON Technologies Corp. Unauthorized storage, reproduction, transmission, and/or distribution of this document or any part thereof is strictly prohibited and may result in civil and/or criminal proceedings.

The term "OTSON" is a registered trademark of OTSON Technologies Corp and may be registered in certain countries. All other product names mentioned in this document may be trademarks of their respective owners.

This document is provided subject to contract, and therefore, nothing contained in this document shall be deemed to constitute an offer, obligation, or an acceptance of any offer previously made. Any contract resulting from this document shall be in accordance with the standard form provided by OTSON Technologies Corp.

\*The appearance of all products, detail, figure and specification are subject to change at any time without notice.

Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.

#### OTSON Technologies Corp.

1F., No.20, Lane 211, Huacheng Rd., Sinjhuang City, NEW Taipei City 242, Taiwan (R.O.C.)





# OTSON Technologies Corp.

was established in 1983. With over 37 year's experience in electrostatic coating equipment and products precision machine in Taiwan. OTSON consistently endeavours to invent and develop the advanced products to meet the newly trends on the surface coating markets.



For more than 40 years, OTSON has developed, manufactured and sold liquid electrostatic spray equipment to worldwide customers in the liquid electrostatic coating sector.



**1 Mtrs/min**In the recent years, OTSON have been extending the business to the global markets , in where OTSON also earned a lot of good comments on the outstanding products.

It is no doubt, innovative products at competitive prices is the key to gaining world recognition and acceptance. In this field, OTSON has obtained the patents of structure improvement individually in electrostatic Twin-Twin Turbine Atomizer, Bell Disk, all kinds of spraying nozzles, Auto and Manual liquid electrostatic spray gun and gear pump. OTSON ensure complete customer satisfaction by offering high quality and transfer effencicy coating equipment for various coating solutions.

If customers unsure of what type of coating equipment they may require. We also operate a full pre sales and after sales service to ensure existing customers obtain the optimum performance from their investment in OTSON's equipment.

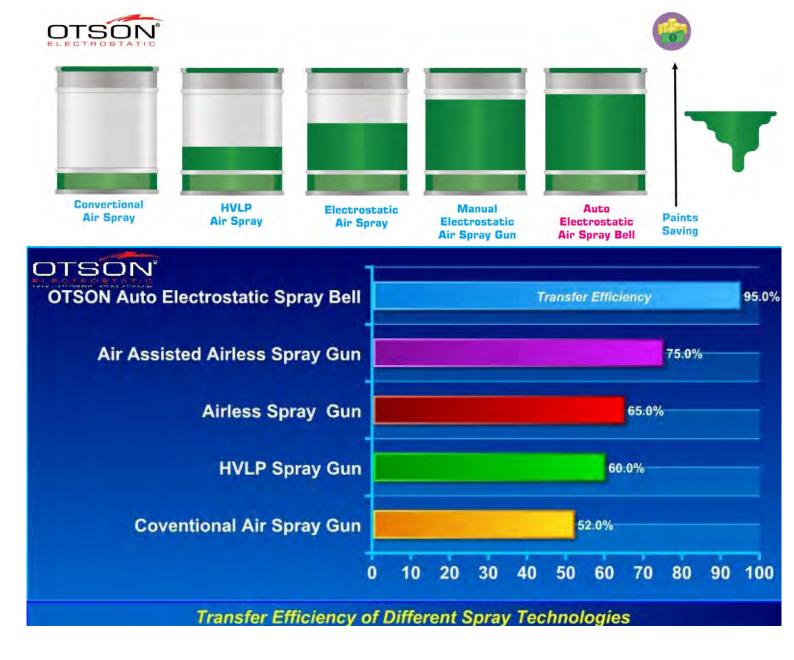


**OTSON** focus on liquid electrostatic technology, we provide full range liquid electrostatic types of equipment for customers. We also provide various nozzles and spray disks for your applications.

Electrostatic spray coating with high spray efficiency, uniform coating, less pollution and other characteristics and adapt to large-scale from The production line is becoming one of the most popular coating processes in production.

Used in automobiles, bicycles, wheels, instrumentation, electrical appliances, agricultural machinery, household electrical appliances, daily hardware, steel furniture, doors Windows, power tools, toys and gas appliances and other industrial fields.

In recent years, with the development of high safety and adaptive electrostatic coating equipment, including high-voltage electrostatic generator, new structure of electrostatic spray gun, new automatic control panel, new Bell cup and new disk atomizer, etc. in the reliability and equipment structure has a significant light into the high advance for the development of electrostatic coating process provides a solid foundation.













- \* New Design Model
- \* New LED Panel
- \* Adaptive Electrostatic Power
- \* More Safety,Low Maintenance
- \* High Transfer Efficiency
- \* High Quality Finishing
- \* Light Weight Gun

















The Spray Direction of High Atomized Nozzle

#### **Features**

- Dual Coating- Solvent and Waterborne Paint
- Improve Coating Quality
- Reduce Air Pollutions
- Reduce Water Pollutions
- High Transfer Efficiency Spray Painting
- High Atomized Nozzle
- Easy Handle for Long Term Operation
- Long Life Operation
- Low VOC Emissions
- Low Failure Rate and Easy Maintenance
- Light Weight Gun 470g Only



**Air Compressor Tank** 









Round (FRP) Nozzle



Flat (FRP) Nozzle

#1 CHOICE







**Primer Coating** 

# MAX 60000RPM

(no loading disk)

Twin-Turbine Rotary Atomizer

Dual Coating for Solvent and Waterborne Paint

#### **Features**

Dual Coating-

Solvent and Waterborne Paint

•Improving Coating Quality-

**Uniform Film Thickness** 

Good Edge Cover-

High quality atomisation and coating finish

•Reducing Coatings Cost-

High Transfer Efficiency

Good Wraparound-

Very little over spray and no bounce back

• Low VOC (volatile organic compounds) Emissions -

#### **Reducing Air Pollutions**

- Reducing Water Pollutions
- High Production Rates.
- Long Life Operation
- Low Failure Rate
- Easy Maintenance



**Final Coating** 





170 mm Spray Disk



#### OTS-8000

#### Auto Electrostatic Spray Gun System



#### **Features**

- Dual Coating- Solvent and Waterborne Paint
- Improve Coating Quality
- Reduce Air Pollutions
- Reduce Water Pollutions
- High Transfer Efficiency Spray Painting
- High Atomized Nozzle
- Easy Handle for Long Term Operation
- Long Life Operation
- Low VOC Emissions
- Low Failure Rate and Easy Maintenance
- Light Weight Gun 470g Only

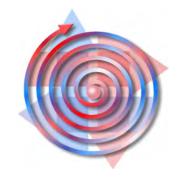














# **OTS-9000**

#### Auto Electrostatic Spray Bell System





The Spray Direction of High Atomized Nozzle

# Special Design Bell Cup for all Spray Object



#### **Features**

- **Dual Coating-** Solvent and Waterborne Paint
- Improve Coating Quality
- Reduce Air Pollutions
- Reduce Water Pollutions
- High Transfer Efficiency Spray Painting
- High Atomized Bell Nozzle
- Easy Handle for Long Term Operation
- Long Life Operation
- Low VOC Emissions
- Low Failure Rate and Easy





















- \* New Design Model
- \* New LCD Panel
- \* Adaptive Electrostatic Power
- \* More Safety,Low Maintenance
- EX ATEX
  - \* High Transfer Efficiency
  - \* High Quality Finsihing
  - \* Light Weight Gun













Innovative Technologies of

Liquid Electrostatic Coating Solutions

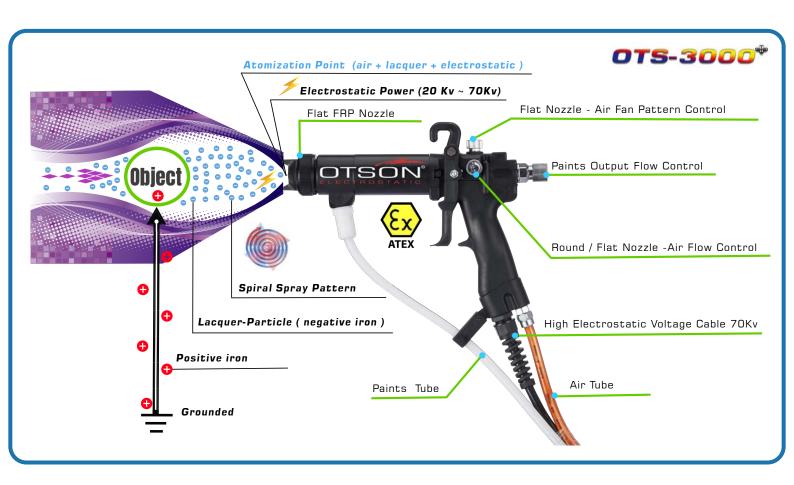


# Overview

**Manual liquid electrostatic spray guns**, just like conventional spraying equipment, rely on air or high-pressure to atomize the lacquer. The particles of lacquer are then charged as they exit the nozzle. Different air nozzles cap and material, which create different spiral spray pattern, are available for OTSON liquid electrostatic spray guns.

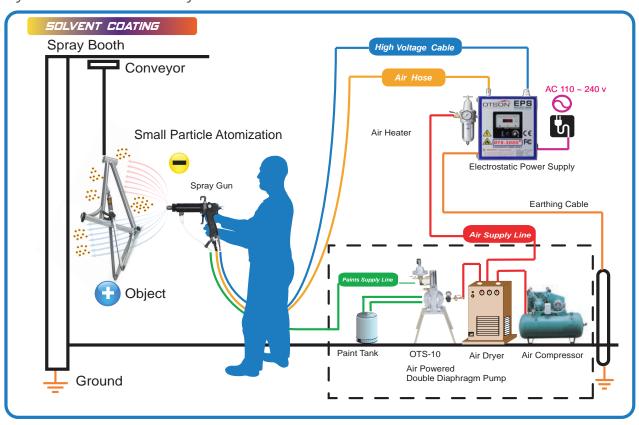
These spiral effect reduces lacquer-particle velocity. Therefore the lacquer will be atomized. The technique involves applying a charge, usually negative, to the coating material as it is atomised. The negatively charged spray droplets are attracted to any earthed surface; if the workpiece is earthed, the negatively charged droplets are attracted preferentially to it.

This effect is so powerful that, with some objects, coating spray can be observed to 'wrap around'. In this way, the purpose of the electrostatic coating is achieved which can offer transfer efficiency up to 95% and minimize the over spraying phenomenon obviously. OTSON is keeping researchs and developments in electrostatic equipment in last 40 years, the technologies of OTSON electrostatic can now also be used for waterborne paints ,solvent paints and lacquers.

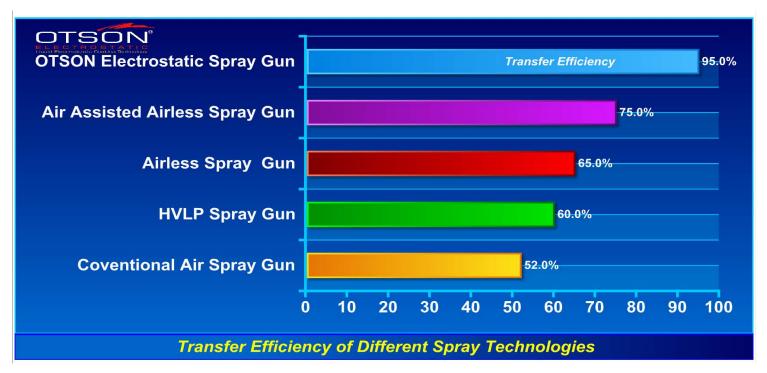




OTS - 3000+ Manual Liquid Electrostatic Spray Gun contains the required standard equipment such as an air regulating valve, electrostatic power supply, electrostatic spray gun and Round (TIN) nozzle, one set each (Round (FRP) and Flat (FRP) nozzle are available for the customer's option). The above-said electrostatic spray gun in conjunction with the paints tank ,double diaphragm pump, paint filter, paint stabilizing valve, air dryer and air compressor forms one complete set of manual liquid electrostatic spraying equipment for improving finishing quality and transfer efficiency.



OTS-3000+ Manual Liquid Electrostatic Spray System



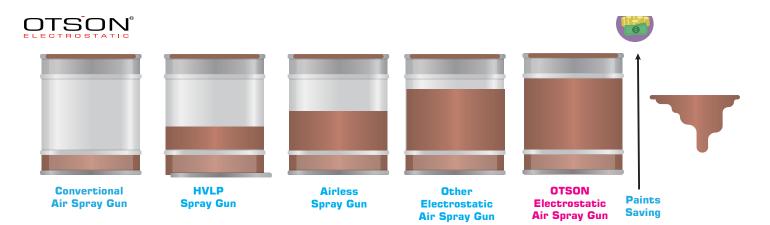


# **Benefits of Electrostatic Spray Technology**

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings



#### **Reduce Paints Costs**



### Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Bell System

	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	X	X
Litre Used per Day	100 litres	
	X	X
Business Days per Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	



# Features HYBRID

- Dual Coating- Solvent and Waterborne Paint
- Improve Finishing Quality
- Reduce Air and Water Pollutions
- High Transfer Efficiency Spray Painting
- High Atomized Nozzle
- Easy Handle for Long Term Operation
- Long Life Operation
- Low VOC Emissions
- Low Failure Rate and Easy Maintenance
- Light Weight Gun- 470g Only







The Spray Direction of High Atomized Nozzle











Round Tin Nozzle(K) Round Tin Nozzle(P)

Round (FRP) Nozzle

Flat (FRP) Nozzle



# New Round Nozzles - All in One



Small Spray Round Pattern



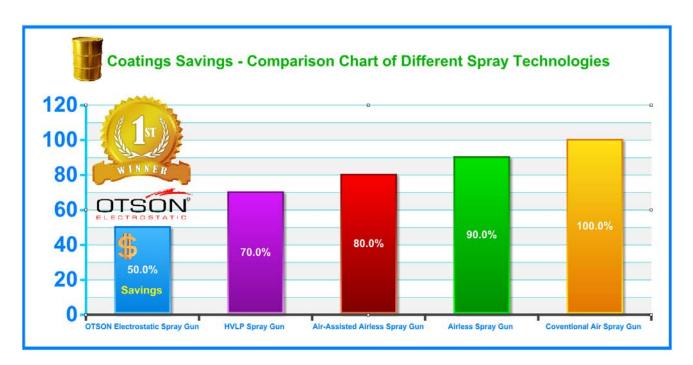
Medium Spray Round Pattern



Large Spray Round Pattern







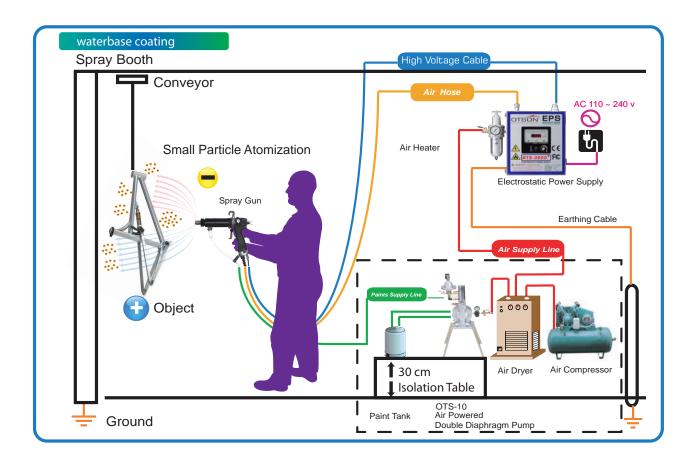
# **Dual Coating for Solvent and Waterborne Paints**

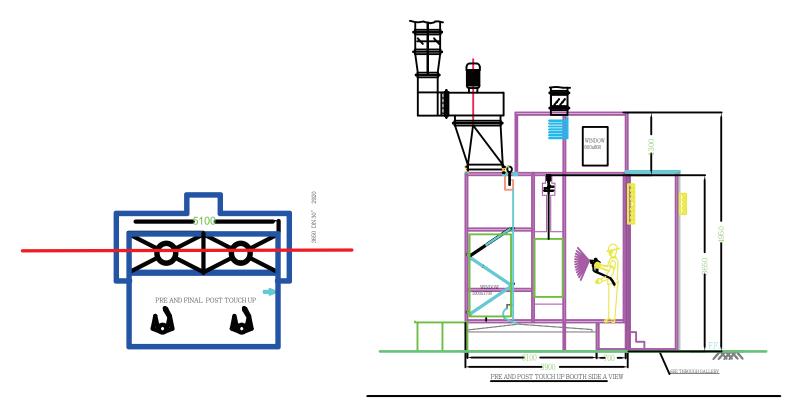
















# **Dry Spray Booth**



# Water Curtin Spray Booth





# **Application - Industry**













Meeting the requirements of each industry....











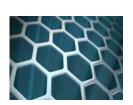




OTS - 3000+

Manual Liquid Electrostatic Spray Gun













# **Metallic Spray Painting**









# Waterborne Spray Painting

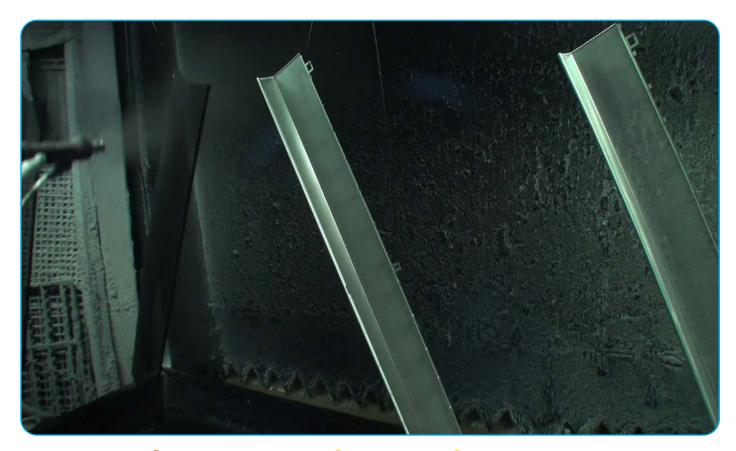












Home Theater Speaker Mesh Cover



**Windows Fences** 





Air Compressor Tank



**Wood Chair** 











# **Application - Spray Range**

























OTS - 3000+

Manual Liquid Electrostatic Spray Gun

















#### **Specification**

#### **Liquid Electrostatic Spray Gun**

Input Voltage  $0\sim70\,\text{KV DC}(-)$ Gun Length  $225\,\text{mm}$ Gun Weight \*(no nozzle , hv cable ,spraying tube and air tube )  $470\,\text{g}$ Fluid and Air Pressure  $0\sim7\,\text{kg/cm}^2$  (6.86 bar) (0~100) psi

Operating Pressure Air Supply

Coatings Solvent-base & Waterborne Coatings



#### **Electrostatic Power Supply**

Out Voltage 0~70KV DC(-)
Out Current 50 microamperes
Input Voltage 110 V~240 V AC (50/60 Hz)
Intercepting current 20~150 microamperes
Weight 12 kg
Dimensions 300(L)x120(W)x350(H) mm



#### Round (TIN) Nozzle - K type

Gauge: 12 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $20 \sim 300$  ml/min
Fan pattern width:  $40 \sim 150$  mm
Air: 180 NI / min





#### Round (TIN) Nozzle - P type

Gauge: 22 mm Atomization air pressure:  $4 \sim 6$  Bar Flow Rate: 20  $\sim$  300 ml/min Fan pattern width: 70 mm Air: 180 Nl / min





#### Round (FRP) Nozzle

Gauge: 12 mm Atomization air pressure:  $4 \sim 6$  Bar Flow Rate: 50  $\sim$  300 ml/min Fan pattern width: 160 mm Air: 180 Nl / min





#### Flat (FRP) Nozzle

Gauge: 3 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $100 \sim 400$  ml/min
Fan pattern width: 300 mm
Air: 180 Nl / min







### **Support Equipment**





# Insulation Box for water based paints



Big Type A



Small Type B





Adjustable Electrostatic ( 0 ~ 70 KV ) (-) DC







## OTS-3000\*

**Electrostatic Spray** 

0~70KV DC (-)

Air Fliter (Stage 2) for Electrostatic Sprayer

OTSON EPS

835 mm / 32.87 inch

Electrostatic Spray Gun

Electrostatic Power Supply

Air Powered Double Diaphragm Pump

High-strength Handcart

L: 1200 mm / 47.24 inch

\*Paint Tank (20 liters / 5.28 Gallons )

\*Air Filter ( Stage 1 ) for Air Compressor

\*High quality Air Compressor

 $1.5 \text{ hp} \sim 10 \text{ hp}$  $3\sim30$  Gallons / 11  $\sim111$  Liters Tank 100 PSI ~ 175 PSI

Polypropylene Dolly- Max 200 kg / 400 lb Capacity x 2 pcs

8 x Wheels -Easy Move

W: 405 mm / 15.94 inch Solvent

Waterborne





OTS-3000-G7

Liquid Electrostatic Spray Gun

Note: OTSON does not offer an air compressor, paint tank, and stage 1 air filter, the customer can buy from the local distributor or online store. It will help the customer get secure service and spare parts of air compressor and filter.















# OTS-3000-G7 Liquid Electrostatic Spray Gun

H: 835 mm / 32.87 inch

OTSON EPS

OTS-3000+

Air Fliter (Stage 2) for Electrostatic Sprayer





Electrostatic Power Supply

Air Powered Double Diaphragm Pump

High-strength Handcart





\*Air Filter ( Stage 1 ) for Air Compressor

\*High quality Air Compressor

1.5 hp ~ 10 hp 3 ~ 30 Gallons / 11 ~ 111 Liters Tank 100 PSI ~ 175 PSI

L: 600 mm / 23.62 inch

**T**ramsformar

Polypropylene Dolly- Max 200 kg / 400 lb Capacity x 2 pcs

W: 910 mm / 35.82 inch

8 x Wheels -Easy Move

Note: OTSON does not offer an air compressor, disinfection tank, and stage 1 air filter, the customer can buy from the local distributor or online store. It will help the customer get secure service and spare parts of air compressor and filter.





## **Ordering Information**

## OTS-3000+ G7 Manual Liquid Electrostatic Spray Gun

Model	Manual Spray Gun (70kv)	Electrostatic Power Supply	Round TIN (K) Nozzle	Round TIN (P) Nozzle	Round FRP Nozzle	Flat FRP Nozzle	H.V Cable (5.0 m - 70kv) Teflon Spraying Tube (6.0 m) PU Air Tube (5.0 m)	H.V Cable (6.5 m - 70kv) Teflon Spraying Tube (7.5 m) PU Air Tube (6.5 m)	H.V Cable (10.0 m - 70kv) Teflon Spraying Tube (11.0 m PU Air Tube (10.0 m)	Tool box
							andard	(		
OTS-3000+G7-SF	0	0			0		0			0
OTS-3000+G7-SF-A	0	0			0			0		0
OTS-3000+G7-SF-B	0	0			0				0	0
OTS-3000+G7-STP	0	0		0			0			0
OTS-3000+G7-STP-A	0	0		0				0		0
OTS-3000+G7-STP-B	0	0		0					0	0
OTS-3000+G7-STK	0	0	0				0			0
OTS-3000+G7-STK-A	0	0	0					0		0
OTS-3000+G7-STK-B	0	0	0						0	0
OTS-3000+G7-SL	0	0				0	0			0
OTS-3000+G7-SL-A	0	0				0		0		0
OTS-3000+G7-SL-B	0	0				0			0	0
						Acc	essories			
OTS-14-B	Isolation B	ox for water	base coa	ting						
OTS-14-A	Isolation B	ov for water	hase coa	tina						

Accessories			
OTS-14-B	Isolation Box for water base coating		
OTS-14-A	Isolation Box for water base coating		
OTS-12	Air Powered Double Diaphragm Pump 1/2"		
OTS-10	Air Powered Double Diaphragm Pump 3/8"		
OTS-7	Electrostatic Power Meter		
OTS-3	Conductivity Meter		
OTS-5	Ground Rod		

ptions HV Cable ,Teflon Spraying Tube and Air Tube Lengths : 15m, 20m, 25m, 30m, 35m and 40m

Round (FRP) Nozzle	Round (TIN )Nozzle -K	Round (TIN )Nozzle

**Part No: 3000AF** Part No: 3000ATK



Part No: 3000ATP Part No: 3000AL

Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.

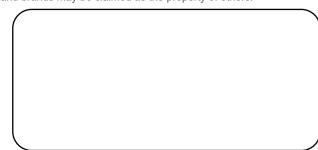


Flat (FRP) Nozzle

#### OTSON Technologies Corp.

1F., No. 20, Lane 211, Huacheng Rd., Sinjhuang Dist, NEW Taipei City 242, Taiwan (R.O.C.)

http://www.otson.com e-mail:sales@otson.com Tel: 886+2+2659-7162 Fax: 886+2+8192-6058







# Series 5000

DISK ELECTROSTATIC AUTO COATING SYSTEM



2K/3K WATERBASED

**2K/3K SOLVENT** 





















## Overview

OTSON auto electrostatic Disk (Disc) spray system is a cutting-edge solution for applying coatings and paints in potentially explosive environments. As a manufacturer of OTSON auto electrostatic Disk (Disc) spray system, it is important to highlight the unique benefits and advantages of your product to potential customers. The system is designed to be safe and compliant, and it is certified by ATEX, which is the standard for equipment and protective systems intended for use in potentially explosive atmospheres.

One of the key benefits of OTSON auto electrostatic Disk (Disc) spray system is its ability to cover a larger area in a shorter amount of time than traditional electrostatic spray guns, which can result in increased production rates for your customers. Additionally, the system is designed with easy maintenance in mind, making it a reliable choice for busy industrial environments.



**2K/3K SOLVENT** 

Solvent and Waterborne Paint







Our system can handle a wide range of coatings and paints, including 2K and water-based paints, which can open up new possibilities for your customers. Furthermore, the OTSON auto electrostatic Disk (Disc) spray system is designed to reduce CO2 emissions and overspray, which can help to save cost and be more environmentally friendly.

The system includes the Twin Turbine Atomizer, which is designed to provide uniform coating thickness and fine atomization, which can reduce overspray and paint waste. The quick-disconnect features of the atomizer and the disks allow for easy maintenance and reduced downtime. The system also includes a fully automated control panel that provides high production rates and reduces labor cost. The control panel gives operators total control flexibility and allows the operator to change process parameters, not only between batches, but also within the same part. The simplified user interface control panel is capable of recording ten different coating parameters which is beneficial to apply in various objects easily and efficiently.





## Features

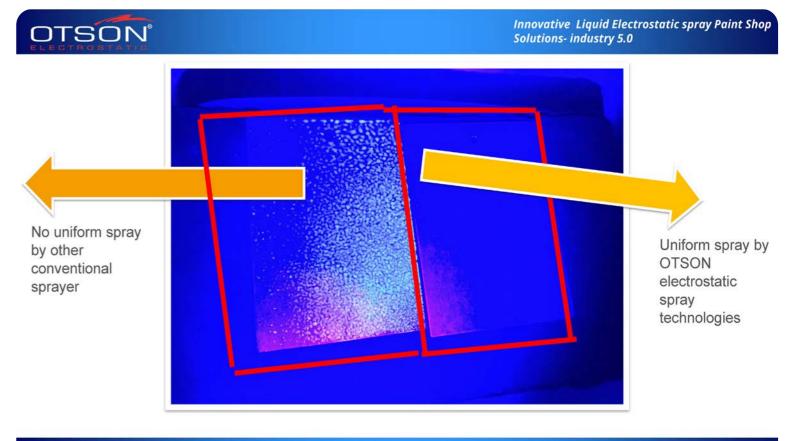
- Dual Coating Solvent and Waterborne Paint
- Improving Coating Quality- Uniform Film Thickness
- Good Edge Cover- High quality atomisation and coating finish
- Reducing Coatings Cost- High Transfer Efficiency
- Good Wraparound- Very little over spray and no bounce back
- Low VOC (volatile organic compounds ) Emissions Reducing Air Pollutions
- Reducing Water Pollutions
- High Production Rates.
- Long Life Operation
- •Low Failure Rate
- Easy Maintenance





The OTSON Disk (Disc) electrostatic spray system can significantly improve the spraying quality and production while reducing the paint consumption, the waste discharge and the maintenance cost. Because of the highly atomized live paint grains, the film is uniformly and smoothly coated on the workplace which has reduced the orange tissue effect and improved the coating layer quality.





OTSON Technologies Corp

otson.com



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



OTSON Technologies Corp

otson.com



## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



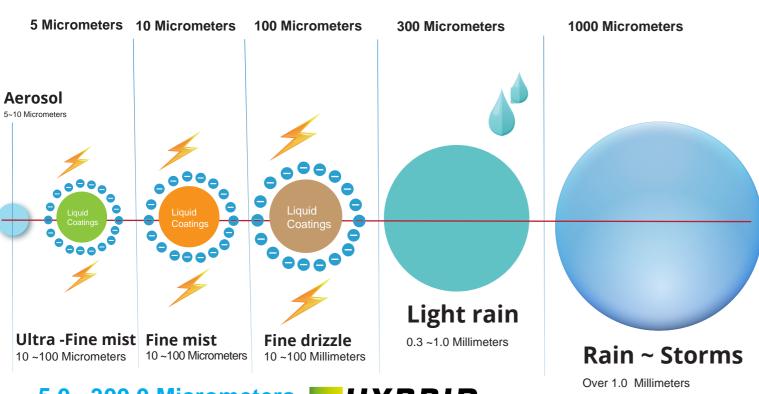
#### Different coatings thicknesses by OTSON Electrostatic Spray System

**OTSON** Technologies Corp

otson.com



#### **Classification of Electrostatic Spray Droplet / Particle Size**



5.0~ 300.0 Micrometers



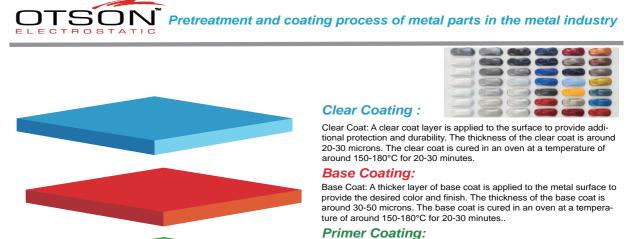
Series 5000

Waterbase Coatings Solvent Coatings

Auto DISK (Disc) Electrostatic Spray



The metal industry typically requires a multi-layer liquid coating system to provide protection and enhance the appearance of metal surfaces. The thickness of each layer depends on the specific requirements of the metal surface, but a typical sequence of layers for metal industry would include the following:



Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. The primer pating is cured in an oven at a temperature of around 120-150°C for 20-30 minutes.

#### **CED Coating:**

CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80 microns. The CED coating is cured in an oven at a temperature of around 180-200°C for 30-60 minutes

Metal Material

- Surface Preparation: The metal surface is cleaned and treated to remove any dirt, oil, or other contaminants that may affect the adhesion of the coating. The surface may be sandblasted, degreased, or chemically cleaned
- CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80 microns. Curing time and temperature: The CED coating is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. Curing time and temperature: The primer coating is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The thickness of the base coat is around 30-50 microns. Curing time and temperature: The base coat is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness of the clear coat is around 20-30 microns. Curing time and temperature: The clear coat is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Final Inspection: The coated metal parts are inspected to ensure they meet quality standards and customer specifications.

These layers are applied using liquid electrostatic spray equipment, which is capable of atomizing the coating materials into fine particles for precise and efficient application. The thickness of each layer can be adjusted based on the specific requirements of the metal surface and the desired end result.



## Benefits of Electrostatic Spray Technology

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

## **Reduce Paints Costs**



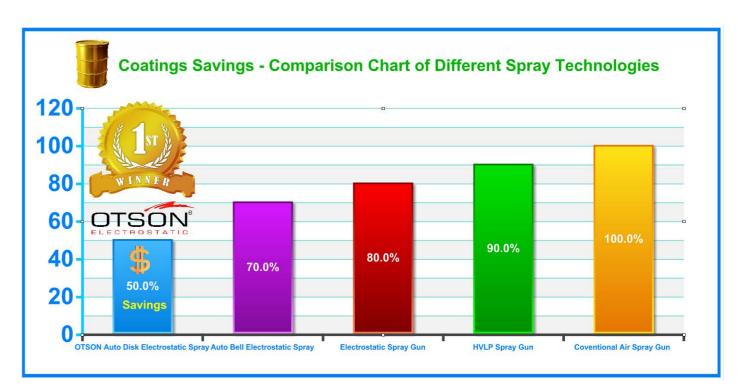
## Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Disk (Disc) System

	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	Х	Х
Litre Used per Day	100 litres	
	X	X
Business Days per Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	



## **Coating Savings**



## Fast Colour Change Solution (1 sec)







## Turbo Rotary Atomizer



#### The Spray Direction of OTSON Turbo Rotary Atomizer

At OTSON Technologies, we are proud to offer the advanced Turbo Rotary Atomizer for your coating needs. This innovative machine is designed to deliver a high-quality finish, with speeds that can reach up to 30,000 RPM, ensuring even high viscosity coatings are atomized into fine particles.

#### **High-Quality Results:**

With the Turbo Atomizer's fine atomization capabilities, you can expect a uniform coating thickness on all surfaces. This reduces over spray and minimizes paint waste, saving you time and money in the long run.

#### **Ease of Use and Maintenance:**

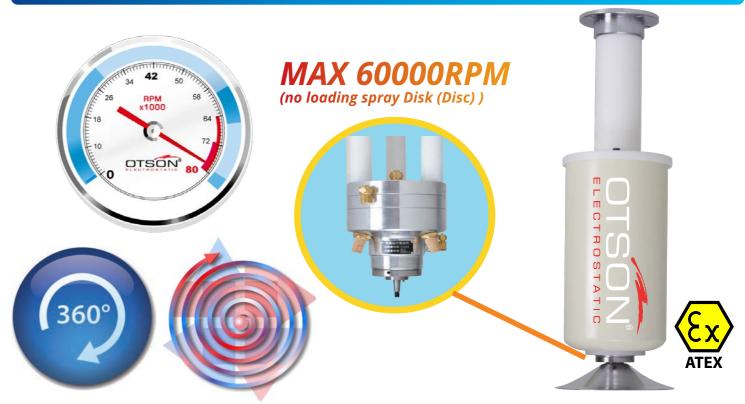
The quick-disconnect features of the turbo atomizer and disks allow for easy maintenance and reduced downtime. This means you can spend less time dealing with machine maintenance and more time producing high-quality results.

#### **Automatic Production:**

The OTSON Turbo Rotary Atomizer is fully automated, providing high production rates and reducing labor costs. This machine is designed to meet the demands of today's modern production environments, delivering efficient and reliable results every time.

In conclusion, the OTSON Turbo Rotary Atomizer is an innovative and advanced coating solution that offers high-quality results, ease of use, and low maintenance costs. Contact us today to find out how this machine can help improve your coating process.





#### The Spray Direction of OTSON Twin-Turbine Rotary Atomizer

The OTSON Twin-Turbine Rotary Atomizer is a cutting-edge coating solution designed to deliver a high-quality finish every time. With speeds that can reach up to 60,000 RPM, this atomizer can handle even the thickest of coatings, producing fine particles for a flawless finish.

#### **Uniform Coating:**

Thanks to the fine atomization capabilities of the Twin-Turbine Rotary Atomizer, you can expect a uniform coating thickness on all surfaces. This minimizes over spray and reduces paint waste, helping you achieve optimal results with every use.

#### **Ease of Maintenance:**

With quick-disconnect features for both the twin turbine atomizer and disks, maintenance and downtime are reduced, ensuring you can get back to coating quickly and efficiently.

#### **Automated Production:**

The OTSON Twin-Turbine Rotary Atomizer is fully automated, providing high production rates and reducing labor costs. This machine is designed to meet the demands of modern production environments, delivering reliable and efficient results every time.

In conclusion, the OTSON Twin-Turbine Rotary Atomizer is a high-performance coating solution that offers superior atomization, ease of maintenance, and low labor costs. Contact us today to see how this machine can improve your coating process.



## Single DISK (Disc) Booth Layout

#### Auto Single Disk (Disc) Electrostatic Spray System by OTSON Technologies:

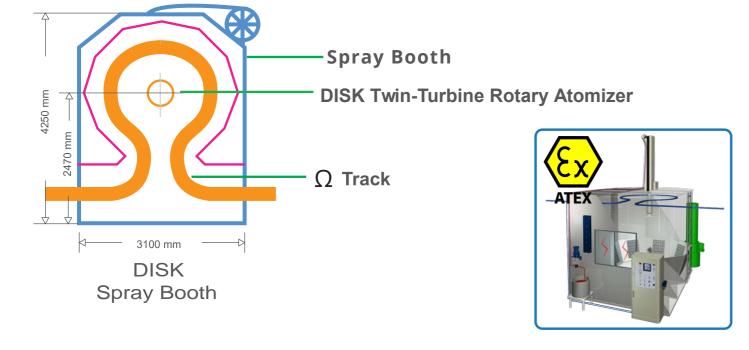
Our Auto Single Disk (Disc) Electrostatic Spray System uses a spinning Disk (Disc) to create a fine mist of the liquid coating material, which is then charged electrostatically for improved attraction to the surface being coated. With automated control, this system delivers consistent and precise results, making it an efficient solution for smaller and simpler objects.

#### **Advantages:**

- Cost-effective: Our Auto Single Disk (Disc) system is a budget-friendly option for your coating needs.
- Good coating quality: You can expect a well-coated surface with our Auto Single Disk (Disc) system.
- **Automated control:** The computerized control eliminates operator error for consistent results every time.



#### ■ Single Type Disk (Disc) (MAX Conveyor Speed :5 meters/min)





## S-type DISK (Disc) Booth Layout

#### Auto S-Type Electrostatic Spray System by OTSON Technologies:

Our Auto S-Type Electrostatic Spray System combines a spinning Disk (Disc) and an electrode to produce a fine mist of the liquid coating material, charged electrostatically for maximum attraction to the surface being coated. With greater precision and control, this system is ideal for larger or more complex objects.

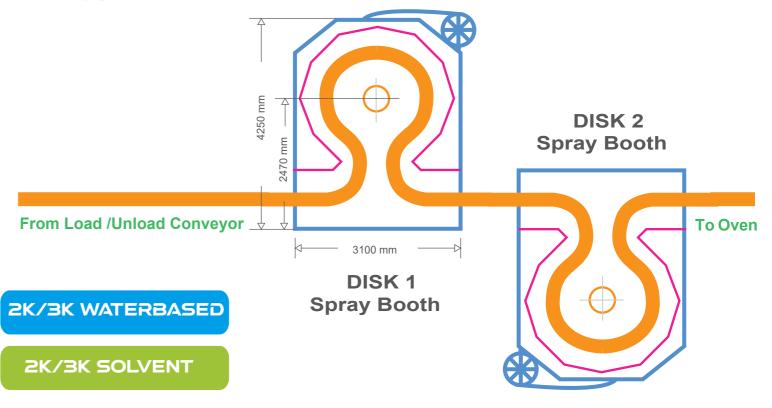
#### **Advantages:**

- Precision and control: The electrode enhances the precision and control of the coating process.
- **High transfer efficiency:** Our Auto S-Type system boasts a transfer efficiency of up to 90%, leading to improved coating uniformity and reduced material waste.
- **Automated control:** Just like our Auto Single Disk (Disc) system, our Auto S-Type system is automated for consistent and precise results.

#### **Choose the Right System for Your Needs:**

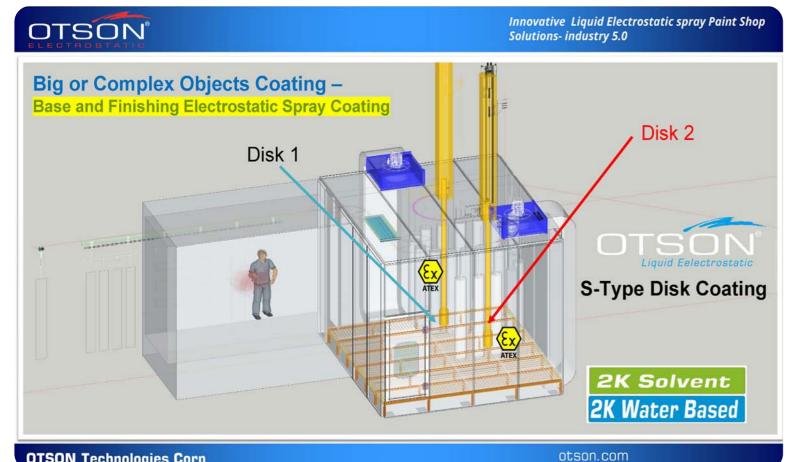
Whether you need to coat smaller or simpler objects or larger and more complex objects, OTSON Technologies has you covered. Our Auto Single Disk (Disc) and Auto S-Type Electrostatic Spray Systems are both automated and controlled by a computer, offering reliable and efficient results. Let us help you choose the right system for your specific needs.

#### ■ S-Type Disk (Disc) (MAX Conveyor Speed :10 meters /min )





OTSON Technologies Corp



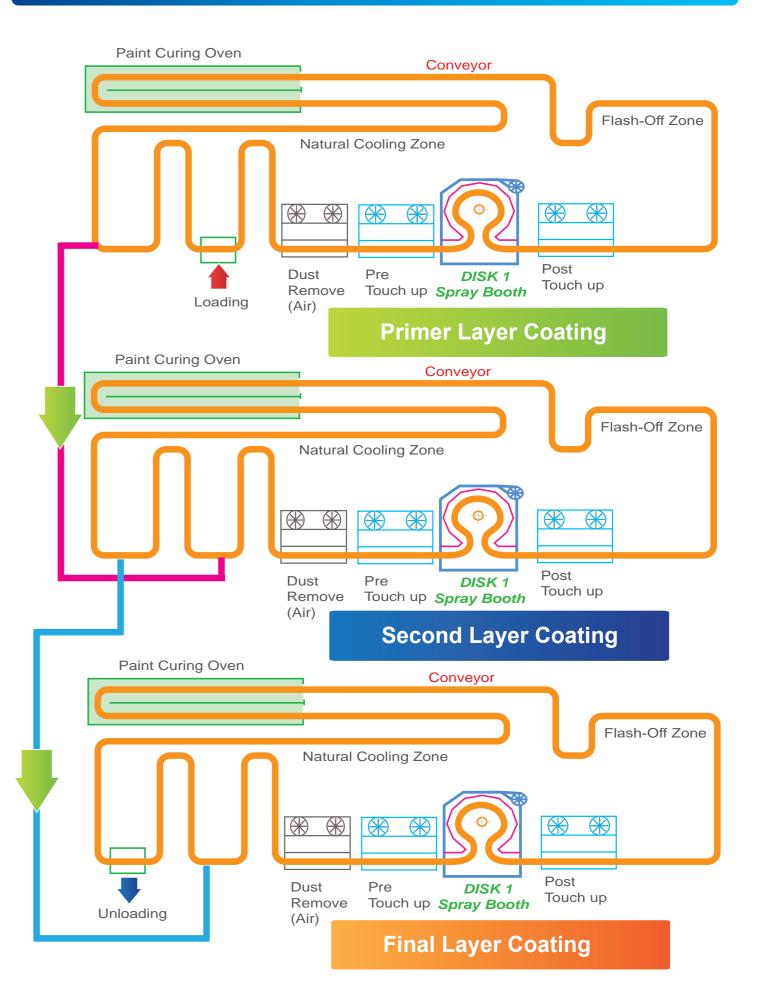
A comparison of Single Disk (Disc) and S-Type liquid electrostatic spray systems in terms of the following aspects:

- **Atomization:** Single Disk (Disc) systems use a spinning Disk (Disc) to atomize the liquid coating material and create an electrostatic charge on the coating particles, while S-Type systems use a spinning Disk (Disc) in combination with an electrode to charge the atomized particles.
- **Precision and Control:** S-Type systems are considered more precise and controlled in terms of coating application, making them better suited for larger or complex-shaped objects.
- **Transfer Efficiency:** S-Type systems have a higher transfer efficiency, typically around 85-97%, compared to Single Disk (Disc) systems which have transfer efficiencies of around 80-90%. This can lead to improved coating uniformity and reduced material waste, resulting in increased production rates.
- **Cost:** Single Disk (Disc) systems are typically less expensive to purchase and maintain than S-Type systems. However, the cost savings from reduced material waste and increased production rates provided by S-Type systems may offset the initial cost.
- **Suitable Applications:** Single Disk (Disc) systems may be a cost-effective solution for certain liquid coating applications, and can provide good coating quality, but may not be as precise as S-Type systems, and may not be suitable for larger or complex-shaped objects. S-Type systems are suitable for larger or complexshaped objects and will provide a higher precision and controlled coating application.

It's important to note that both Single Disk (Disc) and S-Type systems use electrostatic power to attract the liquid coating material to the surface being coated. The main difference is in the atomization process and the level of precision and control in the coating application, with S-Type systems being more precise and controlled.



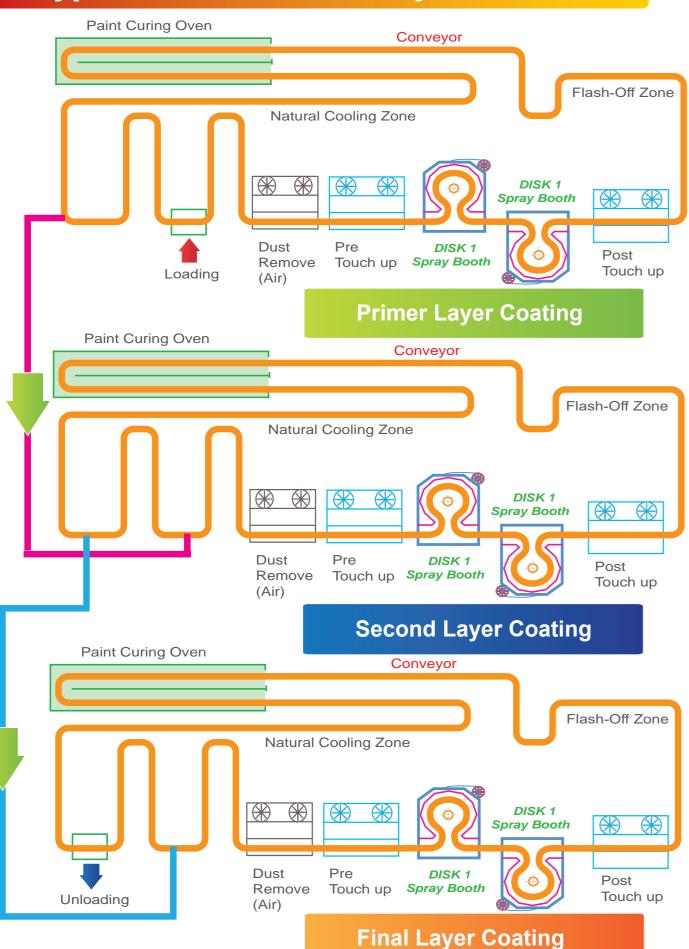
## Single Type DISK (DISC ) Layout







## S-Type DISK (DISC) Layout



## **Application - Bicycle**





**Primer Coating** 

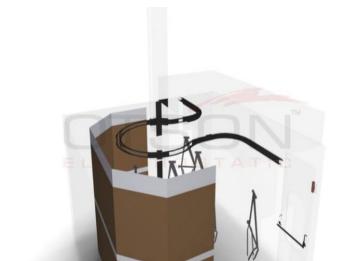


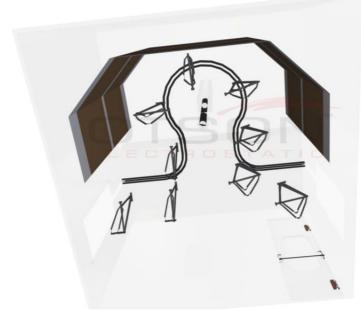
**Final Coating** 





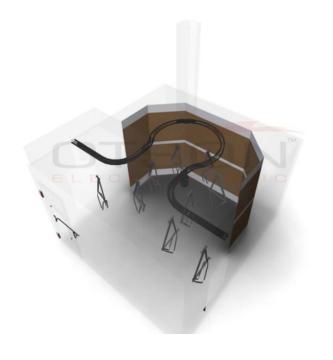
## Application- Bicycle Painting -3D

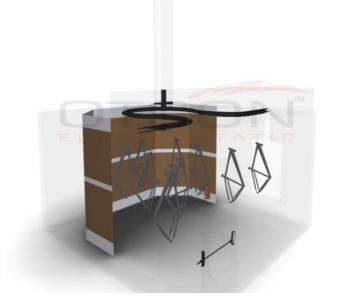




**Primer Coating** 







## Application- Box & Baking Tray



**Primer Coating** 



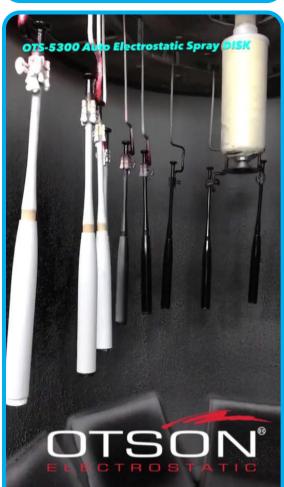
**Final Coating** 



## OTSON<sup>®</sup> Liquid Eelectrostatic

## Application- Glass Bottle -Baseball Bat - Exhaust Pipe

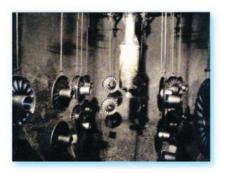








## **Application - Industries**



















- Small parts
- Bicycle
- Application
- Small parts
- Bicycle
- Computer Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- Iron Railing
- Display Cases

- Office Partitions
- Medical Equipment
- •Rest room Partitions
- Roller Bars
- Metal Doors
- Decorative Lamps
- Electrical Home Appliances
- Car Accessories, Teflon Pot
- Sports Equipment
- Handcraft
- Files
- Desks

- Sports Equipment
- Handcraft Computer
- Housing
- Stationery
- Wooden Furniture
- Hardware
- •Lockers
- Freezers
- Iron RailingDisplay Cases
- Refrigerators
- Heavy Machinery
- Office Equipment



#### 2K/3K Mixer and Color Change System- Disk Electrostatic Spray

Color change valves, also known as paint dispensers, are a valuable investment for any business in the painting industry. These devices are used in paint shops to mix and dispense paint quickly and accurately, reducing waste and cleanup time.

One of the key benefits of a color change valve is its ability to automatically switch between different paint colors, which can save time and increase efficiency. This feature is especially useful for businesses that work on multiple projects and need to switch between colors frequently.

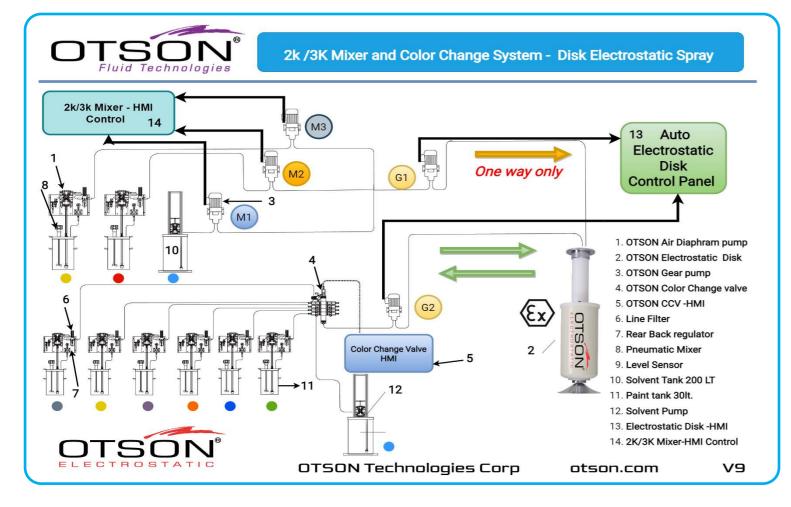
Another advantage of color change valves is their mixing capabilities. These devices can mix the paint with hardeners, reducers, or other additives as it is dispensed, ensuring that the paint is properly mixed and ready to use, which can help improve the quality of the paint job.

In terms of market view, the use of color change valves is prevalent in industrial paint application such as automotive, aerospace, and wood finishing industries. Many companies are investing in color change valves to improve their production efficiency and reduce cost.

Overall, color change valves are an essential component of any paint shop, providing accurate and efficient paint dispensing and color change capabilities. Investing in a high-quality color change valve can help businesses in the painting industry to increase productivity, improve the quality of their paint jobs and save money in the long run.

**2K/3K WATERBASED** 

2K/3K SOLVENT





The 2K-3K Electronic Mixing & Dosing System is an advanced system designed for use in a liquid electrostatic spray system. It is used to control the mixing and dosing of two or three liquid components in a precise and accurate manner. The system uses electronic sensors and controls to measure and adjust the flow rate of each component, ensuring that the correct proportion of liquids are mixed and sprayed. The end result is a more uniform and efficient application of the sprayed liquid, resulting in improved product quality and increased

#### OTSON



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



#### **OTSON Technologies Corp**

otson.com

The 2K-3K Electronic Mixing & Dosing System typically comprises of the following components:

- **Metering Pumps:** These pumps are used to accurately control the flow rate of each component, ensuring that the correct proportion is mixed and sprayed.
- Mixing Chamber: The mixing chamber is where the two or three liquid components are combined and mixed together.
- **Control Unit:** The control unit is the heart of the system and is responsible for monitoring and adjusting the flow rate of each component. It may use electronic sensors, computer control and software to manage the mixing and dosing process.
- **Display Unit**: A display unit is used to show the operator the current status of the system, including the flow rate of each component, total amount of liquid mixed and any alarms or faults that may arise.

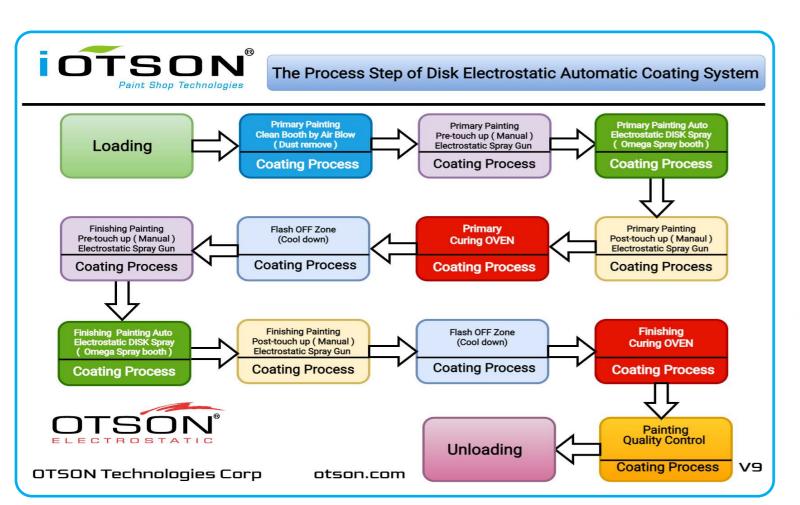
The system may also be equipped with additional features such as automatic cleaning, continuous monitoring, and alarms for low level and low pressure, to ensure the reliable and consistent operation of the mixing and dosing process.

Overall, the 2K-3K Electronic Mixing & Dosing System provides precise control over the mixing and dosing of two or three liquid components, which results in a more efficient, consistent and uniform application of the sprayed liquid.



## OTSON<sup>®</sup>

#### The Process Steps of Disk Electrostatic Automatic Coating System





Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



## **Application - Industry**











Meeting the requirements of each industry....









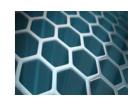








Disk (Disc) Electrostatic Automatic Coating System





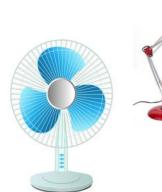








## **Application - Spray Range**



























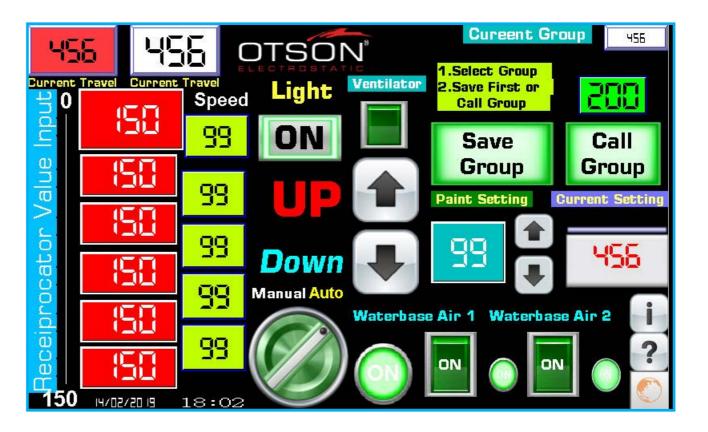


Disk (Disc) Electrostatic Automatic Coating
System









## 10.1" Touch Panel Industrial (HMI)



**Electrostatic Current UMA** 

Electrostatic Voltage KV







#### OTS-5700 /5300 Microcomputer Control Panel (10" Man-Machine Interface)

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor Controlled Reciprocator.

■ Touch Panel Interface by using 10" Color Screen.

■ Memory Capacity up to 200 sets of Operation.

■ Color Change Control (2 colors) Interlocking

■ Door-in-Door Design to Achieve Efficient Anti-Dust Effect.

Coatings: Solvent-base & Waterborne Coatings



#### OTS-5100 / 5500 Microcomputer Control Panel ( 10" Man-Machine Interface )

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor controlled reciprocator.

■ Touch Panel interface by using 10" colour screen.

■ Memory capacity up to 200 sets of operation.

■ Door-in-Door design to achieve efficient anti-dust effect.

**Coatings:** Solvent-base **Coatings** 

# OTSON OTS-5500 OTS-5100

#### **OTS-5000 Microcomputer Control Panel**

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Japan's Fuji Frequency Converter.

■ German's EAO push button panel.

■ Door-in-Door design to achieve efficient anti-dust effect.

**■** Ergonomic design. Digital control.

**Coatings:** Solvent-base **Coatings** 







#### **Twin-Turbine Rotary Atomizer**

■ Air Pressure:  $1.0 \sim 8.0 \text{ kg/cm}^2$ .

■ Air Consumption: 68 m³/Hr. (40 SCFM)

■ Speed: max 60000 RPM (no-load) -Type A

■ Viscosity: Max 300cp =300 mPs=96 secs (NK2 Cup)

■ Twin-Turbine design in providing high torque and atomization effect.



#### **Turbo Rotary Atomizer**

■ Air Pressure:  $1.0 \sim 4.0 \text{ kg/cm}^2$ .

■ Air Consumption: 34 m³/Hr. (20 SCFM)

■ Speed: max 30000 RPM (no-load)

■ Viscosity: Max 60cp =60 mPs=20 secs (NK2 Cup)

■ Turbo design in providing high torque and atomization effect.



#### **High Atomization Spray Disk (Disc)**

- Spray Disk (Disc) size: Ф170mm,Ф230mm, Ф300mm.
- Twin-Turbine pneumatic nozzle achieves superb atomization effect even for high-viscosity paint.
- High-speed balance calibration, providing excellent stability of atomization Disk (Disc).





#### OTS-5000 & OTS-5100 Liquid Electrostatic Power Supply

Out Voltage 0~70 KV DC(-) -OTS-5000 0~100 KV DC(-)-OTS-5100

Out Current 50 microamperes

Intercepting Current 20~150 microampere

Input Voltage 220V AC (50Hz)

Weight 12 kg

Dimensions 300(L)x120(W)x350(H) mm



#### ots-5300 ,ots-5500 ,ots-5700 Liquid Electrostatic Power Supply

**Solvent-base Coatings** 

Solvent-base & Waterborne Coatings

Out Voltage 0~110 KV DC(-)
Out Current 50 microamperes
Intercepting Current 20~150 microampere
Input Voltage 220V AC (50Hz)
Weight 12 kg
Dimensions 300(L)x120(W)x350(H) mm



#### **Gear Pump**

Coatings

Coatings

Input Voltage : AC 220 V ~ 380 V ±10% 3 Phase

Horsepower: 1/4 HP

Dimension: 130 (L) x 600 (w) x 30 (H) mm

Weight: 13 kg

Output: 3cc or 6cc / rev 200 cc ~ 3000 cc / min (digital control)

Spray Hose: Double-layer Teflon paint hose

Pump Material: Hardened Steel CMoWCrVCo HRC = over 63)

Titanium plated for durable use and wearing resistance.

#### Air Heater

Dimension: 410 (L) x 170 (w) x 150 (H) mm

Weight: 5 kg

Input Voltage: AC220V, 500W

Temperature : 0 degree C ~ 120 degree C

#### Water Filter & Oil Filter

Dimension: 170 (L) x 340 (w) x 90 (H) mm

Weight: 3 kg

Water Filter : 3650 l/s Oil Filter : 1900 l/s

MAX Operation Pressure : 150psi









#### **Specification**

#### IOT (Internet of Things ) Sensor System

- Air Flow
- Paint flow
- Paint Pressure
- Air Pressure
- Environment VOC Detect Sensor
- Monitor motor
- Smoke Sensor
- Air Temperature and humidity
- Al Dashboard System
- Power Consumption Monitor

# Remote Digital Video Monitor System Video Input: 8 channels Video Output: HDMI, VGA

- Compression Format: H.265/H.264
- Recording Resolution: up to 8MP (4K)
- Playback Resolution: up to 8MP (4K)
- Hard Drive Capacity: up to 6TB (depending on the model)
- Network Interface: RJ45, 10M/100M/1000M Ethernet with PoE support
- Remote Access: Yes, via PC, smartphone or tablet
- Audio Input/Output: 1 channel input, 1 channel output
- **USB:** 2 USB ports (1 USB 2.0, 1 USB 3.0)
- **PoE Ports:** 8 ports with PoE support
- Power Supply: DC 48V/1.25A

#### Reciprocator

- Length: 1200mm~ 3000mm.
- · Single travel, multi-speed shifting.
- Control Method:
- 1. Frequency Converter for speed control.
- 2. Man-machine interface control panel is controlled by

servo motor for regulating the travel speed.













x8CH x8CH

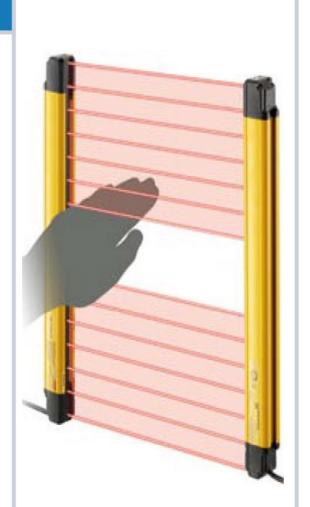






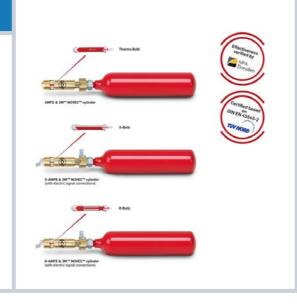
#### **Safety Light Curtains**

- Safety light curtain Type 4.
- Suitable for detection of operators.
- Conisits of an emitter and receiver.
- In combination with a safety guard monitor for protection up to safety level PLe per EN ISO 13849-1 or up to SIL 3 per EN 62061.
- 14mm resolution for finger detection.
- Available in various protective field heights: 200, 400, 600, 800, 1000 and 1200mm.
- Detection rannge 0.5m to 6m.
- Can be connected to GLM1 safety controller.
- Gesealed tot IP65.
- Fitted with quick disconnector.
- Supplied with mounting brackets as standard



#### AMFE - AUTOMATIC MINIATURE FIRE EXTINGUISHER

- Dimensions (without cylinder):
- ø 16 mm x 64 mm/0,63" x 2,52"
- Minimum installation depth: 20 mm/0,79" (w/o cylinders)
- Activation temperature: 57°C 260°C/134,6° F 500° F
- Extinguishing agents: 3MTM NOVECTM, CO2,
- Lifetime: 9 years + (for the cylinders)
- Maintenance free
- Lifetime: for release mechanism (see manual for details)







#### **Dashboard of Electrostatic Spray Coating – Paint Shop**





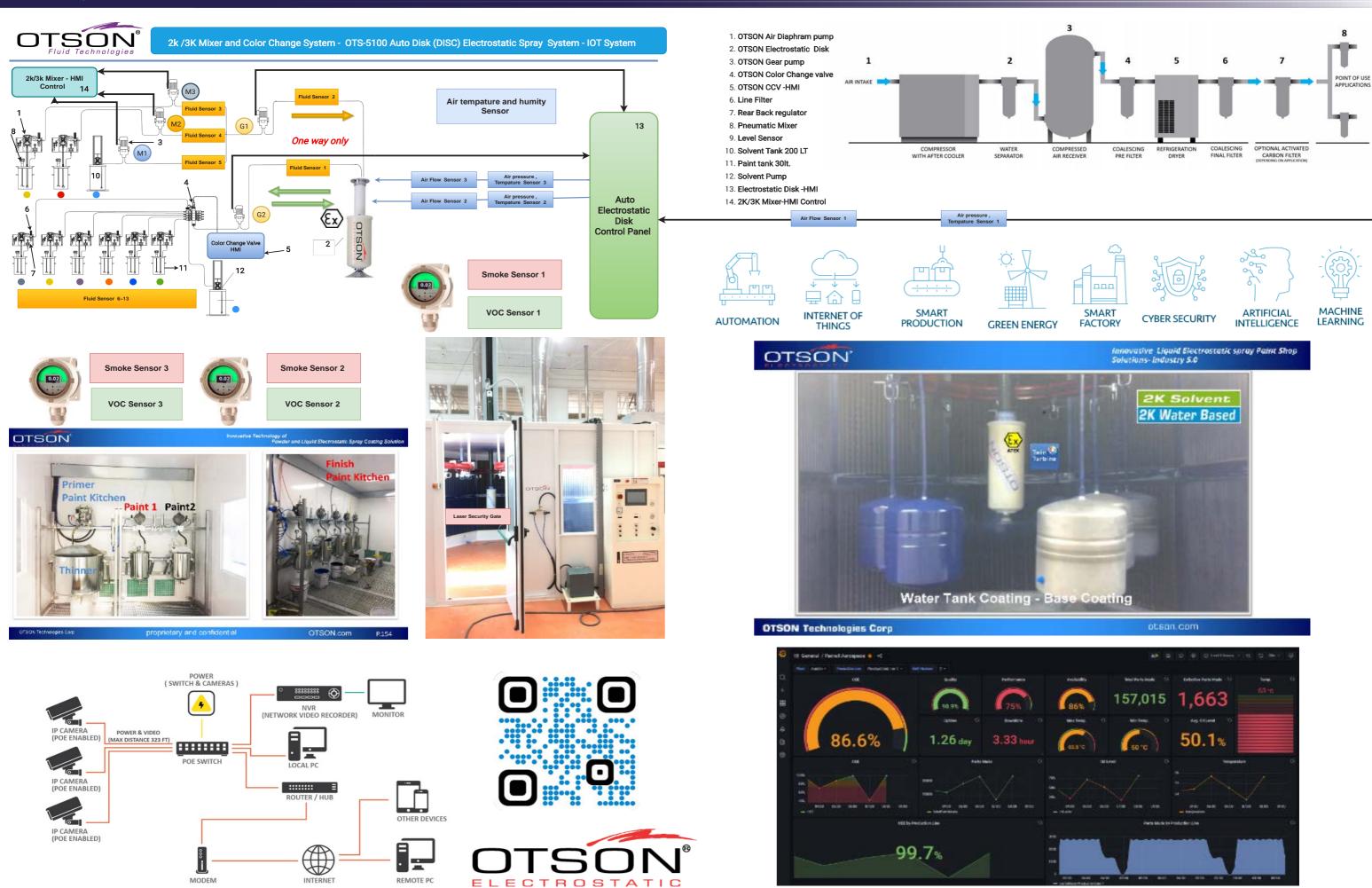




CAT 5 OR 6 CABLE -

COAX

POWER



OTSON Technologies Corp otson.com



OTSON<sup>®</sup>

## OTSON

ovalive Technology of Liquid Electrostatic Spray Coating Systems

**Easy Paint Kitchen for Waterbase and Solvent Paints** 





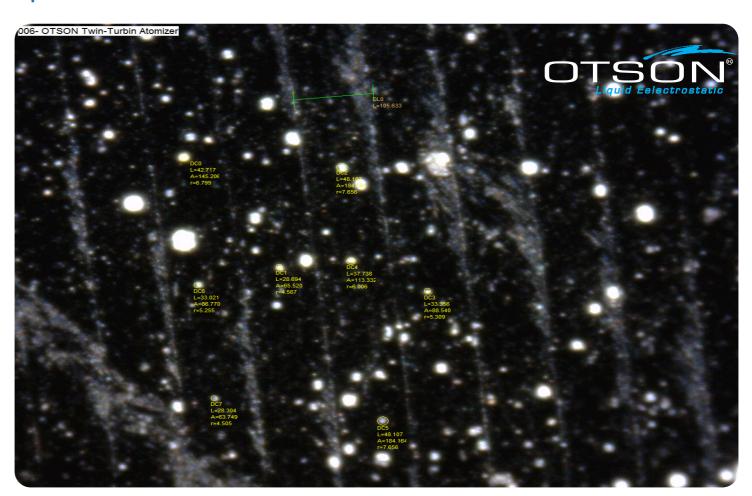


Dimension:76x43 x170 cm Weight: 80 Kg





The microscope picture (500X) of atomization droplet which is done by our atomizer, the droplet diameter between 1.0-5.0um.





Model /Function	OTS-5700+G2	OTS-5500+G2	OTS-5300+G2	OTS-5100+G2	OTS-5000+G2
a. Microcomputer Control Subsystem					
Microcomputer Control Panel(HMI ) x 1 set	10"	10"	10"	10"	
Memory Capacity for Storage Coating Parameters	199 sets	199 sets	199 sets	199 sets	
Air Flow Control x 1 set	Manual	Manual	Manual	Manual	Manual
Paints Flow Control (A) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Paint Flow Control (B) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Color Change Control ( 2 colors ) x 1 set	Manual	Manual	Manual	Manual	Manual
Reciprocator Stoke 5 stages control × 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Reciprocator Speed Control x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Atomizer Speed ( RPM ) Control x 1 set	Manual	Manual	Manual	Manual	Manual
Electrostatic Power Supply Control x 1 set	0~110KV	0~110KV	0~110KV	0~110KV	0~70 KV
Electrostatic Power Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Current Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Spark Protection System x 1 set	YES	YES	YES	YES	YES
Paints,Coatings	Solvent-base & Waterborne	Solvent-base	Solvent-base & Waterborne	Solvent-base	Solvent-base
b.Spray Subsystem					
High Rotary Atomizer x 1 set (no loading spray Disk (Disc) )	60000 rpm	60000 rpm	60000 rpm	60000 rpm	30000 rpm
High Atomization Spray Disk (Disc) x 1 set	170 mm ~300 mm	170 mm ~300 mm	170 mm ~300 mm	170 mm ~300 mm	170 mm ~300 mm
H.V Cable x 1 set	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
Teflon Spraying Tube x 1 set	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
PU Air Tube x 2 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
c.High Voltage Electrostatic Power Subsystem					
Electrostatic Power Supply x 1 set	Max 110KV	Max 110KV	Max 100KV	Max 100KV	Max 70KV
d. Reciprocator Subsystem					
Reciprocator x 1 set (Stroke Length 1.6 Meters ~7.0 Meters)	1.6 M ~7.0 M	1.6 M ~7.0 M	1.6 M ~3.0 M	1.6 M ~3.0 M	1.6 M ~3.0 M
Safety Sensor x 1 set	Yes	Yes	Yes	Yes	Yes



Model /Function	OTS-5700+G2	OTS-5500+G2	OTS-5300+G2	OTS-5100+G2	OTS-5000+G2
e.Paint Supply Subsystem					
OTS-4000 (optional ) Colour Change Valve +HMI	2~20 Colours ( Auto Clean )	2~20 Colours (Auto Clean )	2 ~ 20 Colours ( Manual Clean )	2~20 Colours ( Manual Clean )	2 Colours
OTS-4200 (optional) 2K and 3K Mixer system +HMI	2K and 3K	2K and 3K	2K and 3K	2K and 3K	2K and 3K
Gear Pump + Motor (A) x 1 set (optional) 3cc / rev 200cc~1500 cc /mim	3cc / rev	3cc / rev	3cc / rev	3cc / rev	3cc / rev
Gear Pump + Motor (B) x 1 set (optional) 6cc / rev 200 cc ~ 3000 cc / min	6cc / rev	6cc / rev	6cc / rev	6cc / rev	6cc / rev
f . Air Supply Subsystem					
Air Heater -Air Temperature Control x 1 set	Manual	Manual	Manual	Manual	Manual
Air Filter ( screening oil and water ) x 1 set	Auto	Auto	Auto	Auto	Auto
g. Smart Monitor Sensor Subsystem (optional)					
Air Flow	Local / Remote monitor	Local / Remote monitor			
Paint flow	Local / Remote monitor	Local / Remote monitor			
Paint Pressure	Local / Remote monitor	Local / Remote monitor			
Air Pressure	Local / Remote monitor	Local / Remote monitor			
Environment VOC Detect Sensor	Local / Remote monitor	Local / Remote monitor			
Monitor motor	Local / Remote monitor	Local / Remote monitor			
Smoke Sensor	Local / Remote monitor	Local / Remote monitor			
Air Temperature and Humidity	Local / Remote monitor	Local / Remote monitor			
Al Dashboard System	Local / Remote monitor	Local / Remote monitor			
Power Consumption monitor	Local / Remote monitor	Local / Remote monitor			
h. Safety Subsystem (optional)					
Safety Light Curtains Interlocking with disc system	Auto	Auto			
Fire Fighting System  ( For DISK control panel system and atomizer only )	Auto	Auto			
I. Security System (optional)					
Remote Digital Video Monitor System (RDVRS)	Local / Remote monitor	Local / Remote monitor			
j. Small water-borne -Paint kitchen					
Special Isolation paint kitchen with 2 gear pump and air allegator	Yes		Yes		



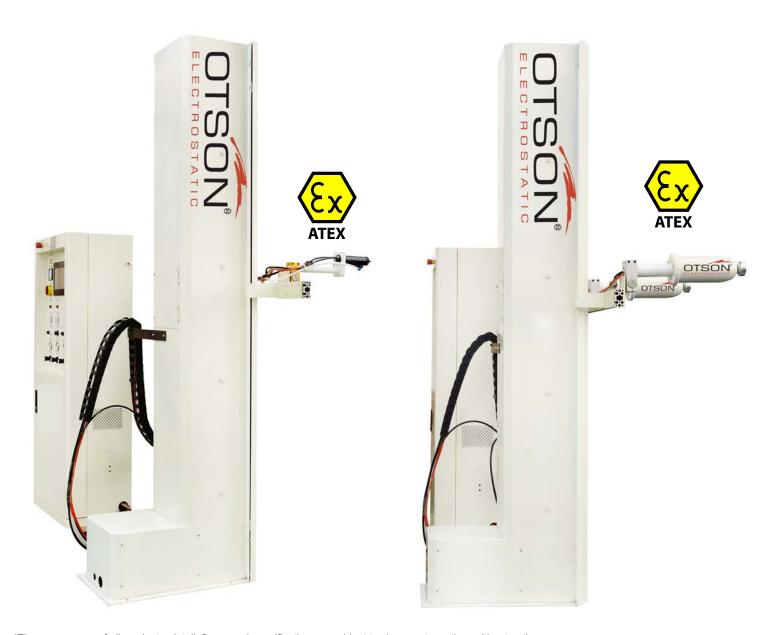


OTS-8000

**OTS-9000** 

**Auto Electrostatic Spray Gun System** 

**Auto Electrostatic Spray Bell System** 



\*The appearance of all products, detail, figure and specification are subject to change at any time without notice.

Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.

#### OTSON Technologies Corp.

1F., No.20, Lane 211, Huacheng Rd., Sinjhuang City, NEW Taipei City 242, Taiwan (R.O.C.)









## Electrostatic Spray Gun System-Robot Arm



**2K/3K WATERBASED** 

2K/3K SOLVENT



































STÄUBLI













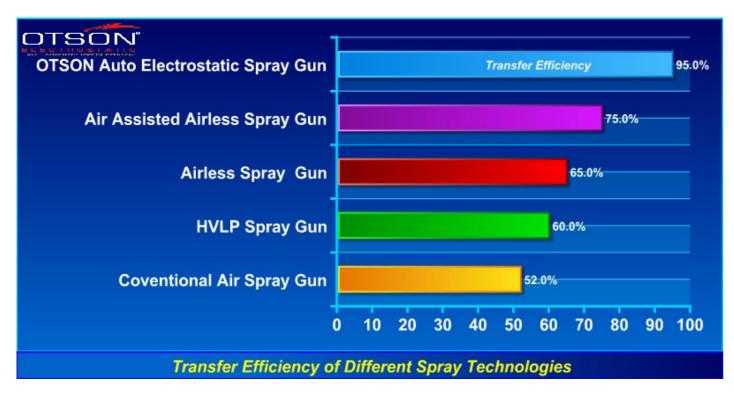




## Overview

The OTS-7800 Auto Electrostatic Spray Gun -Robot Arm Kit is a highly efficient and cost-effective solution for applying coatings and paints in various industrial settings. The system utilizes electrostatic technology and special nozzle structures, such as tin Round nozzle, frp Round nozzle and frp flat nozzle, to produce smaller droplets that are more easily attracted to the grounded object, resulting in a consistent and high-quality finish.

One of the key benefits of the OTS-7800 Auto Electrostatic Spray Gun -Robot Arm Kit is its ability to cover a large surface area in a short amount of time, which can lead to increased production rates and ultimately a higher return on investment for your customers. The special nozzle structures and the electrostatic technology of the system provide the ability to handle a wide range of coatings and paints, including 2K and water-based paints, making it a versatile solution for various industrial applications. The system is also designed for easy maintenance, ensuring minimal downtime and increased reliability.









**2K/3K WATERBASED** 

2K/3K SOLVENT







Additionally, the OTS-7800 Auto Electrostatic Spray Gun -Robot Arm Kit is designed to reduce CO2 emissions and overspray, which can help to save cost and be more environmentally friendly, ultimately leading to cost savings for your customers.

The system includes a fully automated control panel that provides high production rates and reduces labor cost. The control panel gives operators total control flexibility and allows the operator to change process parameters, not only between batches, but also within the same part. The simplified user interface control panel is capable of recording ten different coating parameters which is beneficial to apply in various objects easily and efficiently.

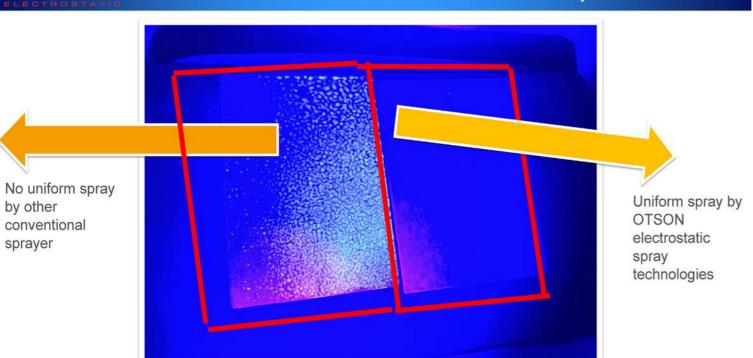


The OTS-7800 Auto Electrostatic Spray Gun -Robot Arm Kit is safe and compliant for use in various industrial settings, including potentially explosive atmospheres. It is certified by ATEX, the standard for equipment and protective systems in these environments. We provide customized solutions to meet our customers' needs, including integration of electrostatic high rotary atomizer technology and special nozzle structures for 2K and water-based paints. Our system increases production rates and cost savings for a high return on investment.





Innovative Liquid Electrostatic spray Paint Shop OTSON Solutions- industry 5.0

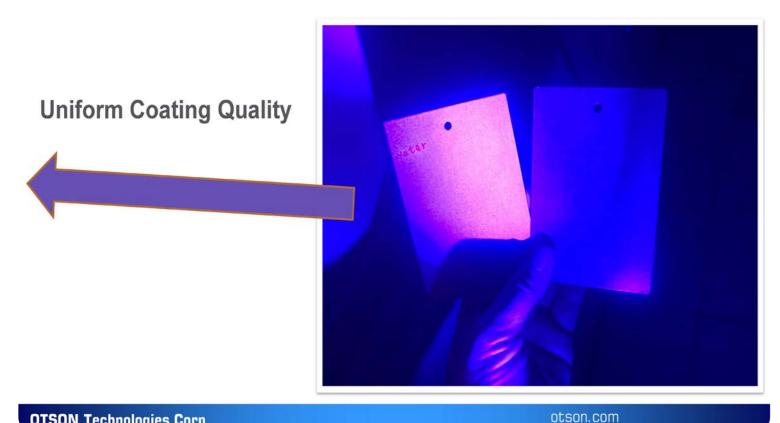


OTSON Technologies Corp

otson.com

OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



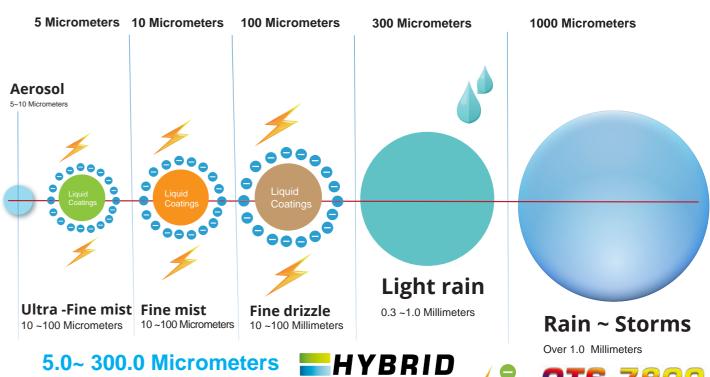
Different coatings thicknesses by OTSON Electrostatic Spray System

OTSON Technologies Corp

otson.com



#### **Classification of Electrostatic Spray Droplet / Particle Size**



**OTS-7800** 

**Waterbase Coatings** 

Solvent Coatings

Auto Electrostatic Spray Gun



## **Benefits of Electrostatic Spray Technology**

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

## **Reduce Paints Costs**



## Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Bell System

	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	Х	Х
Litre Used per Day	100 litres	
	X	X
Business Days per Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	



## **Features**

- Dual Coating- Solvent and Waterborne Paint
- Improve Coating Quality
- Reduce Air Pollution
- Reduce Water Pollution
- High Transfer Efficiency Spray Painting
- High Atomized Nozzle
- Easy Handle for Long Term Operation
- Long Life Operation
- Low VOC Emissions
- Low Failure Rate and Easy Maintenance
- Light Weight Gun 470g Only





The Spray Direction of High Atomized Nozzle











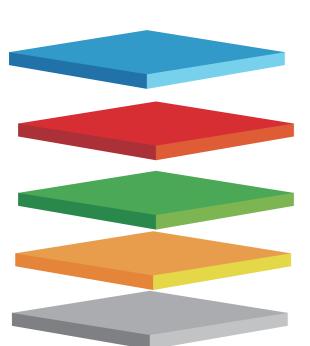
Round Tin Nozzle(A) Round Tin Nozzle(B) Round (FRP) Nozzle



The metal industry typically requires a multi-layer liquid coating system to provide protection and enhance the appearance of metal surfaces. The thickness of each layer depends on the specific requirements of the metal surface, but a typical sequence of layers for metal industry would include the following:



OTSON Pretreatment and coating process of metal parts in the metal industry



#### Clear Coating:

Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness of the clear coat is around 20-30 microns. The clear coat is cured in an oven at a temperature of around 150-180°C for 20-30 minutes

Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The thickness of the base coat is around 30-50 microns. The base coat is cured in an oven at a temperature of around 150-180°C for 20-30 minutes.

#### **Primer Coating:**

Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. The primer coating is cured in an oven at a temperature of around 120-150°C for

#### **CED Coating:**

CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80 microns. The CED coating is cured in an oven at a temperature of around 180-200°C for 30-60 minutes

Metal Material

- Surface Preparation: The metal surface is cleaned and treated to remove any dirt, oil, or other contaminants that may affect the adhesion of the coating. The surface may be sandblasted, degreased, or chemically cleaned
- CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80 microns. Curing time and temperature: The CED coating is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. Curing time and temperature: The primer coating is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The thickness of the base coat is around 30-50 microns. Curing time and temperature: The base coat is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness of the clear coat is around 20-30 microns. Curing time and temperature: The clear coat is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Final Inspection: The coated metal parts are inspected to ensure they meet quality standards and customer specifications.

These layers are applied using liquid electrostatic spray equipment, which is capable of atomizing the coating materials into fine particles for precise and efficient application. The thickness of each layer can be adjusted based on the specific requirements of the metal surface and the desired end result.



#### 2K/3K Mixer and Color Change System- Disk Electrostatic Spray

Color change valves, also known as paint dispensers, are a valuable investment for any business in the painting industry. These devices are used in paint shops to mix and dispense paint quickly and accurately, reducing waste and cleanup time.

One of the key benefits of a color change valve is its ability to automatically switch between different paint colors, which can save time and increase efficiency. This feature is especially useful for businesses that work on multiple projects and need to switch between colors frequently.

Another advantage of color change valves is their mixing capabilities. These devices can mix the paint with hardeners, reducers, or other additives as it is dispensed, ensuring that the paint is properly mixed and ready to use, which can help improve the quality of the paint job.

In terms of market view, the use of color change valves is prevalent in industrial paint application such as automotive, aerospace, and wood finishing industries. Many companies are investing in color change valves to improve their production efficiency and reduce cost.

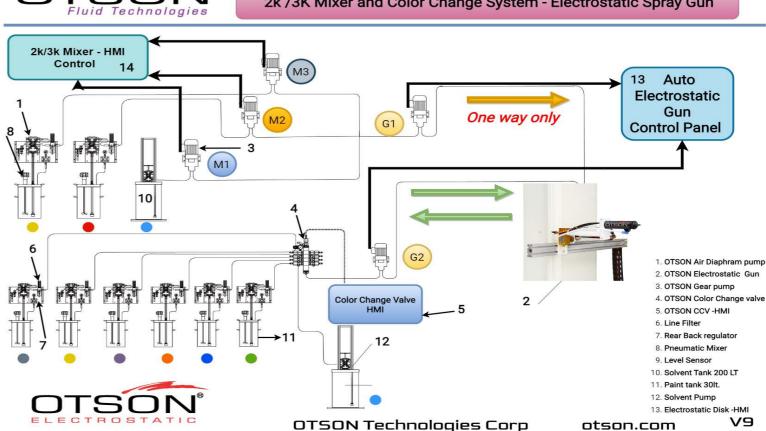
Overall, color change valves are an essential component of any paint shop, providing accurate and efficient paint dispensing and color change capabilities. Investing in a high-quality color change valve can help businesses in the painting industry to increase productivity, improve the quality of their paint jobs and save money in the long run.



**2K/3K SOLVENT** 

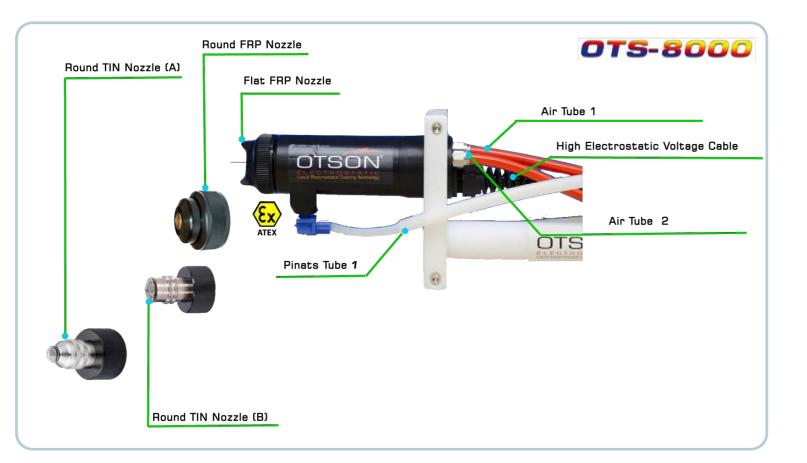


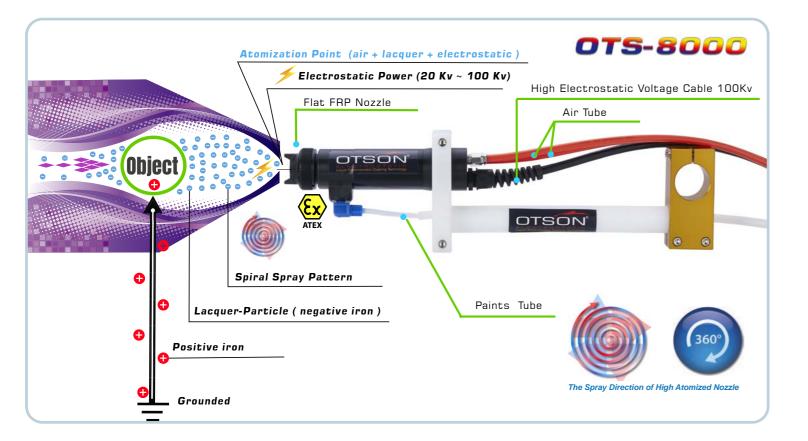
2k /3K Mixer and Color Change System - Electrostatic Spray Gun



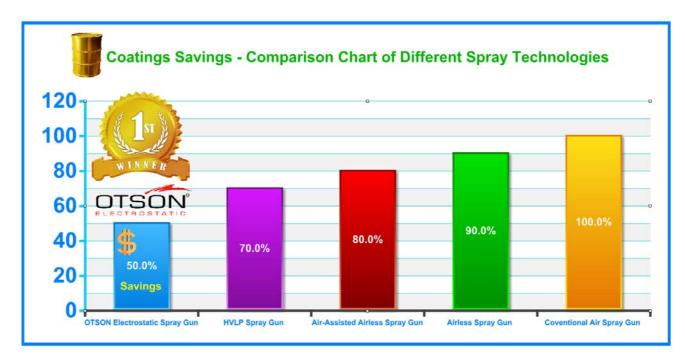


## **Features**









OTS-7800 Auto Liquid Electrostatic Spray System



The OTS-7800 Auto Liquid Electrostatic Spray Gun from OTSON comes equipped with standard accessories, including an air regulating valve, electrostatic power supply, and a round (TIN) nozzle, with an additional set available as an option. Customers may choose from a set that includes a round (FRP) and flat (FRP) nozzle. When combined with a paint tank, gear pump, paint filter, paint stabilizing valve, air dryer, and air compressor, this electrostatic spray gun forms a complete set of liquid electrostatic spraying equipment. The customer can carry out spray operations easily by pouring paint into the bucket.



The 2K-3K Electronic Mixing & Dosing System is an advanced system designed for use in a liquid electrostatic spray system. It is used to control the mixing and dosing of two or three liquid components in a precise and accurate manner. The system uses electronic sensors and controls to measure and adjust the flow rate of each component, ensuring that the correct proportion of liquids are mixed and sprayed. The end result is a more uniform and efficient application of the sprayed liquid, resulting in improved product quality and increased

#### OTSON



Solutions- industry 5.0





#### **OTSON Technologies Corp**

otson.com

The 2K-3K Electronic Mixing & Dosing System typically comprises of the following components:

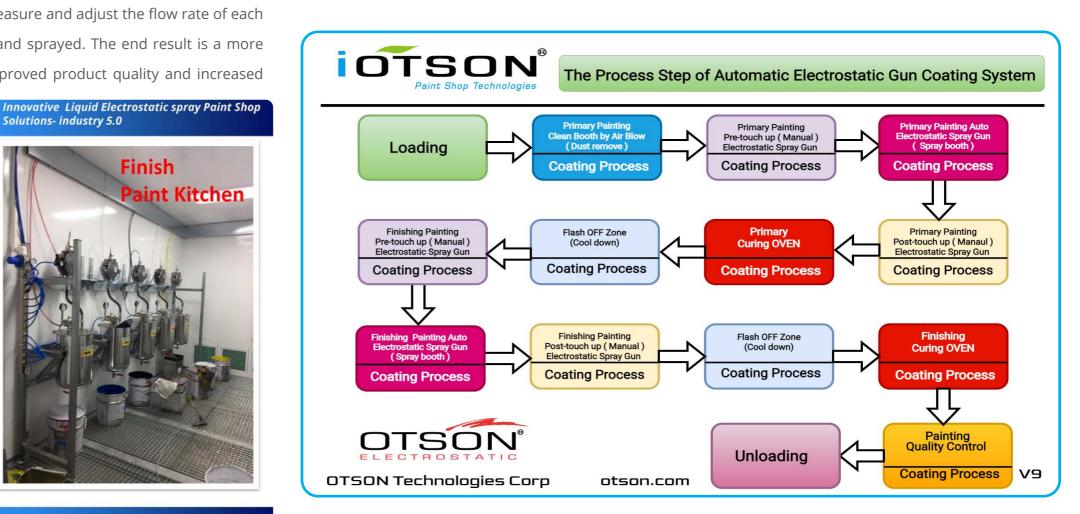
- Metering Pumps: These pumps are used to accurately control the flow rate of each component, ensuring that the correct proportion is mixed and sprayed.
- Mixing Chamber: The mixing chamber is where the two or three liquid components are combined and mixed together.
- **Control Unit:** The control unit is the heart of the system and is responsible for monitoring and adjusting the flow rate of each component. It may use electronic sensors, computer control and software to manage the mixing and dosing process.
- **Display Unit**: A display unit is used to show the operator the current status of the system, including the flow rate of each component, total amount of liquid mixed and any alarms or faults that may arise.

The system may also be equipped with additional features such as automatic cleaning, continuous monitoring, and alarms for low level and low pressure, to ensure the reliable and consistent operation of the mixing and dosing process.

Overall, the 2K-3K Electronic Mixing & Dosing System provides precise control over the mixing and dosing of two or three liquid components, which results in a more efficient, consistent and uniform application of the sprayed liquid.



#### The Process Steps of Auto Electrostatic Spray Gun Coating System



## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



Round TIN Nozzle - B



**OTSON Technologies Corp** 

otson.com



## OTS-7873 /7833 Microcomputer Control Panel (10" Man-Machine Interface)

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor Controlled Reciprocator.

■ Touch Panel Interface by using 10" Color Screen.

■ Memory Capacity up to 200 sets of Operation.

■ Color Change Control (2 colors) Interlocking

■ Door-in-Door Design to Achieve Efficient Anti-Dust Effect.

Coatings: Solvent-base & Waterborne Coatings



# OTS-7853 / 7813 Microcomputer Control Panel (10" Man-Machine Interface)

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor controlled reciprocator.

■ Touch Panel interface by using 10" colour screen.

■ Memory capacity up to 200 sets of operation.

■ Door-in-Door design to achieve efficient anti-dust effect.

**Coatings:** Solvent-base **Coatings** 



#### 6 Axis Robot Arm - for painting

Maximum Load of Robot: 20 kg

Number of axis: 6

Maximum horizontal reach: 2,779 mm Maximum vertical reach: 4,582 mm

Repeatability: ±0.5 mm Controller: NX100 Motion range (°)

Maximum speed (°/s) :2.0 m/s

Robot applications: Coating and paintings





#### **Specification**

#### OTS-7813 & OTS-7833 Liquid Electrostatic Power Supply

Out Voltage 0~70 KV DC(-) -OTS-7800 0~100 KV DC(-)-OTS-8100

Out Current 50 microamperes

Intercepting Current 20~150 microamperes

Input Voltage 220V AC (50Hz)

Weight 12 kg

Dimensions 300(L)x120(W)x350(H) mm

Coatings Solvent-base Coatings



#### OTS-7873, OTS-7853 Liquid Electrostatic Power Supply

Out Voltage 0~110 KV DC(-)
Out Current 50 microamperes
Intercepting Current 20~150 microamperes
Input Voltage 220V AC (50Hz)
Weight 12 kg
Dimensions 300(L)x120(W)x350(H) mm

Solvent-base & Waterborne Coatings



#### **Gear Pump**

Coatings

Input Voltage: AC 220 V ~ 380 V ±10% 3 Phase

Horsepower: 1/4 HP

Dimension: 130 (L) x 600 (w) x 30 (H) mm

Weight: 13 kg

Output: 3cc or 6cc / rev 200 cc ~ 3000 cc / min (digital control)

Spray Hose: Double-layer Teflon paint hose

Pump Material: Hardened Steel CMoWCrVCo HRC = over 63)

Titanium plated for durable use and wearing resistance.



#### Air Heater

Dimension: 410 (L) x 170 (w) x 150 (H) mm

Weight: 5 kg

Input Voltage: AC220V, 500W

Temperature: 0 degree C ~ 120 degree C



#### Water Filter & Oil Filter

Dimension: 170 (L) x 340 (w) x 90 (H) mm

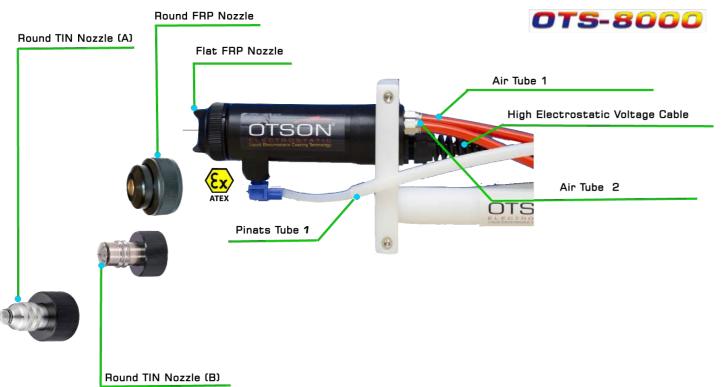
Weight: 3 kg

Water Filter: 3650 l/s
Oil Filter: 1900 l/s

MAX Operation Pressure: 150psi







Model Number	OTS-8000 »
Spare atomizer, without cable or hose	0.5 kg ₽
Material of Auto Liquid Electrostatic spray gun 🧳	FRP (no magnetic)
Life cycles ( <u>valves</u> /bell /bearings/couplings) depend on air quality and	1~5 years ₽

Pneumatic supply		
Maximum air pressure 🖟	6 <u>bar</u> (87 psi) ₽	
air consumption <sub>e</sub>	From 7 - 40 (4 - 23) m3/h (cfm)	
Paint supply		
Maximum Fluid Pressure	6 <u>bar</u> (87 psi) <i>₀</i>	
Maximum Fluid Outlet ₽	800 (27) cc/min (oz/min) -	
Minimum Fluid Outlet ₽	100 (3) cc/min (oz/min) ₽	
Viscosity scale (for minimum results)	8 to 30 seconds NK-2 Cup ₽	

Viscosity scale (for minimum results) -	8 to 30 seconds NK-2 Cup @
(2): with a product density < 1.1 gr/cm3 and/or of the combination bell at	nd air shroud being used $arphi$
Performances	
Transfer Efficiency -	85% ~98% ₽
Color change	
Paint consumption $e$	25 cm <sup>3</sup> (paint circuit) & 25 cm <sup>3</sup> (pump circuit) ₽
Paint feeding e	OTSON GEAR PUMP (2 color change) ₽
Rinsing product consumption #	300 cm <sup>3</sup> (not included rinsing box) $\varphi$
Standard process time «	10 sec (with REVERSE FLUSH) ₽
Optimized process time -	5 sec (with REVERSE FLUSH on circuit 1 & 2) $\varphi$
Same Color (head rinsing + Nozzles)	
Time ≠	6 sec. <i>₽</i>
Rinsing product consumption	50 cm <sup>3</sup> .
High Electrostatic Voltage	
Voltage maxi. 🖟	110 kV ∂
Current maxi. 🏻	50 μA <i>φ</i>



#### Liquid Electrostatic Spray Gun

Input Voltage 0~110KV DC(-)

Gun Length 225 mm

Gun Weight \*(no nozzle , hv cable ,spraying tube and air tube ) 470 g

Fluid and Air Pressure  $0 \sim 7 \text{ kg/cm}^2 (6.86 \text{ bar}) (0 \sim 100) \text{ psi}$ 

Operating Pressure Air Supply

Coatings Solvent-base & Waterborne Coatings



#### Round (TIN) Nozzle - A type

Gauge: 12 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $20 \sim 300$  ml/min
Fan pattern width:  $40 \sim 150$  mm
Air: 180 NI / min





#### Round (TIN) Nozzle - B type

Gauge: 22 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $20 \sim 300$  ml/min
Fan pattern width: 70 mm
Air: 180 Nl / min





#### Round (FRP) Nozzle

Gauge: 12 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $50 \sim 300$  ml/min
Fan pattern width: 160 mm
Air: 180 Nl / min





#### Flat (FRP) Nozzle

Gauge: 3 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $100 \sim 400$  ml/min
Fan pattern width: 300 mm
Air: 180 Nl / min

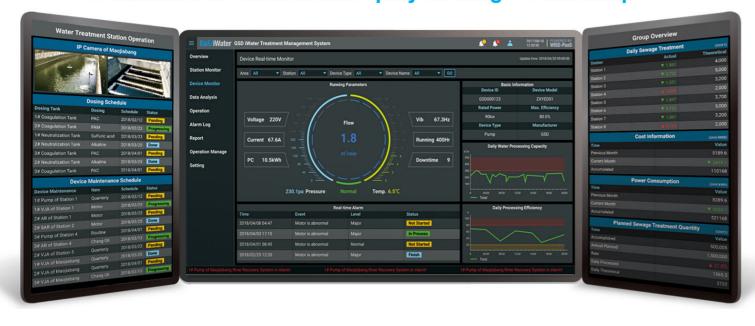








#### **Dashboard of Electrostatic Spray Coating – Paint Shop**





## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



**Round FRP** Nozzle



OTSON Technologies Corp

otson.com





## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



Flat FRP **Nozzle** 



**OTSON Technologies Corp** 

otson.com





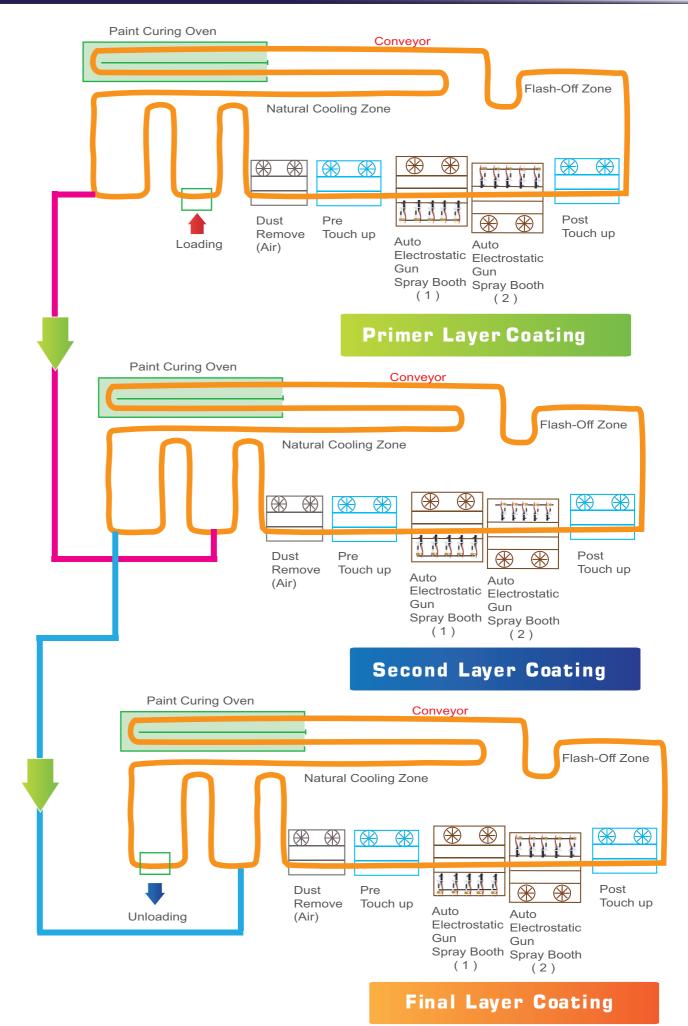
## Application - Industries



- Small parts
- Bicycle
- Application
- Small parts
- Bicycle
- Computer Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- Iron Railing
- Display Cases

- Office Partitions
- Medical Equipment
- Rest room Partitions
- Roller Bars
- Metal Doors
- Decorative Lamps
- Electrical Home Appliances
- Car Accessories, Teflon Pot
- Sports Equipment
- Handcraft
- Files
- Desks

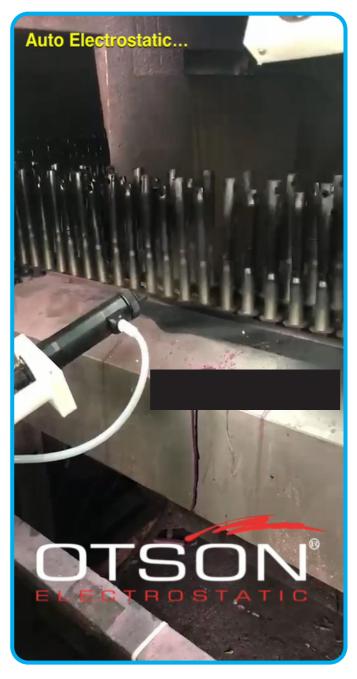
- Sports Equipment
- Handcraft Computer
- Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- Iron Railing
- Display Cases
- Refrigerators
- Heavy Machinery
- Office Equipment













## OTSON

valive Technology of

Liquid Electrostatic Spray Coating Systems

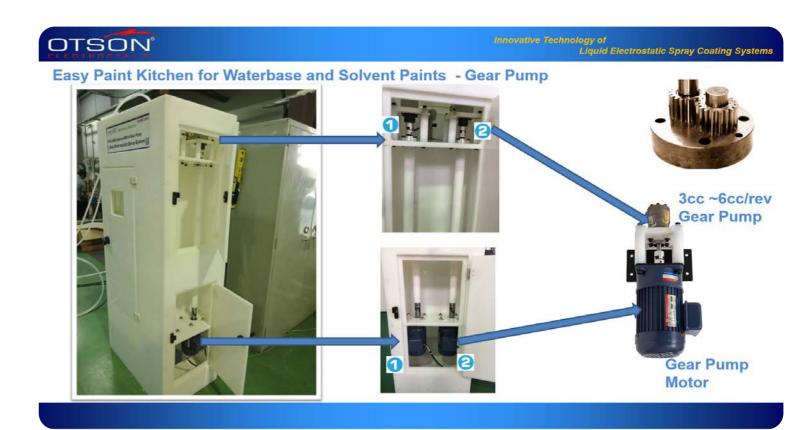
**Easy Paint Kitchen for Waterbase and Solvent Paints** 







Dimension:76x43 x170 cm Weight: 80 Kg





Model /Function	OTS-7873+G2	OTS-7853+G2	OTS-7833+G2	OTS-7813+G2	OTS-7803+G2
a. Microcomputer Control Subsystem					
Microcomputer Control Panel(HMI)x 1 set	10"	10"	10"	10"	
Memory Capacity for Storage Coating Parameters	199 sets	199 sets	199 sets	199 sets	
Air Flow Control x 1 set	Manual	Manual	Manual	Manual	Manual
Paints Flow Control (A) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Paint Flow Control (B) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Color Change Control ( 2 colors ) x 1 set	Manual	Manual	Manual	Manual	Manual
Atomizer Control x 1 set	Manual	Manual	Manual	Manual	Manual
Electrostatic Power Supply Control x 1 set	0~110KV	0~110KV	0~110KV	0~110KV	0~70KV
Electrostatic Power Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Current Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Spark Protection System x 1 set	YES	YES	YES	YES	YES
Paints,Coatings	Solvent-base & Waterborne	Solvent-base	Solvent-base & Waterborne	Solvent-base	Solvent-base
b.Spray Subsystem					
High KV Electrostatic Spray Gun x 3 sets	Yes	Yes	Yes	Yes	Yes
High Atomization Spray Nozzle x 3 sets	Round , Flat	Round , Flat	Round , Flat	Round , Flat	Round , Flat
H.V Cable x 3 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
Teflon Spraying Tube x 3 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
PU Air Tube x 6 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
c.High Voltage Electrostatic Power Subsystem					
Electrostatic Power Supply x 1 set	Max 110KV	Max 110KV	Max 100KV	Max 100KV	Max 70KV
d. 6 Axis Robot Arm					
6 Axis Robot Arm x 3 sets	Yes	Yes	Yes	Yes	Yes
Safety Sensor x 1 set	Yes	Yes	Yes	Yes	Yes



Model /Function	OTS-7873+G2	OTS-7853+G2	OTS-7833+G2	OTS-7813+G2	OTS-7803+G2
e.Paint Supply Subsystem					
OTS-4000 (optional )	2~20 Colours	2~20 Colours	2 ~ 20 Colours		
Colour Change Valve +HMI	( Auto Clean )	(Auto Clean )	( Manual Clean )	2~20 Colours ( Manual Clean )	2 Colours
OTS-4200 (optional)				21/ 1 21/	21/ 1 21/
2K and 3K Mixer system +HMI	2K and 3K	2K and 3K	2K and 3K	2K and 3K	2K and 3K
Gear Pump + Motor +controler (A) x 1 set					
(optional )	3cc / rev	3cc / rev	3cc / rev	3cc / rev	3cc / rev
3cc / rev 200cc~1500 cc /mim					
Gear Pump + Motor (B) x 1 set (optional)	6cc / rev	6cc / rev	6cc / rev	6cc / rev	6cc / rev
6cc / rev 200 cc ~ 3000 cc / min					
f . Air Supply Subsystem					
Air Heater -Air Temperature Control x 1 set	Manual	Manual	Manual	Manual	Manual
Air Filter ( screening oil and water ) x 1 set	Auto	Auto	Auto	Auto	Auto
g. Smart Monitor Sensor Subsystem (optional)					
Air Flow	Local / Remote	Local / Remote moni-			
All Flow	monitor	tor			
Paint flow	Local / Remote	Local / Remote moni-			
T diffe flow	monitor	tor			
Paint Pressure	Local / Remote	Local / Remote moni-			
	monitor	tor			
Air Pressure	Local / Remote monitor	Local / Remote moni- tor			
	Local / Remote	Local / Remote moni-			
Environment VOC Detect Sensor	monitor	tor			
Monitor motor	Local / Remote	Local / Remote moni-			
Monitor motor	monitor	tor			
Smoke Sensor	Local / Remote	Local / Remote moni-			
SHOKE SCHSOL	monitor	tor			
Air Temperature and Humidity	Local / Remote	Local / Remote moni-			
	monitor	tor			
Al Dashboard System	Local / Remote monitor	Local / Remote moni- tor			
	Local / Remote	Local / Remote moni-			
Power Consumption monitor	monitor	tor			
h. Safety Subsystem (optional)	THO THE ST				
Safety Light Curtains	Auto	Auto			
Interlocking with disc system					
Automatic Miniature Fire Extinguisher (For Spray Gun and Control Panel system Only)	Auto	Auto			
I. Security System (optional)					
Remote Digital Video Monitor System	Local / Remote	Local / Remote moni-			
(RDVRS)	monitor	tor			
j. Small water-borne -Paint kitchen					
Special Isolation paint kitchen					
with 2 gear pump and air allegator	Yes		Yes		





## **Application - Industry**

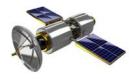






of each industry....

Meeting the requirements





















**Application - Spray Range** 









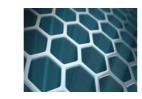




















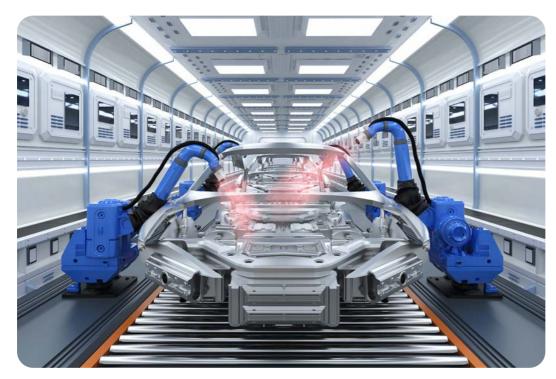






## 10" Touch Panel Industrial (HMI)





Electrostatic Current UMA

Electrostatic Voltage KV













Auto Electrostatic Spray Bell System





\*The appearance of all products, detail, figure and specification are subject to change at any time without notice.

Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.

## OTSON Technologies Corp.

1F., No.20, Lane 211, Huacheng Rd., Sinjhuang City, NEW Taipei City 242, Taiwan (R.O.C.)

https://spray.otson.com

e-mail: sales@otson.com









## Electrostatic Spray Bell System-Robot Arm

## MAX 60000RPM

(no loading spray Cup )



**2K/3K WATERBASED** 

**2K/3K SOLVENT** 









Waterborne

















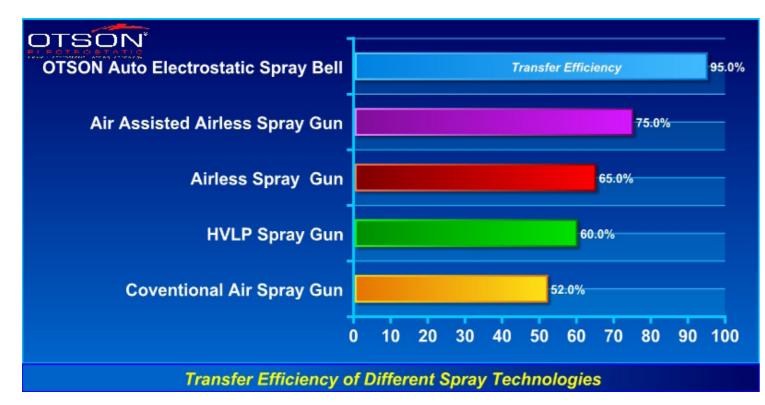






## Overview

The Liquid Electrostatic Spray Bell - Robot Arm Kit, model number OTS-7900, is a state-of-the-art technology for electrostatic coating that achieves a transfer efficiency of up to 95%. Unlike traditional methods, this spray bell atomizes paint with low pressure using a special bell cup, minimizing the risk of paint being thrown away. The atomized paint is then charged with negative electrostatic energy and attracted to the object being sprayed, which significantly reduces overspray. The kit offers precision, flexibility, and superior transfer efficiency, making it ideal for various industries. The Liquid Electrostatic Spray Bell - Robot Arm Kit is an incredibly effective tool for achieving high-quality finishes with electrostatic coating technology, and it offers several advantages over traditional methods. Its precision and flexibility, coupled with its superior transfer efficiency, make it an ideal solution for a wide range of industries, including automotive, aerospace, and manufacturing. Say goodbye to messy and inefficient spraying and hello to consistent, high-quality results with the OTS-7900 model.





## **Dual Coating for Solvent and Waterborne Paint**











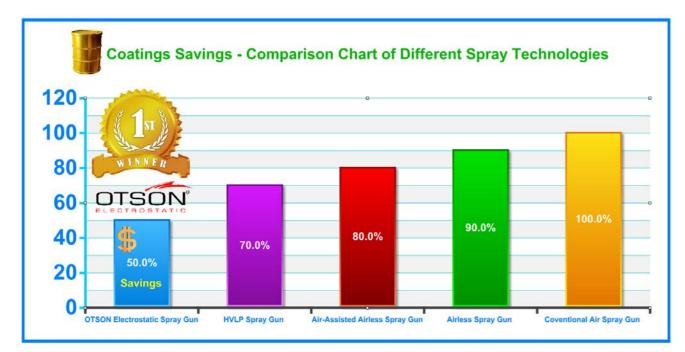
Additionally, the Liquid Electrostatic Spray Bell - Robot Arm Kit, model number OTS-7900 is designed to reduce CO2 emissions and overspray, which can help to save cost and be more environmentally friendly, ultimately leading to cost savings for your customers.

The system includes a fully automated control panel that provides high production rates and reduces labor cost. The control panel gives operators total control flexibility and allows the operator to change process parameters, not only between batches, but also within the same part. The simplified user interface control panel is capable of recording ten different coating parameters which is beneficial to apply in various objects easily and efficiently.



The OTS-7900 Liquid Electrostatic Spray Bell - Robot Arm Kit is safe and compliant for use in various industrial settings, including potentially explosive atmospheres. It is certified by ATEX, the standard for equipment and protective systems in these environments. We provide customized solutions to meet our customers' needs, including integration of electrostatic high rotary atomizer technology and special nozzle structures for 2K and water-based paints. Our system increases production rates and cost savings for a high return on investment.





### OTS-7900 Auto Liquid Electrostatic Spray System



The Liquid Electrostatic Spray Bell - Robot Arm Kit, model number OTS-7900, is an advanced electrostatic coating technology tool that offers high-quality finishes with its automated control and flexibility. The kit includes a robot arm, electrostatic power supply, electrostatic spray unit, and different bell cups to suit various industries such as oil and gas, petrochemicals, pharmaceuticals, automotive, aerospace, and manufacturing.

With its fully automated control panel, the kit provides high production rates and reduces labor costs. The simplified user interface control panel can record ten different coating parameters, allowing operators to change process parameters not only between batches but also within the same part. The kit achieves a transfer efficiency of up to 95%, significantly reducing over-spraying and generating a surrounding electrostatic effect that draws lost paint back to the workplace.

The Liquid Electrostatic Spray Bell - Robot Arm Kit is environmentally friendly, with its ATEX certification and compliance with international safety standards. It is a highly effective tool for achieving high-quality finishes in various industries, providing cost savings for customers and reducing CO2 emissions.



## **Features**

- Dual Coating- Solvent and Waterborne Paint
- Improve Coating Quality
- Reduce Air Pollutions
- Reduce Water Pollutions
- High Transfer Efficiency Spray Painting
- High Atomized Bell Nozzle
- Easy Handle for Long Term Operation
- Long Life Operation
- Low VOC Emissions
- Low Failure Rate and Easy







The Spray Direction of High Atomized Nozzle



Speical Design Bell Cup for all Spray Object



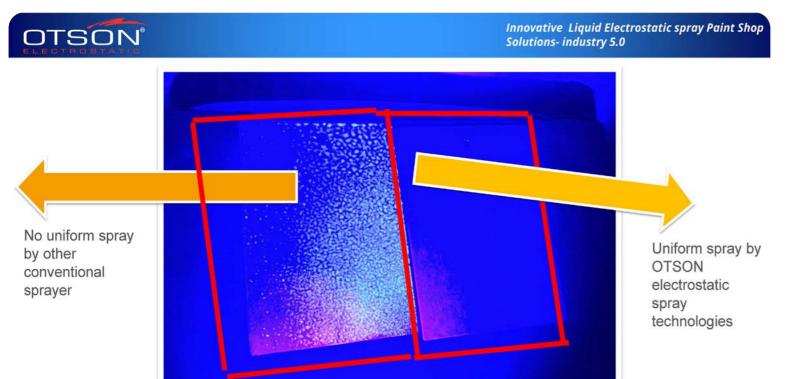












OTSON Technologies Corp

otson.com



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



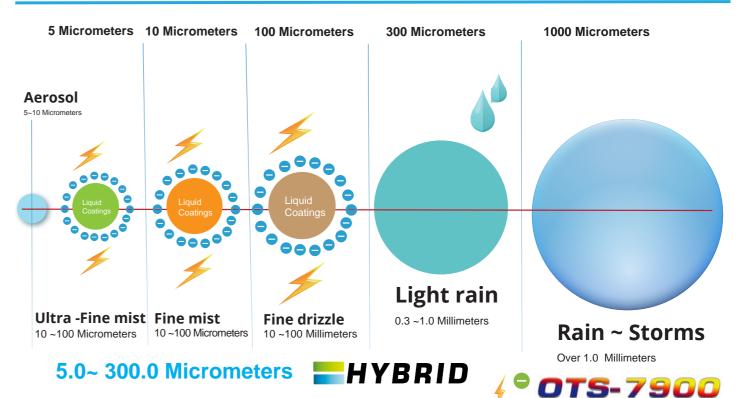
Different coatings thicknesses by OTSON Electrostatic Spray System

**OTSON** Technologies Corp

otson.com



**Classification of Electrostatic Spray Droplet / Particle Size** 



**Waterbase Coatings** 

Solvent Coatings

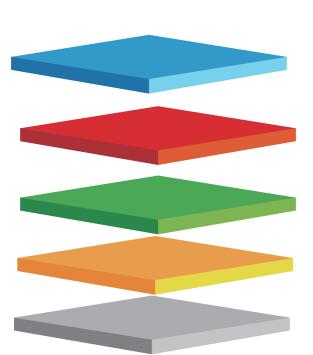
Auto Electrostatic Spray Bell



The metal industry typically requires a multi-layer liquid coating system to provide protection and enhance the appearance of metal surfaces. The thickness of each layer depends on the specific requirements of the metal surface, but a typical sequence of layers for metal industry would include the following:



OTSON Pretreatment and coating process of metal parts in the metal industry



#### Clear Coating



Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness of the clear coat is around 20-30 microns. The clear coat is cured in an oven at a temperature of around 150-180°C for 20-30 minutes.

#### Base Coating:

Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The thickness of the base coat is around 30-50 microns. The base coat is cured in an oven at a temperature of around 150-180°C for 20-30 minutes..

#### **Primer Coating:**

Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. The primer coating is cured in an oven at a temperature of around 120-150°C for 20-30 minutes.

#### **CED Coating:**

CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80 microns. The CED coating is cured in an oven at a temperature of around 180-200°C for 30-60 minutes.

Metal Material

- Surface Preparation: The metal surface is cleaned and treated to remove any dirt, oil, or other contaminants that may affect the adhesion of the coating. The surface may be sandblasted, degreased, or chemically cleaned
- CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80 microns. Curing time and temperature: The CED coating is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. Curing time and temperature: The primer coating is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The thickness of the base coat is around 30-50 microns. Curing time and temperature: The base coat is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness of the clear coat is around 20-30 microns. Curing time and temperature: The clear coat is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Final Inspection: The coated metal parts are inspected to ensure they meet quality standards and customer specifications.

These layers are applied using liquid electrostatic spray equipment, which is capable of atomizing the coating materials into fine particles for precise and efficient application. The thickness of each layer can be adjusted based on the specific requirements of the metal surface and the desired end result.



## 2K/3K Mixer and Color Change System- Disk Electrostatic Spray

Color change valves, also known as paint dispensers, are a valuable investment for any business in the painting industry. These devices are used in paint shops to mix and dispense paint quickly and accurately, reducing waste and cleanup time.

One of the key benefits of a color change valve is its ability to automatically switch between different paint colors, which can save time and increase efficiency. This feature is especially useful for businesses that work on multiple projects and need to switch between colors frequently.

Another advantage of color change valves is their mixing capabilities. These devices can mix the paint with hardeners, reducers, or other additives as it is dispensed, ensuring that the paint is properly mixed and ready to use, which can help improve the quality of the paint job.

In terms of market view, the use of color change valves is prevalent in industrial paint application such as automotive, aerospace, and wood finishing industries. Many companies are investing in color change valves to improve their production efficiency and reduce cost.

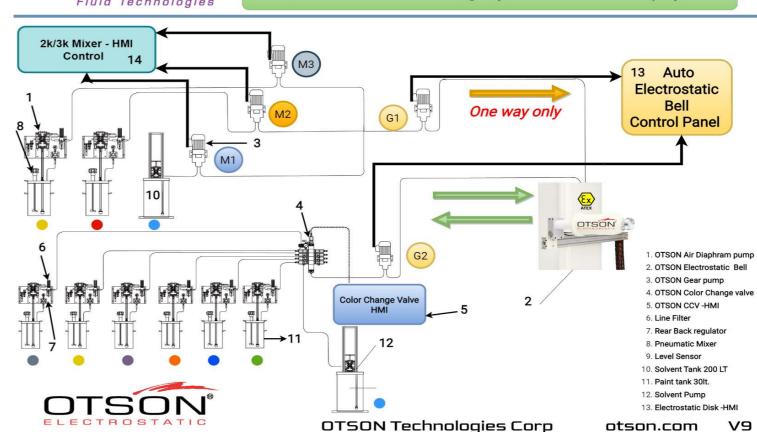
Overall, color change valves are an essential component of any paint shop, providing accurate and efficient paint dispensing and color change capabilities. Investing in a high-quality color change valve can help businesses in the painting industry to increase productivity, improve the quality of their paint jobs and save money in the long run.



**2K/3K SOLVENT** 



2k /3K Mixer and Color Change System - Electrostatic Spray Bell





The 2K-3K Electronic Mixing & Dosing System is an advanced system designed for use in a liquid electrostatic spray system. It is used to control the mixing and dosing of two or three liquid components in a precise and accurate manner. The system uses electronic sensors and controls to measure and adjust the flow rate of each component, ensuring that the correct proportion of liquids are mixed and sprayed. The end result is a more uniform and efficient application of the sprayed liquid, resulting in improved product quality and increased

### OTSON



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



#### **OTSON** Technologies Corp

otson.com

The 2K-3K Electronic Mixing & Dosing System typically comprises of the following components:

- Metering Pumps: These pumps are used to accurately control the flow rate of each component, ensuring that the correct proportion is mixed and sprayed.
- **Mixing Chamber:** The mixing chamber is where the two or three liquid components are combined and mixed together.
- **Control Unit:** The control unit is the heart of the system and is responsible for monitoring and adjusting the flow rate of each component. It may use electronic sensors, computer control and software to manage the mixing and dosing process.
- **Display Unit**: A display unit is used to show the operator the current status of the system, including the flow rate of each component, total amount of liquid mixed and any alarms or faults that may arise.

The system may also be equipped with additional features such as automatic cleaning, continuous monitoring, and alarms for low level and low pressure, to ensure the reliable and consistent operation of the mixing and dosing process.

Overall, the 2K-3K Electronic Mixing & Dosing System provides precise control over the mixing and dosing of two or three liquid components, which results in a more efficient, consistent and uniform application of the sprayed liquid.



## **Benefits of Electrostatic Spray Technology**

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

## **Reduce Paints Costs**



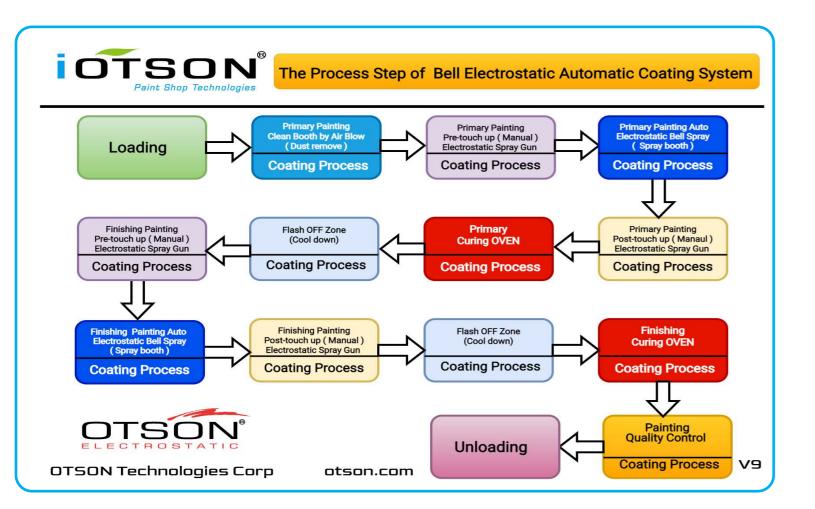
## Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Bell System

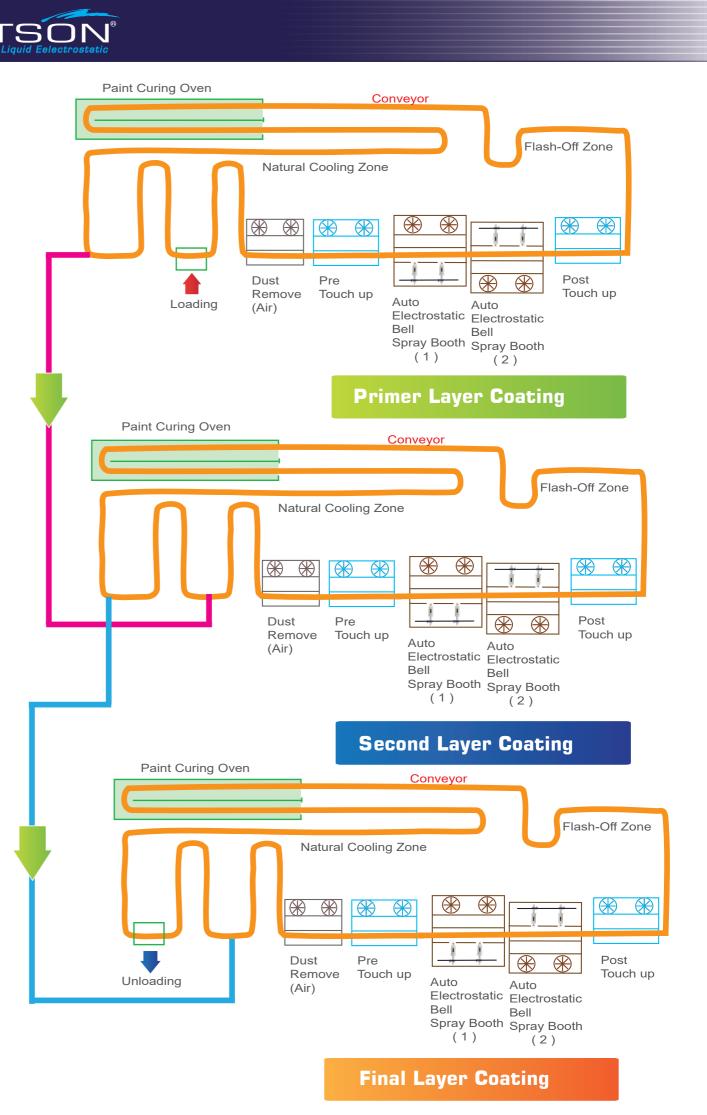
	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	Х	Х
Litre Used per Day	100 litres	
	Х	X
Business Daysper Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	



## The Process Steps of Auto Electrostatic Spray Bell Coating System





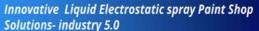


**OTSON** Technologies Corp

otson.com



## OTSON









OTSON Technologies Corp

otson.com

## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0

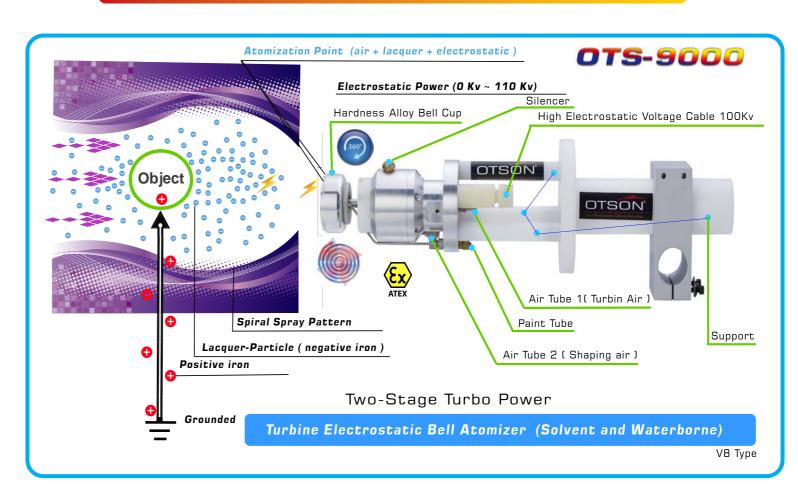
2K Solvent







## **Bell Spray Angles**



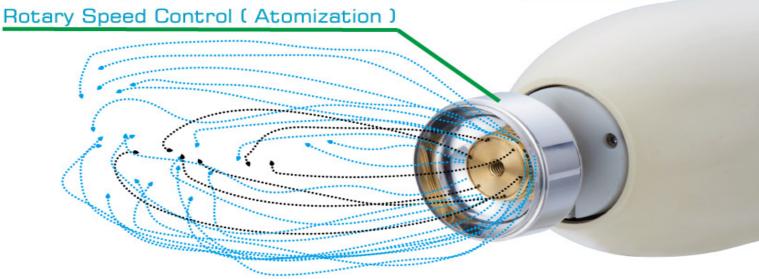
OTSON Technologies Corp

otson.com





## TSON° **075-7900**



- Paint Flow
- Air Flow Pattern Control

OTS-9000 Auto Electrostatic Spray Bell



## Specification

## **Liquid Electrostatic Spray Bell**

**Input Voltage** 0~110KV DC(-) **Bell Length** 250 mm

**Bell Weight** \*(no nozzle , hv cable ,spraying tube and air tube ) 900 g

**Fluid and Air Pressure**  $0 \sim 7 \text{ kg/cm}^2$  (6.86 bar) (0~100) psi Air Supply **Operating Pressure** 

Solvent-base & Waterborne Coatings **Coatings** 



## **Electrostatic Power Supply**

**Out Voltage** 0~110KV DC(-)

**Out Current** 50 microamperes

**Input Voltage** 110 V~240 V AC (50/60 Hz)

**Intercepting current** 20~150 microamperes

Weight 12 kg

**Dimensions** 300(L)x120(W)x350(H) mm







## **Specification**

Model Number	9000A
Spare atomizer, without cable or hose	4 kg
Material of Turbine Atomizer and Bell Cup	Alloy (no magnetic)
Life cycles ( valves/bell /bearings/couplings) depend on air quality and	1~5 years
Maintenance	

Nano-valve drive air pressure	8 bar mini (120psi) - 10 bar max. (150psi)
Magnetic turbine bearing air pressure	5 mini (75psi) - 7 bar max. (105psi) from 130 to 180 L/min
Shaping air pressure	6 bar (90psi) recommended on manifold
Micro air pressure	0.5 mini (7,5psi) at 1 bar maxi. (15psi) from 20 L/min to 40 L/m
Drive air consumption	10 NI/min.
Magnetic turbine bearing air consumption	125 NI/min.
Shaping air consumption with respect to air shroud and bell being used)	From 100 to 600 NI/min.
Turbine rotation air consumption	From 100 to 700 NI/min. <sup>(1)</sup>
Safeguard air quantity	25 litres at 6 bar (90 psi)
1): with respect to sprayed flow and rotation speed	
Product supply	
Standard product supply pressure	6 (90psi) to 8 bar (120psi)
Maximum product pressure	10 bar (150psi)
Paint flow (depending on paint type)	30 to 3000 cc/min.amaxi.
/iscosity scale (for minimum results)	8 to 30 seconds FORD #4 Cup
2): with a product density < 1.1 gr/cm3 and/or of the combination bell and air shroud being used	
Performances	
Rotation speed	15 to 60,000 (6.0 bar) 90 psi (upon diameter of bell cup used)
Application speed	up to 900 mm/sec
Transfer Efficiency	85% ~98%
Color change	
Paint consumption	<sub>25 cm</sub> 3 (paint circuit) <sub>&amp; 25 cm</sub> 3 (pump circuit)
Paint feeding	OTSON GEAR PUMP (2 color change )
Rinsing product consumption	<sub>300 cm</sub> 3 (not included rinsing box)
Standard process time	<sub>10 sec</sub> (with REVERSE FLUSH)
Optimized process time	<sub>5 sec</sub> (with REVERSE FLUSH on circuit 1 & 2)
Same Color (head rinsing + bell cup)	
Time	6 sec.
Rinsing product consumption	50 cm <sup>3</sup>
High Electrostatic Voltage	
Voltage maxi.	110 kV
Current maxi.	50 μΑ

\*The appearance of all products, detail, figure and specification are subject to change at any time without notice.

Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.













## OTS-7973 /7933 Microcomputer Control Panel (10" Man-Machine Interface )

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor Controlled Reciprocator.

■ Touch Panel Interface by using 10" Color Screen.

■ Memory Capacity up to 200 sets of Operation.

■ Color Change Control ( 2 colors ) Interlocking

■ Door-in-Door Design to Achieve Efficient Anti-Dust Effect.

Coatings: Solvent-base & Waterborne Coatings



## OTS-7953 / 7913 Microcomputer Control Panel (10" Man-Machine Interface )

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor controlled reciprocator.

■ Touch Panel interface by using 10" colour screen.

■ Memory capacity up to 200 sets of operation.

■ Door-in-Door design to achieve efficient anti-dust effect.

**Coatings:** Solvent-base **Coatings** 



### 6 Axis Robot Arm - for painting

Maximum Load of Robot: 20 kg

Number of axis: 6

Maximum horizontal reach: 2,779 mm Maximum vertical reach: 4,582 mm

Repeatability: ±0.5 mm Controller: NX100 Motion range (°)

Maximum speed (°/s) :2.0 m/s

Robot applications: Coating and paintings



### OTS-7913 & OTS-7933 Liquid Electrostatic Power Supply

Out Voltage 0~70 KV DC(-) -OTS-7800 0~100 KV DC(-)-OTS-8100

Out Current 50 microamperes

Intercepting Current 20~150 microamperes

Input Voltage 220V AC (50Hz)

Weight 12 kg

Dimensions 300(L)x120(W)x350(H) mm

Coatings Solvent-base Coatings



### OTS-7973, OTS-7953 Liquid Electrostatic Power Supply

Out Voltage 0~110 KV DC(-)
Out Current 50 microamperes
Intercepting Current 20~150 microamperes
Input Voltage 220V AC (50Hz)
Weight 12 kg
Dimensions 300(L)x120(W)x350(H) mm

Solvent-base & Waterborne Coatings



#### **Gear Pump**

Coatings

Input Voltage: AC 220 V ~ 380 V ±10% 3 Phase

Horsepower: 1/4 HP

Dimension: 130 (L) x 600 (w) x 30 (H) mm

Weight: 13 kg

Output: 3cc or 6cc / rev 200 cc ~ 3000 cc / min (digital control)

Spray Hose: Double-layer Teflon paint hose

Pump Material: Hardened Steel CMoWCrVCo HRC = over 63)

Titanium plated for durable use and wearing resistance.

#### **Air Heater**

Dimension: 410 (L) x 170 (w) x 150 (H) mm

Weight: 5 kg

Input Voltage: AC220V, 500W

Temperature: 0 degree C ~ 120 degree C



#### Water Filter & Oil Filter

Dimension: 170 (L) x 340 (w) x 90 (H) mm

Weight: 3 kg

Water Filter: 3650 l/s
Oil Filter: 1900 l/s

MAX Operation Pressure : 150psi





## **Specification**

## IOT (Internet of Things ) Sensor System

- Air Flow
- Paint flow
- Paint Pressure
- Air Pressure
- Environment VOC Detect Sensor
- Monitor motor
- Smoke Sensor
- Air Temperature and humidity
- Al Dashboard System
- Power Consumption Monitor









### **Remote Digital Video Monitor System**

• Video Input: 8 channels

• Video Output: HDMI, VGA

• Compression Format: H.265/H.264

Recording Resolution: up to 8MP (4K)

• Playback Resolution: up to 8MP (4K)

- Hard Drive Capacity: up to 6TB (depending on the model)
- Network Interface: RJ45, 10M/100M/1000M Ethernet with PoE support
- Remote Access: Yes, via PC, smartphone or tablet
- Audio Input/Output: 1 channel input, 1 channel output
- **USB:** 2 USB ports (1 USB 2.0, 1 USB 3.0)
- **PoE Ports:** 8 ports with PoE support
- Power Supply: DC 48V/1.25A





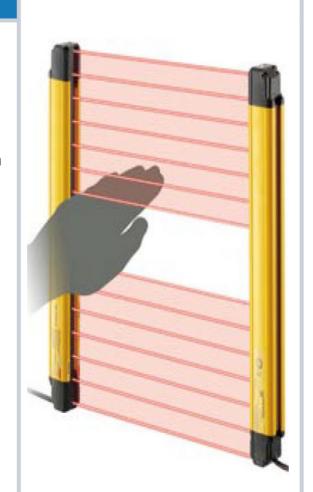
X8CH X8CH





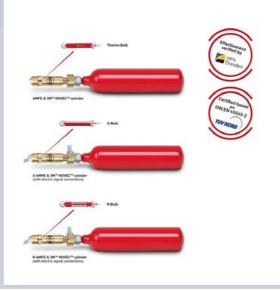
### **Safety Light Curtains**

- Safety light curtain Type 4.
- Suitable for detection of operators.
- Conisits of an emitter and receiver.
- In combination with a safety guard monitor for protection up to safety level PLe per EN ISO 13849-1 or up to SIL 3 per EN 62061.
- 14mm resolution for finger detection.
- Available in various protective field heights: 200, 400, 600, 800, 1000 and 1200mm.
- Detection rannge 0.5m to 6m.
- Can be connected to GLM1 safety controller.
- Gesealed tot IP65.
- Fitted with quick disconnector.
- Supplied with mounting brackets as standard

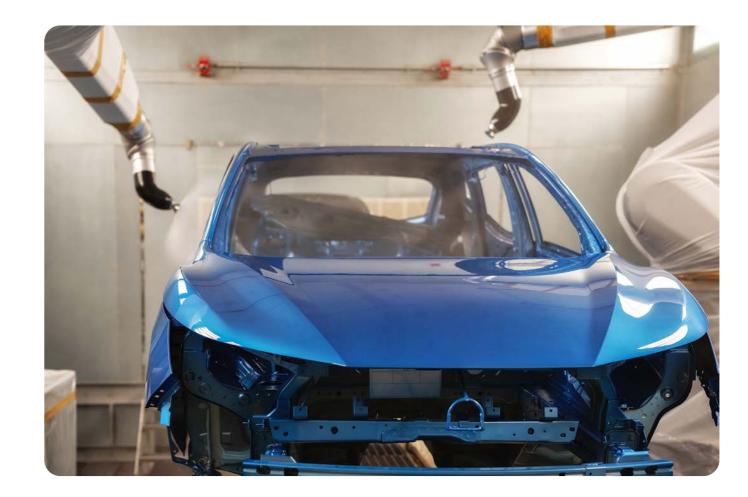


## **Automatic Miniature Fire Extinguisher**

- Dimensions (without cylinder):
- ø 16 mm x 64 mm/0,63" x 2,52"
- Minimum installation depth: 20 mm/0,79" (w/o cylinders)
- Activation temperature: 57°C 260°C/134,6° F 500° F
- Extinguishing agents: 3MTM NOVECTM, CO2,
- Lifetime: 9 years + (for the cylinders)
- Maintenance free
- Lifetime: for release mechanism (see manual for details)



## Application - Industries



Small parts

OTSON

- Bicycle
- Application
- Small parts
- Bicycle
- Computer Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- •Iron Railing
- Display Cases

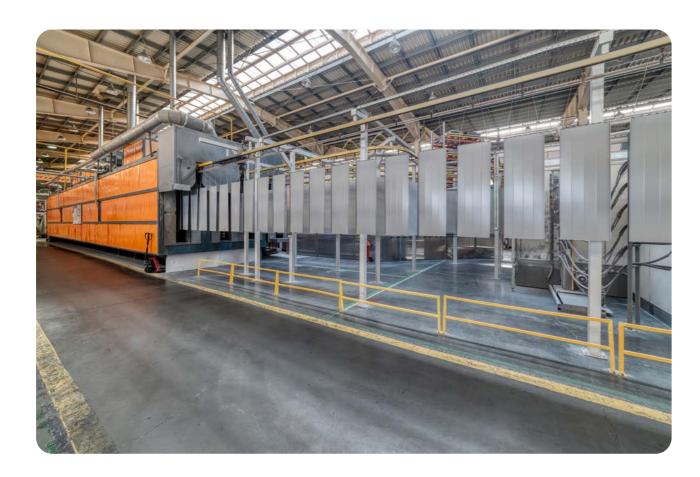
- Office Partitions
- Medical Equipment
- Rest room Partitions
- Roller Bars
- Metal Doors
- Decorative Lamps
- Electrical Home Appliances
- •Car Accessories, Teflon Pot
- Sports Equipment
- Handcraft
- Files
- Desks

- Sports Equipment
- Handcraft Computer
- Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- Iron RailingDisplay Cases
- Refrigerators
- Heavy Machinery
- Office Equipment



## OTSON<sup>®</sup>

## Application - Industries





## 10" Touch Panel Industrial (HMI)





Electrostatic Current UMA

Electrostatic Voltage KV



Model /Function	OTS-7973+G2	OTS-7953+G2	OTS-7933+G2	OTS-7913+G2	OTS-7903+G2
a. Microcomputer Control Subsystem					
Microcomputer Control Panel (HMI) x 1 set	10"	10"	10"	10"	
Memory Capacity for Storage Coating Parameters	199 sets	199 sets	199 sets	199 sets	
Air Flow Control x 1 set	Manual	Manual	Manual	Manual	Manual
Paints Flow Control (A) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Paint Flow Control (B) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Color Change Control ( 2 colors ) x 1 set	Manual	Manual	Manual	Manual	Manual
Atomizer Control x 1 set	Manual	Manual	Manual	Manual	Manual
Electrostatic Power Supply Control x 1 set	0~110KV	0~110KV	0~110KV	0~110KV	0~70KV
Electrostatic Power Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Current Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Spark Protection System x 1 set	YES	YES	YES	YES	YES
Paints,Coatings	Solvent-base & Waterborne	Solvent-base	Solvent-base & Waterborne	Solvent-base	Solvent-base
b.Spray Subsystem					
High KV Electrostatic Spray Bell x 2 sets	Yes	Yes	Yes	Yes	Yes
High Atomization Spray Bell Cup x 2 sets	Yes	Yes	Yes	Yes	Yes
H.V Cable x 2 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
Teflon Spraying Tube x 2 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
PU Air Tube x 4 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
c.High Voltage Electrostatic Power Subsystem					
Electrostatic Power Supply x 1 set	Max 110KV	Max 110KV	Max 100KV	Max 100KV	Max 70KV
d. 6 Axis Robot Arm					
6 Axis Robot Arm x 3 sets	Yes	Yes	Yes	Yes	Yes
Safety Sensor x 1 set	Yes	Yes	Yes	Yes	Yes



Model /Function	OTS-7973+G2	OTS-7953+G2	OTS-7933+G2	OTS-7913+G2	OTS-7903+G2
e.Paint Supply Subsystem					
OTS-4000 (optional ) Colour Change Valve +HMI	2~20 Colours ( Auto Clean )	2~20 Colours (Auto Clean )	2 ~ 20 Colours ( Manual Clean )	2~20 Colours ( Manual Clean )	2 Colours
OTS-4200 (optional) 2K and 3K Mixer system +HMI	2K and 3K	2K and 3K	2K and 3K	2K and 3K	2K and 3K
Gear Pump + Motor (A) x 1 set (optional) 3cc / rev 200cc~1500 cc /mim	3cc / rev	3cc / rev	3cc / rev	3cc / rev	3cc / rev
Gear Pump + Motor (B) x 1 set (optional) 6cc / rev 200 cc ~ 3000 cc / min	6cc / rev	6cc / rev	6cc / rev	6cc / rev	6cc / rev
f . Air Supply Subsystem					
Air Heater -Air Temperature Control x 1 set	Manual	Manual	Manual	Manual	Manual
Air Filter ( screening oil and water ) x 1 set	Auto	Auto	Auto	Auto	Auto
g. Smart Monitor Sensor Subsystem (optional)					
Air Flow	Local / Remote monitor	Local / Remote monitor			
Paint flow	Local / Remote monitor	Local / Remote monitor			
Paint Pressure	Local / Remote monitor	Local / Remote monitor			
Air Pressure	Local / Remote monitor	Local / Remote monitor			
Environment VOC Detect Sensor	Local / Remote monitor	Local / Remote monitor			
Monitor motor	Local / Remote monitor	Local / Remote monitor			
Smoke Sensor	Local / Remote monitor	Local / Remote monitor			
Air Temperature and Humidity	Local / Remote monitor	Local / Remote monitor			
Al Dashboard System	Local / Remote monitor	Local / Remote monitor			
Power Consumption monitor	Local / Remote monitor	Local / Remote monitor			
h. Safety Subsystem (optional)					
Safety Light Curtains Interlocking with disc system	Auto	Auto			
Automatic Miniature Fire Extinguisher (For Spray Gun and Control Panel system Only)	Auto	Auto			
I. Security System (optional)					
Remote Digital Video Monitor System (RDVRS)	Local / Remote moni- tor	Local / Remote moni- tor			
j. Small water-borne -Paint kitchen					
Special Isolation paint kitchen with 2 gear pump and air allegator	Yes		Yes		



## OTSON<sup>®</sup>

## OTSON

movelive Technology of Liquid Electrostatic Spray Coating Systems

**Easy Paint Kitchen for Waterbase and Solvent Paints** 







Dimension:76x43 x170 cm Weight: 80 Kg

# OTS 5300 Melation 80X of Gear Pump 4 Disk Electrostatic Spray System (5)



**Application - Industry** 









Meeting the requirements of each industry....





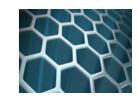






















Technology of Liquid Electrostatic Spray Coating Systems

Easy Paint Kitchen for Waterbase and Solvent Paints - Gear Pump





## **Application - Spray Range**









**OTS-9000** 

Auto Electrostatic Spray Bell System

























Auto Liquid Electrostatic Spray Bell





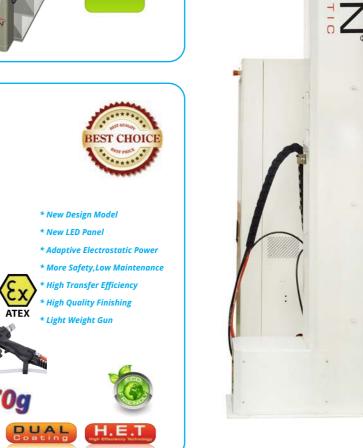














OTS-3000\*

**HYBRID** 

\*The appearance of all products, detail, figure and specification are subject to change at any time without notice. Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.

## OTSON Technologies Corp.

1F., No.20, Lane 211, Huacheng Rd., Sinjhuang City, NEW Taipei City 242, Taiwan (R.O.C.)

https://spray.otson.com

e-mail: sales@otson.com

**Tel**: 886+2+2659-7162 Fax: 886+2+8192-6058









Auto Electrostatic Spray Gun System





**2K/3K WATERBASED** 

**2K/3K SOLVENT** 



























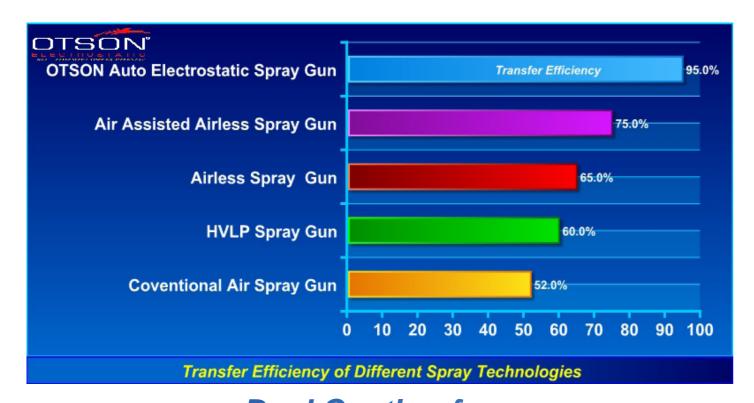




## Overview

The OTS-8000 Auto Electrostatic Spray Gun System is a highly efficient and cost-effective solution for applying coatings and paints in various industrial settings. The system utilizes electrostatic technology and special nozzle structures, such as tin Round nozzle, frp Round nozzle and frp flat nozzle, to produce smaller droplets that are more easily attracted to the grounded object, resulting in a consistent and high-quality finish.

One of the key benefits of the OTS-8000 Auto Electrostatic Spray Gun System is its ability to cover a large surface area in a short amount of time, which can lead to increased production rates and ultimately a higher return on investment for your customers. The special nozzle structures and the electrostatic technology of the system provide the ability to handle a wide range of coatings and paints, including 2K and water-based paints, making it a versatile solution for various industrial applications. The system is also designed for easy maintenance, ensuring minimal downtime and increased reliability.







**2K/3K SOLVENT** 

**2K/3K WATERBASED** 





Additionally, the OTS-8000 Auto Electrostatic Spray Gun System is designed to reduce CO2 emissions and overspray, which can help to save cost and be more environmentally friendly, ultimately leading to cost savings for your customers.

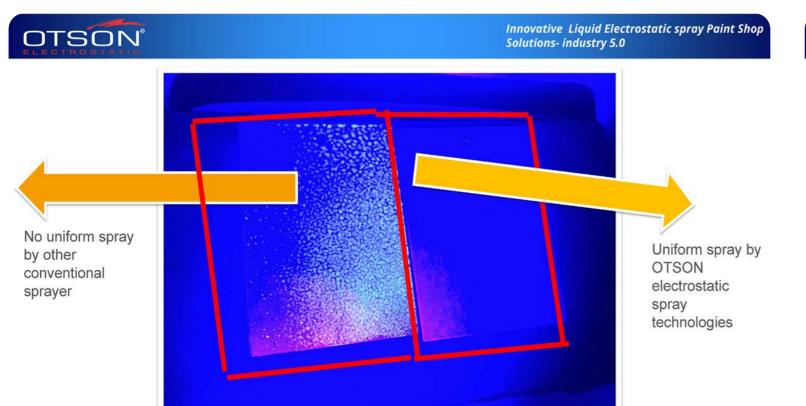
The system includes a fully automated control panel that provides high production rates and reduces labor cost. The control panel gives operators total control flexibility and allows the operator to change process parameters, not only between batches, but also within the same part. The simplified user interface control panel is capable of recording ten different coating parameters which is beneficial to apply in various objects easily and efficiently.



The OTS-8000 Auto Electrostatic Spray Gun System is safe and compliant for use in various industrial settings, including potentially explosive atmospheres. It is certified by ATEX, the standard for equipment and protective systems in these environments. We provide customized solutions to meet our customers' needs, including integration of electrostatic high rotary atomizer technology and special nozzle structures for 2K and water-based paints. Our system increases production rates and cost savings for a high return on investment.







OTSON Technologies Corp

otson.com

OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



OTSON Technologies Corp

otson.com

## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



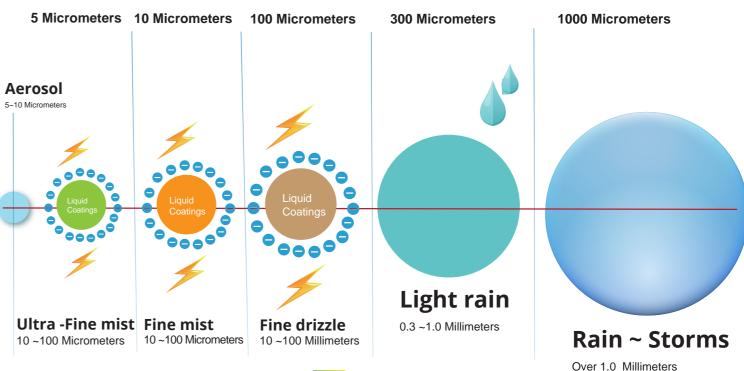
## Different coatings thicknesses by OTSON Electrostatic Spray System

OTSON Technologies Corp

otson.com



## **Classification of Electrostatic Spray Droplet / Particle Size**



**5.0~ 300.0 Micrometers** 



**6°OTS-8000** 

Waterbase Coatings

Solvent Coatings

Auto Electrostatic Spray Gun



## **Benefits of Electrostatic Spray Technology**

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

## **Reduce Paints Costs**



## Return-on-Investment (ROI)

By replacing Conventional Air Spray gun with Auto Electrostatic Spray Bell System

	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	Х	Х
Litre Used per Day	100 litres	
	X	X
Business Days per Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	



## **Features**

- Dual Coating- Solvent and Waterborne Paint
- Improve Coating Quality
- Reduce Air Pollution
- Reduce Water Pollution
- High Transfer Efficiency Spray Painting
- High Atomized Nozzle
- Easy Handle for Long Term Operation
- Long Life Operation
- Low VOC Emissions
- Low Failure Rate and Easy Maintenance
- Light Weight Gun 470g Only





The Spray Direction of High Atomized Nozzle











Round Tin Nozzle(A) Round Tin Nozzle(B) Round (FRP) Nozzle



The metal industry typically requires a multi-layer liquid coating system to provide protection and enhance the appearance of metal surfaces. The thickness of each layer depends on the specific requirements of the metal surface, but a typical sequence of layers for metal industry would include the following:



- Surface Preparation: The metal surface is cleaned and treated to remove any dirt, oil, or other contaminants that may affect the adhesion of the coating. The surface may be sandblasted, degreased, or chemically cleaned
- CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit
  a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80
  microns. Curing time and temperature: The CED coating is typically cured in an oven at a temperature of around
  80-120°C for 15-30 minutes.
- **Primer Coating:** A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. Curing time and temperature: The primer coating is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The thickness of the base coat is around 30-50 microns. Curing time and temperature: The base coat is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness
  of the clear coat is around 20-30 microns. Curing time and temperature: The clear coat is typically cured in an oven
  at a temperature of around 80-120°C for 15-30 minutes.
- Final Inspection: The coated metal parts are inspected to ensure they meet quality standards and customer specifications.

These layers are applied using liquid electrostatic spray equipment, which is capable of atomizing the coating materials into fine particles for precise and efficient application. The thickness of each layer can be adjusted based on the specific requirements of the metal surface and the desired end result.



## 2K/3K Mixer and Color Change System- Disk Electrostatic Spray

Color change valves, also known as paint dispensers, are a valuable investment for any business in the painting industry. These devices are used in paint shops to mix and dispense paint quickly and accurately, reducing waste and cleanup time.

One of the key benefits of a color change valve is its ability to automatically switch between different paint colors, which can save time and increase efficiency. This feature is especially useful for businesses that work on multiple projects and need to switch between colors frequently.

Another advantage of color change valves is their mixing capabilities. These devices can mix the paint with hardeners, reducers, or other additives as it is dispensed, ensuring that the paint is properly mixed and ready to use, which can help improve the quality of the paint job.

In terms of market view, the use of color change valves is prevalent in industrial paint application such as automotive, aerospace, and wood finishing industries. Many companies are investing in color change valves to improve their production efficiency and reduce cost.

Overall, color change valves are an essential component of any paint shop, providing accurate and efficient paint dispensing and color change capabilities. Investing in a high-quality color change valve can help businesses in the painting industry to increase productivity, improve the quality of their paint jobs and save money in the long run.



2K/3K SOLVENT

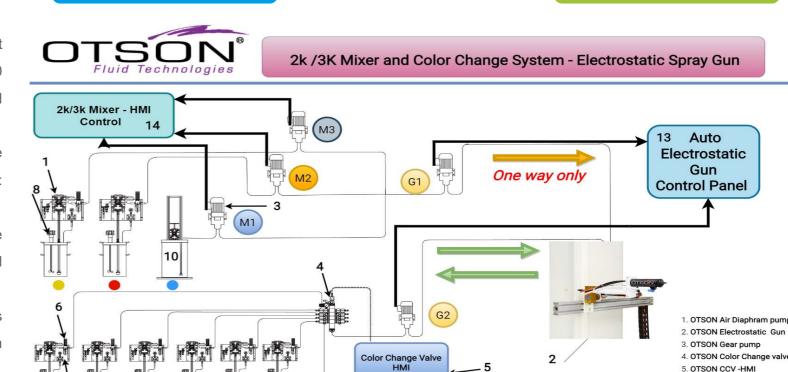
6. Line Filter

otson.com

Pneumatic Mixer
 Level Sensor

10. Solvent Tank 200 LT11. Paint tank 30lt.12. Solvent Pump

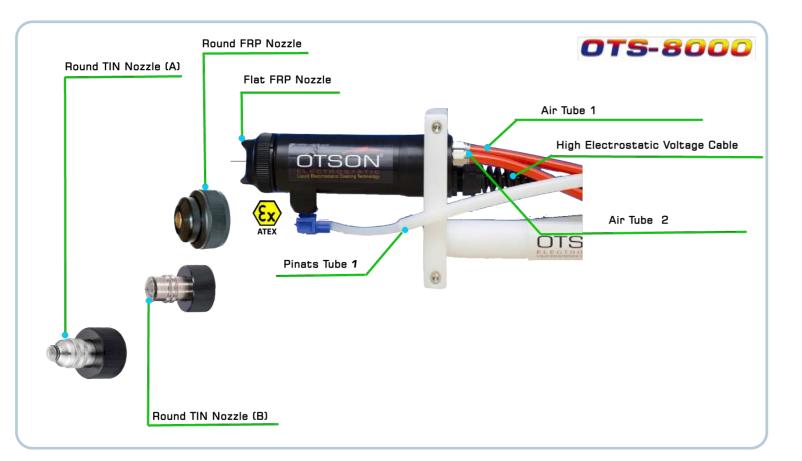
13. Electrostatic Disk -HMI

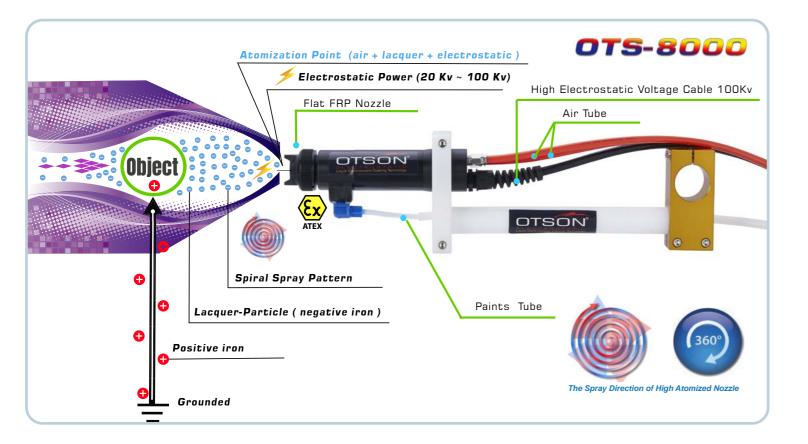


OTSON Technologies Corp

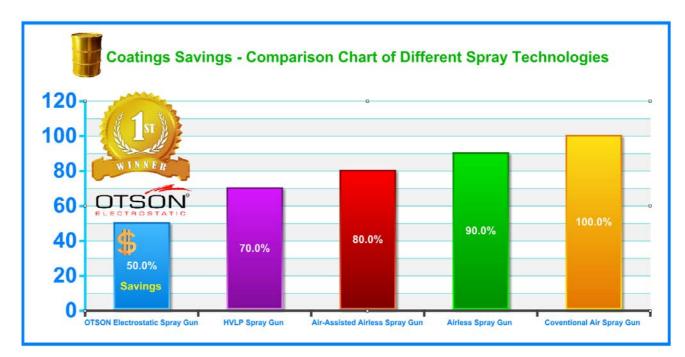


## **Features**









## OTS-8000 Auto Liquid Electrostatic Spray System



The OTS-8000 Auto Liquid Electrostatic Spray Gun from OTSON comes equipped with standard accessories, including an air regulating valve, electrostatic power supply, and a round (TIN) nozzle, with an additional set available as an option. Customers may choose from a set that includes a round (FRP) and flat (FRP) nozzle. When combined with a paint tank, gear pump, paint filter, paint stabilizing valve, air dryer, and air compressor, this electrostatic spray gun forms a complete set of liquid electrostatic spraying equipment. The customer can carry out spray operations easily by pouring paint into the bucket.



The 2K-3K Electronic Mixing & Dosing System is an advanced system designed for use in a liquid electrostatic spray system. It is used to control the mixing and dosing of two or three liquid components in a precise and accurate manner. The system uses electronic sensors and controls to measure and adjust the flow rate of each component, ensuring that the correct proportion of liquids are mixed and sprayed. The end result is a more uniform and efficient application of the sprayed liquid, resulting in improved product quality and increased

### OTSON



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



#### **OTSON** Technologies Corp

otson.com

The 2K-3K Electronic Mixing & Dosing System typically comprises of the following components:

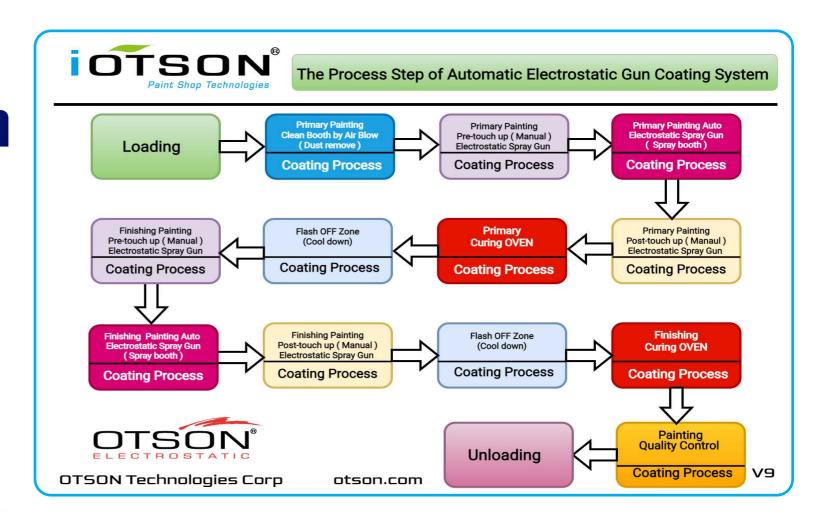
- **Metering Pumps:** These pumps are used to accurately control the flow rate of each component, ensuring that the correct proportion is mixed and sprayed.
- **Mixing Chamber:** The mixing chamber is where the two or three liquid components are combined and mixed together.
- **Control Unit:** The control unit is the heart of the system and is responsible for monitoring and adjusting the flow rate of each component. It may use electronic sensors, computer control and software to manage the mixing and dosing process.
- **Display Unit**: A display unit is used to show the operator the current status of the system, including the flow rate of each component, total amount of liquid mixed and any alarms or faults that may arise.

The system may also be equipped with additional features such as automatic cleaning, continuous monitoring, and alarms for low level and low pressure, to ensure the reliable and consistent operation of the mixing and dosing process.

Overall, the 2K-3K Electronic Mixing & Dosing System provides precise control over the mixing and dosing of two or three liquid components, which results in a more efficient, consistent and uniform application of the sprayed liquid.



## The Process Steps of Auto Electrostatic Spray Gun Coating System



## OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



Round TIN Nozzle - B



otson.com



## OTS-8700 /8300 Microcomputer Control Panel (10" Man-Machine Interface)

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor Controlled Reciprocator.

■ Touch Panel Interface by using 10" Color Screen.

■ Memory Capacity up to 200 sets of Operation.

■ Color Change Control (2 colors) Interlocking

■ Door-in-Door Design to Achieve Efficient Anti-Dust Effect.

Coatings: Solvent-base & Waterborne Coatings



## OTS-8100 / 8500 Microcomputer Control Panel (10" Man-Machine Interface)

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor controlled reciprocator.

■ Touch Panel interface by using 10" colour screen.

■ Memory capacity up to 200 sets of operation.

■ Door-in-Door design to achieve efficient anti-dust effect.

**Coatings:** Solvent-base **Coatings** 





■ Auto Gun support rod (horizontal Length):1000mm~ 2000mm.

■ Single travel, multi-speed shifting.

**■** Control Method:

Speed: Max 36 m/min (adjustable)
Motor capacity: 1kw (explosion proof)

1. Frequency Converter for speed control.

2. Man-machine interface control panel is controlled by servo motor for regulating the travel speed.





## **Specification**

#### OTS-8000 & OTS-8100 Liquid Electrostatic Power Supply

Out Voltage 0~70 KV DC(-) -OTS-8000 0~100 KV DC(-)-OTS-8100

Out Current 50 microamperes

Intercepting Current 20~150 microamperes

Input Voltage 220V AC (50Hz)

Weight 12 kg

Dimensions 300(L)x120(W)x350(H) mm

Coatings Solvent-base Coatings



### отs-8300, отs-8500, отs-8700 Liquid Electrostatic Power Supply

Out Voltage 0~110 KV DC(-)
Out Current 50 microamperes
Intercepting Current 20~150 microamperes
Input Voltage 220V AC (50Hz)
Weight 12 kg
Dimensions 300(L)x120(W)x350(H) mm

Solvent-base & Waterborne Coatings



#### **Gear Pump**

Coatings

Input Voltage: AC 220 V ~ 380 V ±10% 3 Phase

Horsepower: 1/4 HP

Dimension: 130 (L) x 600 (w) x 30 (H) mm

Weight: 13 kg

Output: 3cc or 6cc / rev 200 cc ~ 3000 cc / min (digital control)

Spray Hose: Double-layer Teflon paint hose

Pump Material: Hardened Steel CMoWCrVCo HRC = over 63)

Titanium plated for durable use and wearing resistance.



#### Air Heater

Dimension: 410 (L) x 170 (w) x 150 (H) mm

Weight: 5 kg

Input Voltage: AC220V, 500W

Temperature: 0 degree C ~ 120 degree C



#### Water Filter & Oil Filter

Dimension: 170 (L) x 340 (w) x 90 (H) mm

Weight: 3 kg

Water Filter: 3650 l/s
Oil Filter: 1900 l/s

MAX Operation Pressure: 150psi





### IOT (Internet of Things) Sensor System

- Air Flow
- Paint flow
- Paint Pressure
- Air Pressure
- Environment VOC Detect Sensor
- Monitor motor
- Smoke Sensor
- Air Temperature and humidity
- Al Dashboard System
- Power Consumption Monitor

### **Remote Digital Video Monitor System**

- Video Input: 8 channels
- Video Output: HDMI, VGA
- Compression Format: H.265/H.264
- **Recording Resolution:** up to 8MP (4K)
- Playback Resolution: up to 8MP (4K)
- Hard Drive Capacity: up to 6TB (depending on the model)
- Network Interface: RJ45, 10M/100M/1000M Ethernet with PoE support
- Remote Access: Yes, via PC, smartphone or tablet
- Audio Input/Output: 1 channel input, 1 channel output
- **USB:** 2 USB ports (1 USB 2.0, 1 USB 3.0)
- PoE Ports: 8 ports with PoE support
- Power Supply: DC 48V/1.25A

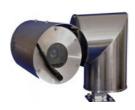












**X8CH** 

**X8CH** 

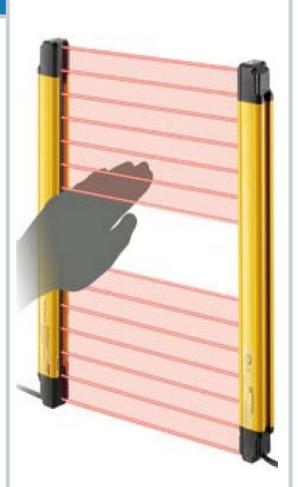




## **Specification**

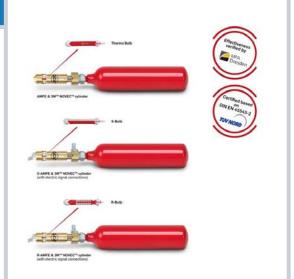
### **Safety Light Curtains**

- Safety light curtain Type 4.
- Suitable for detection of operators.
- · Conisits of an emitter and receiver.
- In combination with a safety guard monitor for protection up to safety level PLe per EN ISO 13849-1 or up to SIL 3 per EN 62061.
- 14mm resolution for finger detection.
- Available in various protective field heights: 200, 400, 600, 800, 1000 and 1200mm.
- Detection rannge 0.5m to 6m.
- Can be connected to GLM1 safety controller.
- · Gesealed tot IP65.
- Fitted with quick disconnector.
- · Supplied with mounting brackets as standard

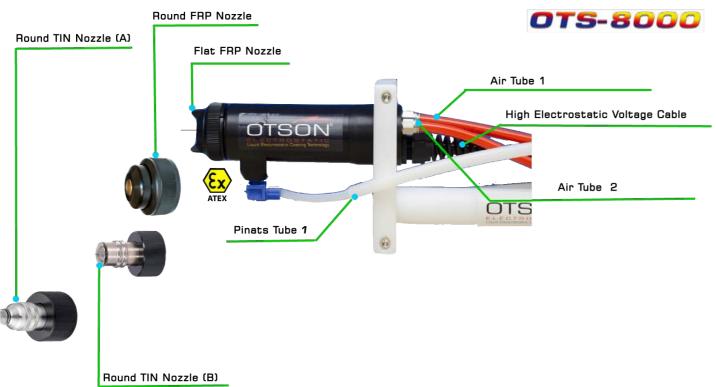


## **Automatic Miniature Fire Extinguisher**

- Dimensions (without cylinder):
- ø 16 mm x 64 mm/0,63" x 2,52"
- Minimum installation depth: 20 mm/0,79" (w/o cylinders)
- Activation temperature: 57°C 260°C/134,6° F 500° F
- Extinguishing agents: 3MTM NOVECTM, CO2,
- Lifetime: 9 years + (for the cylinders)
- Maintenance free
- Lifetime: for release mechanism (see manual for details)







Model Number +	OTS-8000 +
Spare atomizer, without cable or hose	0.5 kg ₽
Material of Auto Liquid Electrostatic spray gun 🤛	FRP (no magnetic)
Life cycles (valves/bell/bearings/couplings) depend on air quality and	1~5 years ₽

Maximum air pressure ₽	6 <u>bar</u> (87 psi) ₽	
air consumption e	From 7 - 40 (4 - 23) m3/h (cfm)	
Paint supply		
Maximum Fluid Pressure	6 <u>bar</u> (87 psi) <i>₀</i>	
Maximum Fluid Outlet -	800 (27) cc/min (oz/min) -	
Minimum Fluid Outlet 🌣	100 (3) cc/min (oz/min) ₽	
Viscosity scale (for minimum results)	8 to 30 seconds NK-2 Cup	

Viscosity scale (for minimum results)	8 to 30 seconds NK-2 Cup ℯ
(2): with a product density < 1.1 gr/cm3 and/or of the combination bell and	d air shroud being used ε ε
Performances	
Transfer Efficiency -	85% ~98% ₽
Color change	
Paint consumption @	25 cm <sup>3</sup> (paint circuit) & 25 cm <sup>3</sup> (pump circuit) ₽
Paint feeding +	OTSON GEAR PUMP (2 color change)
Rinsing product consumption ₽	300 cm³ (not included rinsing box) ₽
Standard process time &	10 sec (with REVERSE FLUSH) ₽
Optimized process time &	5 sec (with REVERSE FLUSH on circuit 1 & 2) @
Same Color (head rinsing + Nozzles)	
Time ℯ	6 sec. ₽
Rinsing product consumption &	50 cm <sup>3</sup> .
High Electrostatic Voltage	
Voltage maxi. 🖟	110 kV e
Current maxi. 🖟	50 μA <sub>4</sub>



## **Liquid Electrostatic Spray Gun**

Input Voltage 0~110KV DC(-)

Gun Length 225 mm

Gun Weight \*(no nozzle , hv cable ,spraying tube and air tube ) 470 g

Fluid and Air Pressure  $0 \sim 7 \text{ kg/cm}^2 (6.86 \text{ bar}) (0 \sim 100) \text{ psi}$ 

Operating Pressure Air Supply

Coatings Solvent-base & Waterborne Coatings



### Round (TIN) Nozzle - A type

Gauge: 12 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $20 \sim 300$  ml/min
Fan pattern width:  $40 \sim 150$  mm
Air: 180 NI / min



### Round (TIN) Nozzle - B type

Gauge: 22 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $20 \sim 300$  ml/min
Fan pattern width: 70 mm
Air: 180 Nl / min



### Round (FRP) Nozzle

Gauge: 12 mm
Atomization air pressure:  $4 \sim 6$  Bar
Flow Rate:  $50 \sim 300$  ml/min
Fan pattern width: 160 mm
Air: 180 Nl / min



### Flat (FRP) Nozzle

 $\begin{array}{lll} \mbox{Gauge:} & \mbox{3 mm} \\ \mbox{Atomization air pressure:} & \mbox{4} \sim 6 \mbox{ Bar} \\ \mbox{Flow Rate:} & \mbox{100} \sim 400 \mbox{ ml/min} \\ \mbox{Fan pattern width:} & \mbox{300 mm} \\ \mbox{Air:} & \mbox{180 Nl / min} \end{array}$ 







OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



Round FRP Nozzle



OTSON Technologies Corp

otson.com

otson.com





OTSON





Flat FRP Nozzle



OTSON Technologies Corp

otson.com

OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0

OTS-8000 Auto Electrostatic Spray Gun - Round (FRP) Nozzle



OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0

OTS-8000 Auto Electrostatic Spray Gun- Flat (FRP) Nozzle



OTSON Technologies Corp

otson.com





## Application - Industries



- Small parts
- Bicycle
- Application
- Small parts
- Bicycle
- Computer Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- Iron Railing
- Display Cases

- Office Partitions
- Medical Equipment
- Rest room Partitions
- Roller Bars
- Metal Doors
- Decorative Lamps
- Electrical Home Appliances
- •Car Accessories, Teflon Pot
- Sports Equipment
- Handcraft
- Files
- Desks

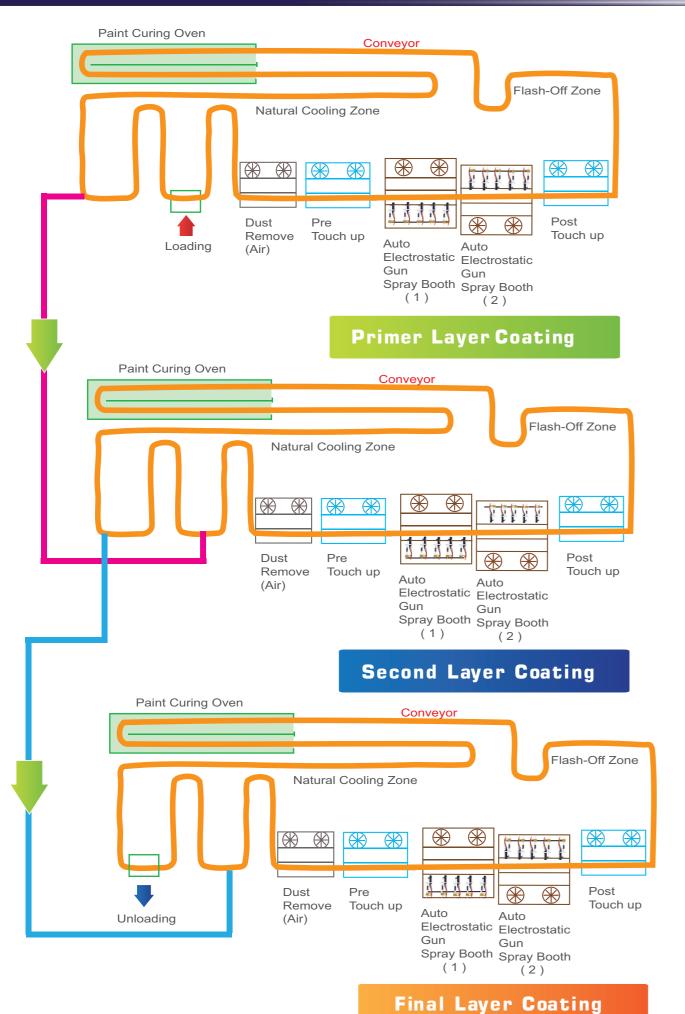
- Sports Equipment
- Handcraft Computer
- Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- Iron Railing
- Display Cases
- Refrigerators
- Heavy Machinery
- Office Equipment





















# OTSON® Paint Shop Technologies

### **Dashboard of Electrostatic Spray Coating – Paint Shop**









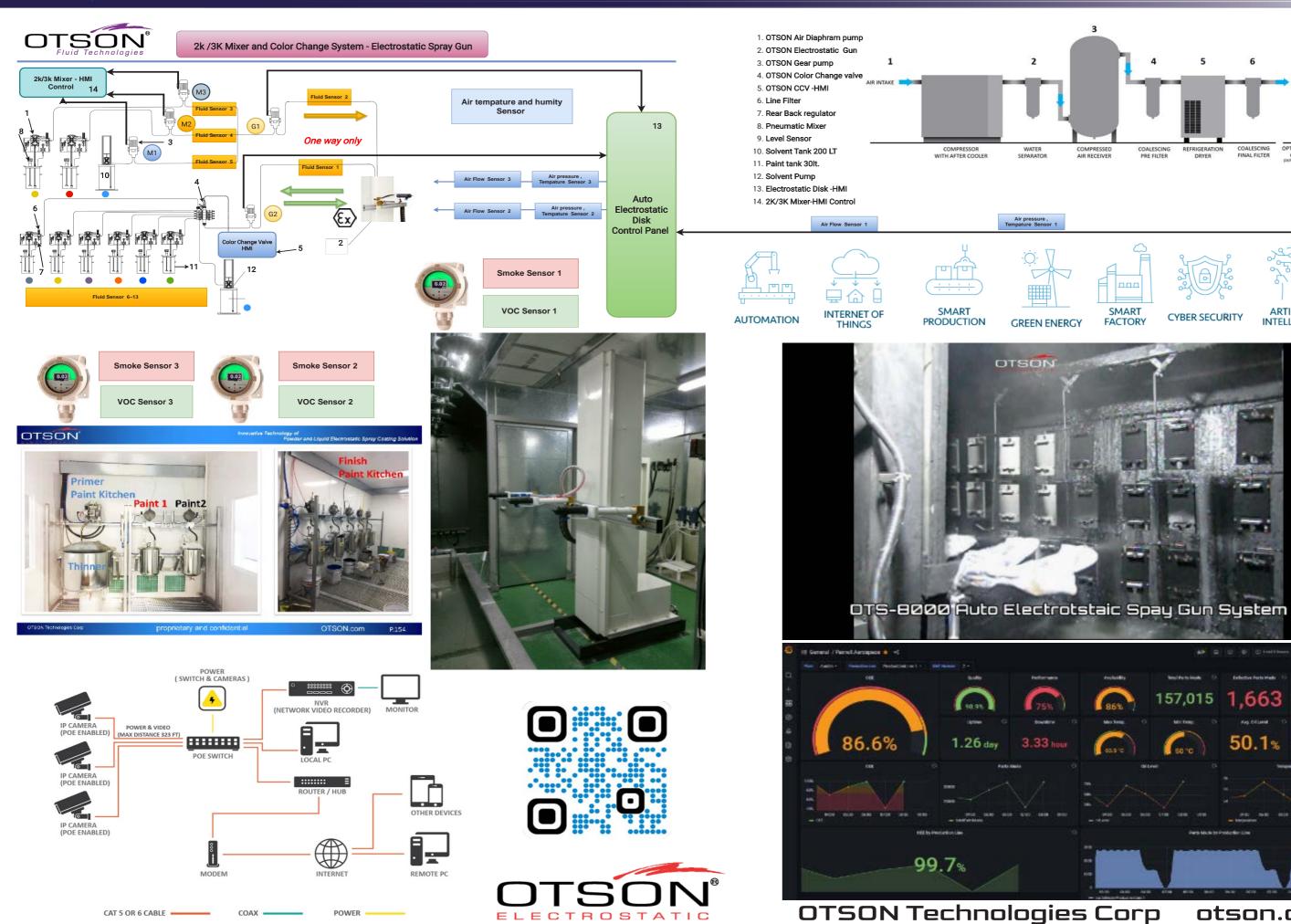






CAT 5 OR 6 CABLE -

POWER



ELECTROSTATIC

MACHINE

LEARNING

**ARTIFICIAL** 

**INTELLIGENCE** 

otson.com



Model /Function	OTS-8700+G2	OTS-8500+G2	OTS-8300+G2	OTS-8100+G2	OTS-8000+G2
a. Microcomputer Control Subsystem					
Microcomputer Control Panel(HMI)x 1 set	10"	10"	10"	10"	
Memory Capacity for Storage Coating Parameters	199 sets	199 sets	199 sets	199 sets	
Air Flow Control x 1 set	Manual	Manual	Manual	Manual	Manual
Paints Flow Control (A) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Paint Flow Control (B) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Color Change Control ( 2 colors ) x 1 set	Manual	Manual	Manual	Manual	Manual
Reciprocator Stoke 5 stages control x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Reciprocator Speed Control x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Atomizer Speed ( RPM ) Control x 1 set	Manual	Manual	Manual	Manual	Manual
Electrostatic Power Supply Control x 1 set	0~110KV	0~110KV	0~110KV	0~110KV	0~70KV
Electrostatic Power Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Current Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Spark Protection System x 1 set	YES	YES	YES	YES	YES
Paints,Coatings	Solvent-base & Waterborne	Solvent-base	Solvent-base & Waterborne	Solvent-base	Solvent-base
b.Spray Subsystem					
High KV Electrostatic Spray Gun x 3 sets	Yes	Yes	Yes	Yes	Yes
High Atomization Spray Nozzle x 3 sets	Round , Flat	Round , Flat	Round , Flat	Round , Flat	Round , Flat
H.V Cable x 3 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
Teflon Spraying Tube x 3 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
PU Air Tube x 6 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
c.High Voltage Electrostatic Power Subsystem					
Electrostatic Power Supply x 1 set	Max 110KV	Max 110KV	Max 100KV	Max 100KV	Max 70KV
d. Reciprocator Subsystem					
Reciprocator x 1 set (Stroke Length 1.6 Meters ~7.0 Meters)	1.6 M ~7.0 M	1.6 M ~7.0 M	1.6 M ~3.0 M	1.6 M ~3.0 M	1.6 M ~3.0 M
Safety Sensor x 1 set	Yes	Yes	Yes	Yes	Yes



Model /Function	OTS-8700+G2	OTS-8500+G2	OTS-8300+G2	OTS-8100+G2	OTS-8000+G2
e.Paint Supply Subsystem					
OTS-4000 (optional ) Colour Change Valve +HMI	2~20 Colours ( Auto Clean )	2~20 Colours (Auto Clean )	2 ~ 20 Colours ( Manual Clean )	2~20 Colours ( Manual Clean )	2 Colours
OTS-4200 (optional) 2K and 3K Mixer system +HMI	2K and 3K	2K and 3K	2K and 3K	2K and 3K	2K and 3K
Gear Pump + Motor (A) x 1 set (optional) 3cc / rev 200cc~1500 cc /mim	3cc / rev	3cc / rev	3cc / rev	3cc / rev	3cc / rev
Gear Pump + Motor (B) x 1 set (optional) 6cc / rev 200 cc ~ 3000 cc / min	6cc / rev	6cc / rev	6cc / rev	6cc / rev	6cc / rev
f . Air Supply Subsystem					
Air Heater -Air Temperature Control x 1 set	Manual	Manual	Manual	Manual	Manual
Air Filter ( screening oil and water ) x 1 set	Auto	Auto	Auto	Auto	Auto
g. Smart Monitor Sensor Subsystem (optional)					
Air Flow	Local / Remote monitor	Local / Remote moni- tor			
Paint flow	Local / Remote monitor	Local / Remote moni- tor			
Paint Pressure	Local / Remote monitor	Local / Remote moni- tor			
Air Pressure	Local / Remote monitor	Local / Remote moni- tor			
Environment VOC Detect Sensor	Local / Remote monitor	Local / Remote moni- tor			
Monitor motor	Local / Remote monitor	Local / Remote moni- tor			
Smoke Sensor	Local / Remote monitor	Local / Remote moni- tor			
Air Temperature and Humidity	Local / Remote monitor	Local / Remote moni- tor			
Al Dashboard System	Local / Remote monitor	Local / Remote moni- tor			
Power Consumption monitor	Local / Remote monitor	Local / Remote moni- tor			
h. Safety Subsystem (optional)					
Safety Light Curtains Interlocking with disc system	Auto	Auto			
Automatic Miniature Fire Extinguisher (For Spray Gun and Control Panel system Only)	Auto	Auto			
I. Security System (optional)					
Remote Digital Video Monitor System (RDVRS)	Local / Remote monitor	Local / Remote moni- tor			
j. Small water-borne -Paint kitchen					
Special Isolation paint kitchen with 2 gear pump and air allegator	Yes		Yes		



# OTSON<sup>®</sup>

### OTSON

Liquid Electrostatic Spray Coating System

**Easy Paint Kitchen for Waterbase and Solvent Paints** 







Dimension:76x43 x170 cm Weight: 80 Kg

### OTSON

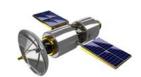
Technology of
Liquid Electrostatic Spray Coating Systems



# **Application - Industry**











Meeting the requirements of each industry....









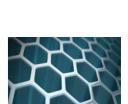




















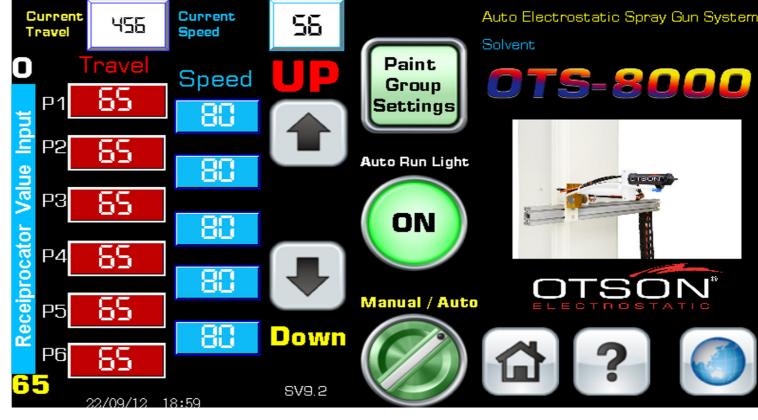


### **Application - Spray Range**



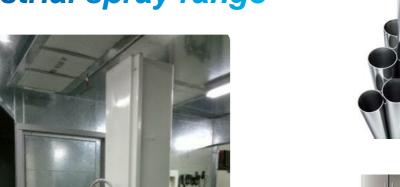










































**Electrostatic Current UMA** 

Electrostatic Voltage KV













**Auto Electrostatic Spray Bell System** 





\*The appearance of all products, detail, figure and specification are subject to change at any time without notice.

Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.

### OTSON Technologies Corp.

1F., No.20, Lane 211, Huacheng Rd., Sinjhuang City, NEW Taipei City 242, Taiwan (R.O.C.)









### Auto Electrostatic Spray Bell System







OTSON







OTSON'























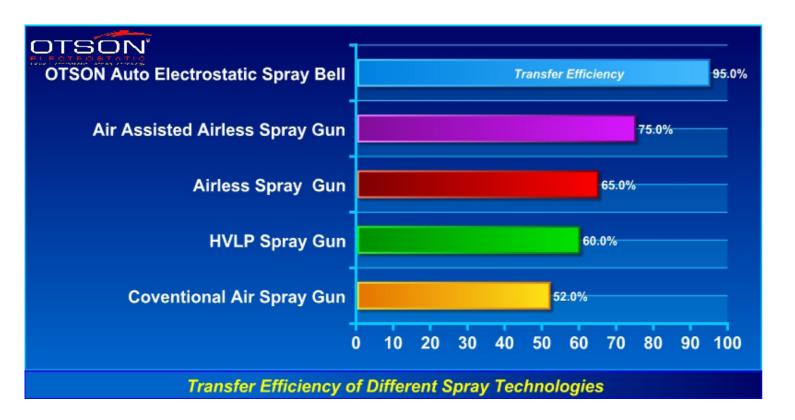






### Overview

The OTSON Auto Liquid Electrostatic Spray Bell, model number OTS-9000, utilizes high compressed air to atomize paint as it passes through the special nozzle, which can sometimes cause the paint to be thrown away. The atomized paint is then negatively charged and attracted to the object, which has a less negative charge than the paint. The charged objects receive initial momentum from the paint pressure and air pressure, resulting in an expelling effect between the paint carrying electrostatic and the live particles, further atomizing the paint and forming a fine mist. Due to the electrostatic occlusion, any lost paints are drawn back to the workplace, generating a surrounding electrostatic effect. This process achieves the purpose of electrostatic coating, providing a transfer efficiency of up to 95% and significantly reducing the over spraying phenomenon. The OTS-9000 model is a highly effective tool for achieving high-quality finishes with electrostatic coating technology.





**Dual Coating for Solvent and Waterborne Paint** 









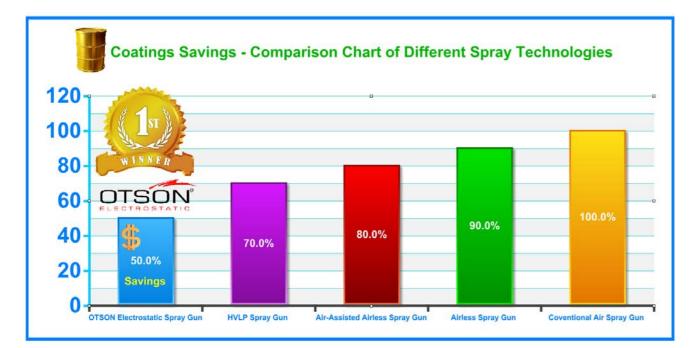
Additionally, the OTS-9000 Auto Electrostatic Spray Bell System is designed to reduce CO2 emissions and overspray, which can help to save cost and be more environmentally friendly, ultimately leading to cost savings for your customers.

The system includes a fully automated control panel that provides high production rates and reduces labor cost. The control panel gives operators total control flexibility and allows the operator to change process parameters, not only between batches, but also within the same part. The simplified user interface control panel is capable of recording ten different coating parameters which is beneficial to apply in various objects easily and efficiently.



The OTS-9000 Auto Electrostatic Spray Bell System is safe and compliant for use in various industrial settings, including potentially explosive atmospheres. It is certified by ATEX, the standard for equipment and protective systems in these environments. We provide customized solutions to meet our customers' needs, including integration of electrostatic high rotary atomizer technology and special nozzle structures for 2K and water-based paints. Our system increases production rates and cost savings for a high return on investment.





### OTS-9000 Auto Liquid Electrostatic Spray System



The OTSON Auto Liquid Electrostatic Spray Bell, model number OTS-9000, comes equipped with all necessary standard equipment, including an air regulating valve, electrostatic power supply, electrostatic spray unit, and a choice of different cups to suit the customer's needs. When used in conjunction with a paint tank, gear pump, paint filter, paint stabilizing valve, air dryer, and air compressor, the OTS-9000 forms a complete set of liquid electrostatic spraying equipment that enables customers to carry out spray operations simply by pouring paint into the bucket. By utilizing the high compressed air to atomize paint as it passes through the special nozzle, the OTS-9000 generates a surrounding electrostatic effect, drawing any lost paints back to the workplace and achieving a transfer efficiency of up to 95%. With its advanced electrostatic coating technology, the OTS-9000 is an effective tool for achieving high-quality finishes.



### **Features**

- Dual Coating- Solvent and Waterborne Paint
- Improve Coating Quality
- Reduce Air Pollutions
- Reduce Water Pollutions
- High Transfer Efficiency Spray Painting
- High Atomized Bell Nozzle
- Easy Handle for Long Term Operation
- Long Life Operation
- Low VOC Emissions
- Low Failure Rate and Easy







The Spray Direction of High Atomized Nozzle



Special Design Bell Cup for all Spray Object



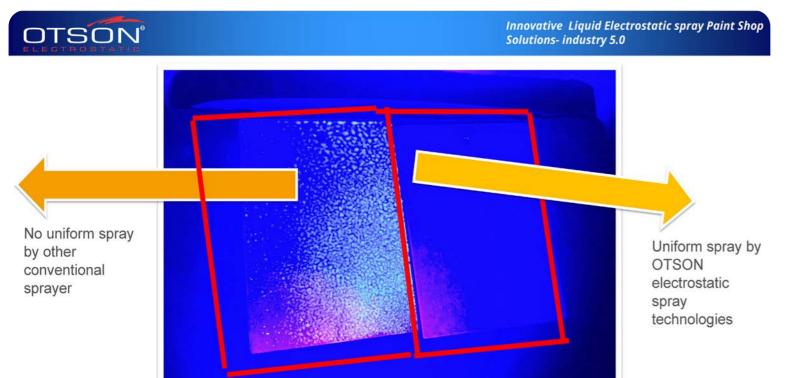










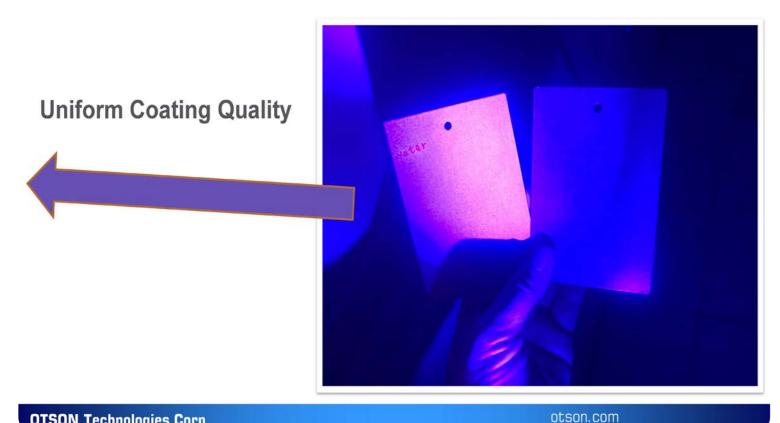


**OTSON Technologies Corp** 

otson.com

OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



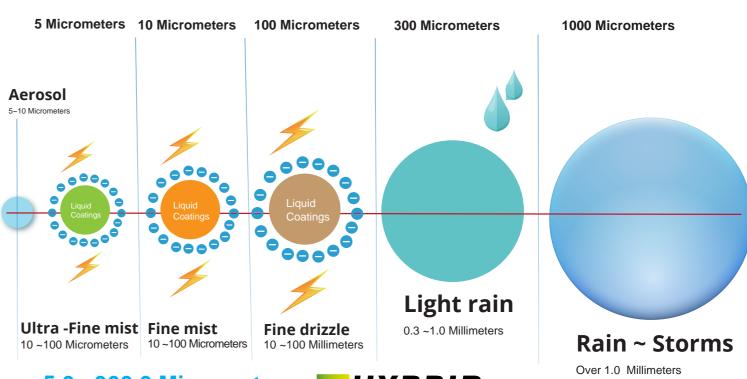
Different coatings thicknesses by OTSON Electrostatic Spray System

**OTSON** Technologies Corp

otson.com



**Classification of Electrostatic Spray Droplet / Particle Size** 



**5.0~ 300.0 Micrometers** 



**OTS-9000** 

**Waterbase Coatings** 

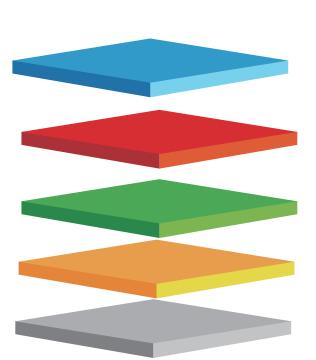
Solvent Coatings



The metal industry typically requires a multi-layer liquid coating system to provide protection and enhance the appearance of metal surfaces. The thickness of each layer depends on the specific requirements of the metal surface, but a typical sequence of layers for metal industry would include the following:



OTSON Pretreatment and coating process of metal parts in the metal industry



#### Clear Coating :

Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness of the clear coat is around 20-30 microns. The clear coat is cured in an oven at a temperature of around 150-180°C for 20-30 minutes.

#### Base Coating:

Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The thickness of the base coat is around 30-50 microns. The base coat is cured in an oven at a temperature of around 150-180°C for 20-30 minutes..

#### **Primer Coating:**

Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. The primer coating is cured in an oven at a temperature of around 120-150°C for 20-30 minutes.

#### **CED Coating:**

CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80 microns. The CED coating is cured in an oven at a temperature of around 180-200°C for 30-60 minutes.

Metal Material

- Surface Preparation: The metal surface is cleaned and treated to remove any dirt, oil, or other contaminants that may affect the adhesion of the coating. The surface may be sandblasted, degreased, or chemically cleaned
- CED (Cathodic Electrodeposition): This is an electrocoating process that uses an electrical current to deposit
  a uniform and consistent layer of paint onto the metal surface. The thickness of the CED coating is around 50-80
  microns. Curing time and temperature: The CED coating is typically cured in an oven at a temperature of around
  80-120°C for 15-30 minutes.
- Primer Coating: A thin layer of primer coating is applied to the metal surface to improve adhesion and provide corrosion resistance. The typical thickness of primer coating is around 10-20 microns. Curing time and temperature: The primer coating is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Base Coat: A thicker layer of base coat is applied to the metal surface to provide the desired color and finish. The
  thickness of the base coat is around 30-50 microns. Curing time and temperature: The base coat is typically cured
  in an oven at a temperature of around 80-120°C for 15-30 minutes.
- Clear Coat: A clear coat layer is applied to the surface to provide additional protection and durability. The thickness of the clear coat is around 20-30 microns. Curing time and temperature: The clear coat is typically cured in an oven at a temperature of around 80-120°C for 15-30 minutes.
- **Final Inspection:** The coated metal parts are inspected to ensure they meet quality standards and customer specifications.

These layers are applied using liquid electrostatic spray equipment, which is capable of atomizing the coating materials into fine particles for precise and efficient application. The thickness of each layer can be adjusted based on the specific requirements of the metal surface and the desired end result.



### 2K/3K Mixer and Color Change System- Disk Electrostatic Spray

Color change valves, also known as paint dispensers, are a valuable investment for any business in the painting industry. These devices are used in paint shops to mix and dispense paint quickly and accurately, reducing waste and cleanup time.

One of the key benefits of a color change valve is its ability to automatically switch between different paint colors, which can save time and increase efficiency. This feature is especially useful for businesses that work on multiple projects and need to switch between colors frequently.

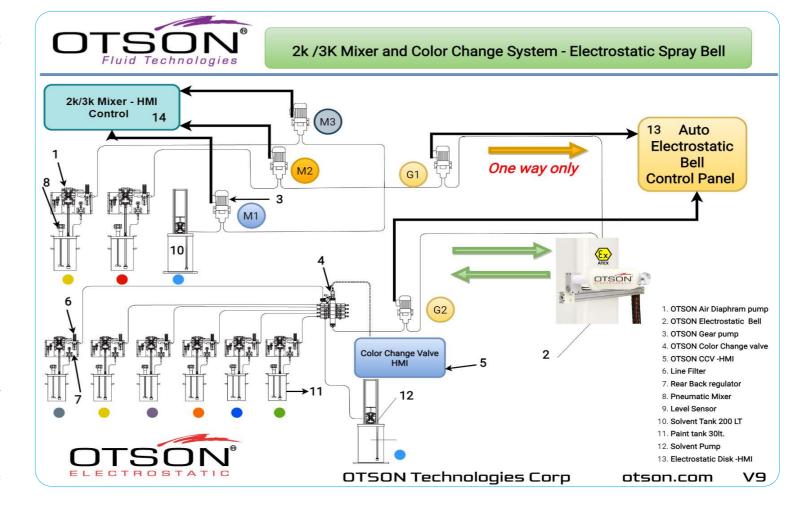
Another advantage of color change valves is their mixing capabilities. These devices can mix the paint with hardeners, reducers, or other additives as it is dispensed, ensuring that the paint is properly mixed and ready to use, which can help improve the quality of the paint job.

In terms of market view, the use of color change valves is prevalent in industrial paint application such as automotive, aerospace, and wood finishing industries. Many companies are investing in color change valves to improve their production efficiency and reduce cost.

Overall, color change valves are an essential component of any paint shop, providing accurate and efficient paint dispensing and color change capabilities. Investing in a high-quality color change valve can help businesses in the painting industry to increase productivity, improve the quality of their paint jobs and save money in the long run.

### 2K/3K WATERBASED

2K/3K SOLVENT





The 2K-3K Electronic Mixing & Dosing System is an advanced system designed for use in a liquid electrostatic spray system. It is used to control the mixing and dosing of two or three liquid components in a precise and accurate manner. The system uses electronic sensors and controls to measure and adjust the flow rate of each component, ensuring that the correct proportion of liquids are mixed and sprayed. The end result is a more uniform and efficient application of the sprayed liquid, resulting in improved product quality and increased

### OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0





#### **OTSON** Technologies Corp

otson.com

The 2K-3K Electronic Mixing & Dosing System typically comprises of the following components:

- **Metering Pumps:** These pumps are used to accurately control the flow rate of each component, ensuring that the correct proportion is mixed and sprayed.
- Mixing Chamber: The mixing chamber is where the two or three liquid components are combined and mixed together.
- **Control Unit:** The control unit is the heart of the system and is responsible for monitoring and adjusting the flow rate of each component. It may use electronic sensors, computer control and software to manage the mixing and dosing process.
- **Display Unit**: A display unit is used to show the operator the current status of the system, including the flow rate of each component, total amount of liquid mixed and any alarms or faults that may arise.

The system may also be equipped with additional features such as automatic cleaning, continuous monitoring, and alarms for low level and low pressure, to ensure the reliable and consistent operation of the mixing and dosing process.

Overall, the 2K-3K Electronic Mixing & Dosing System provides precise control over the mixing and dosing of two or three liquid components, which results in a more efficient, consistent and uniform application of the sprayed liquid.



### **Benefits of Electrostatic Spray Technology**

- Improve Finishing Quality
- Reduce Refinishing Work
- Time Savings
- Reduce Paint Wastage
- Material Savings

### **Reduce Paints Costs**



### Return-on-Investment (ROI)

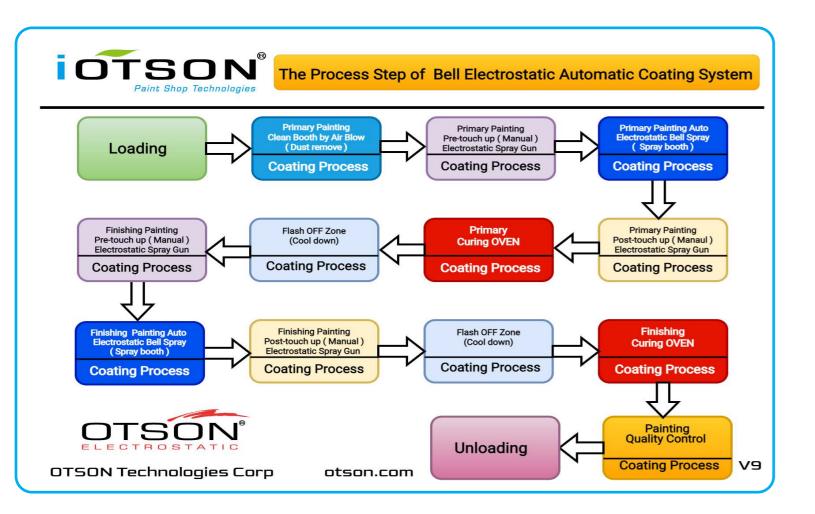
By replacing Conventional Air Spray gun with Auto Electrostatic Spray Bell System

	Typical	Calculate Your Own Application
Paint price per litre	USD 10	
	Х	Х
Litre Used per Day	100 litres	
	Х	X
Business Daysper Year	220 days	
Electrostatic Transfer Efficiency	95%	
Annual Savings	USD 209,000.00	

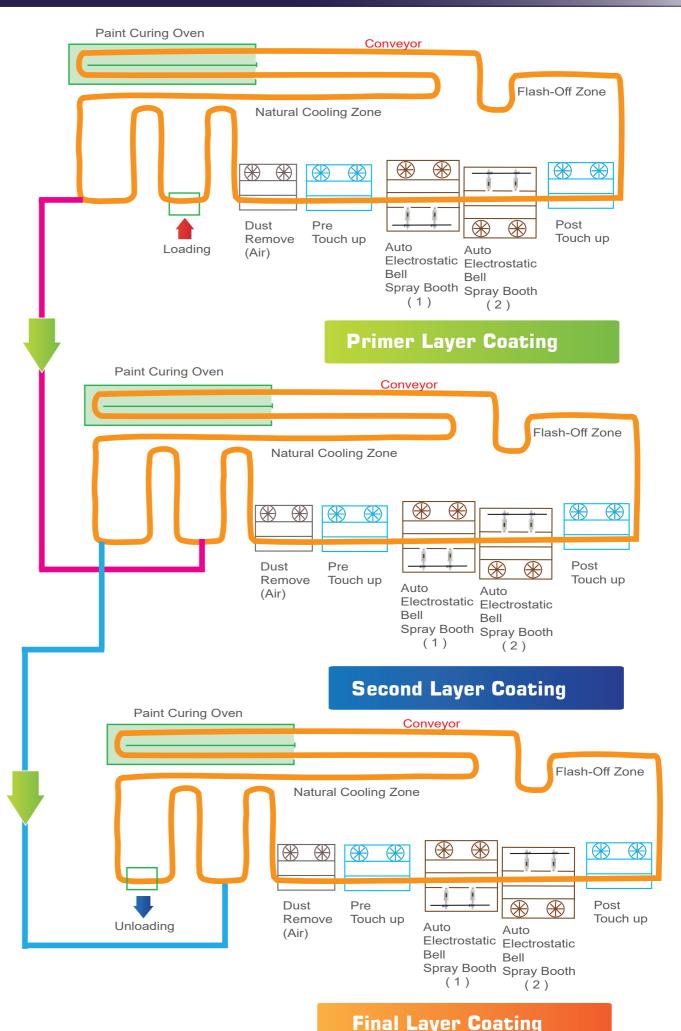


# OTSON<sup>®</sup> Liquid Eelectrostatic

### The Process Steps of Auto Electrostatic Spray Bell Coating System







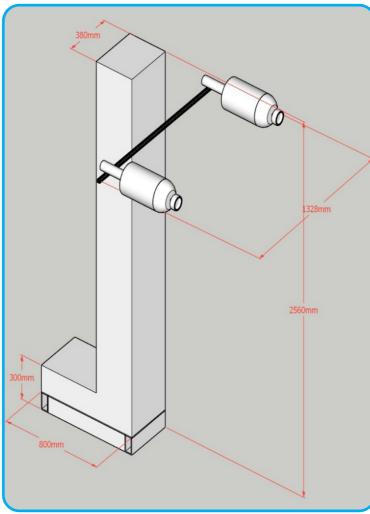
**OTSON** Technologies Corp

otson.com







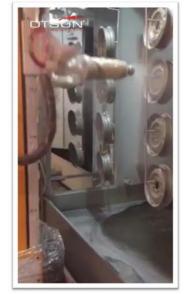


### OTSON

Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0

### OTS-9000 Auto Electrostatic Spray Bell







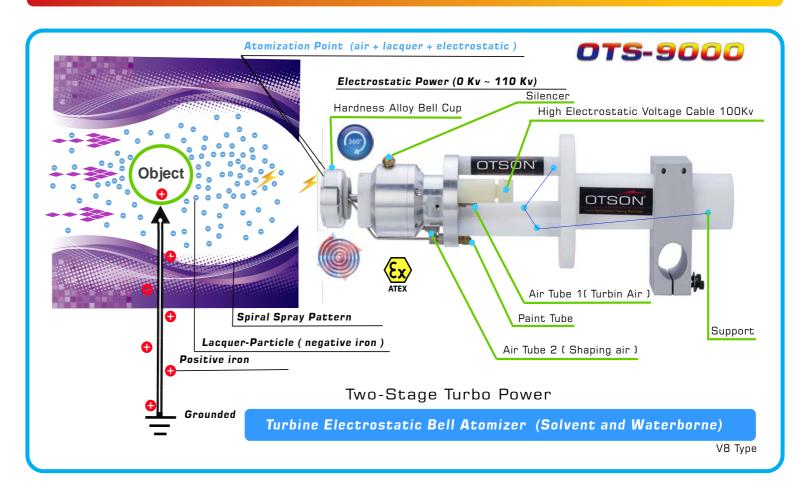
2K Solvent 2K Water Based

otson.com





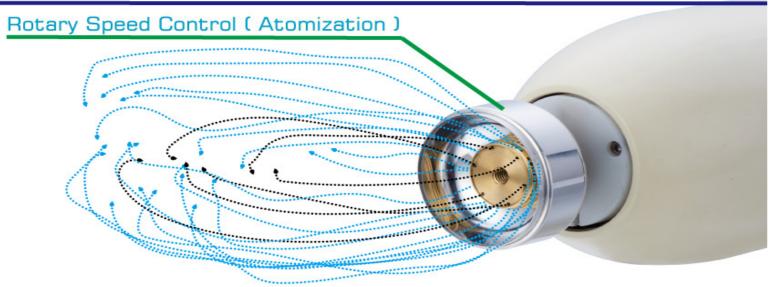
# **Electrostatic Spray Bell Angles**







# OTS-9000



- Paint Flow
- Air Flow Pattern Control

OTS-9000 Auto Electrostatic Spray Bell



### Specification

### **Liquid Electrostatic Spray Bell**

Input Voltage 0~110KV DC(-)
Bell Length 250 mm

**Bell Weight** \*(no nozzle , hv cable ,spraying tube and air tube ) 900 g

Fluid and Air Pressure  $0 \sim 7 \text{ kg/cm}^2 (6.86 \text{ bar}) (0 \sim 100) \text{ psi}$ Operating Pressure Air Supply

Coatings Solvent-base & Waterborne Coatings



#### **Electrostatic Power Supply**

Out Voltage 0~110KV DC(-)

**Out Current** 50 microamperes

**Input Voltage** 110 V~240 V AC (50/60 Hz)

**Intercepting current** 20~150 microamperes

Weight 12 kg

Dimensions 300(L)x120(W)x350(H) m







### **Specification**

Model Number	9000A
Spare atomizer, without cable or hose	4 kg
Material of Turbine Atomizer and Bell Cup	Alloy (no magnetic)
Life cycles ( valves/bell /bearings/couplings) depend on air quality and	1~5 years
Maintenance	

Pneumatic supply	2 hay mini (120nai) 10 hay may (150nai)
Nano-valve drive air pressure	8 bar mini (120psi) - 10 bar max. (150psi)
Magnetic turbine bearing air pressure	5 mini (75psi) - 7 bar max. (105psi) from 130 to 180 L/min
Shaping air pressure	6 bar (90psi) recommended on manifold
Micro air pressure	0.5 mini (7,5psi) at 1 bar maxi. (15psi) from 20 L/min to 40 L/mir
Drive air consumption	10 NI/min.
Magnetic turbine bearing air consumption	125 NI/min.
Shaping air consumption (with respect to air shroud and bell being used)	From 100 to 600 NI/min.
Turbine rotation air consumption	From 100 to 700 Nl/min. <sup>(1)</sup>
Safeguard air quantity	25 litres at 6 bar (90 psi)
(1): with respect to sprayed flow and rotation speed	
Product supply	
Standard product supply pressure	6 (90psi) to 8 bar (120psi)
Maximum product pressure	10 bar (150psi)
Paint flow (depending on paint type)	30 to 3000 cc/min. <sup>©</sup> maxi.
Viscosity scale (for minimum results)	8 to 30 seconds FORD #4 Cup
(2): with a product density < 1.1 gr/cm3 and/or of the combination bell and air shroud being used	
Performances	
Rotation speed	15 to 60,000 (6.0 bar) 90 psi (upon diameter of bell cup used)
Application speed	up to 900 mm/sec
Transfer Efficiency	85% ~98%
Color change	
Paint consumption	<sub>25 cm</sub> 3 (paint circuit) <sub>&amp; 25 cm</sub> 3 (pump circuit)
Paint feeding	OTSON GEAR PUMP (2 color change )
Rinsing product consumption	<sub>300 cm</sub> 3 (not included rinsing box)
Standard process time	10 sec (with REVERSE FLUSH)
Optimized process time	<sub>5 sec</sub> (with REVERSE FLUSH on circuit 1 & 2)
Same Color (head rinsing + bell cup)	
Time	6 sec.
Rinsing product consumption	50 cm <sup>3</sup>
High Electrostatic Voltage	
Voltage maxi.	110 kV
Current maxi.	50 μA
Bell Cup satfey Distance from substrate	30cm

<sup>\*</sup>The appearance of all products, detail, figure and specification are subject to change at any time without notice.

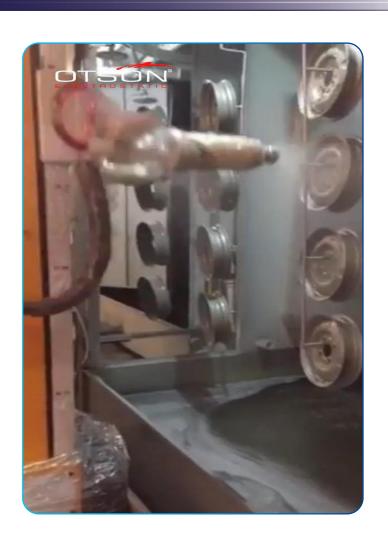
Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.

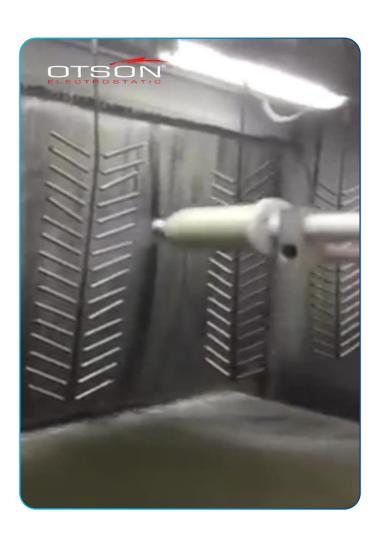


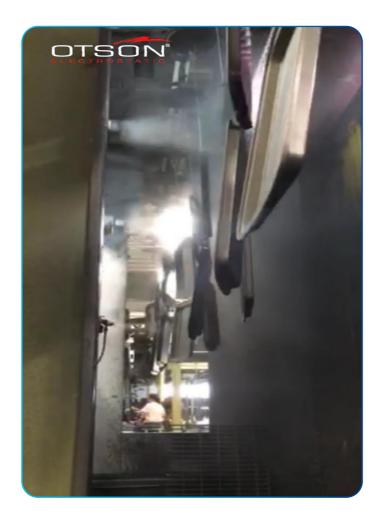




















### **Specification**

# OTS-8700 /8300 Microcomputer Control Panel (10" Man-Machine Interface)

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

**■ Weight**: 110 kg

■ Servo Motor Controlled Reciprocator.

■ Touch Panel Interface by using 10" Color Screen.

■ Memory Capacity up to 200 sets of Operation.

■ Color Change Control (2 colors) Interlocking

■ Door-in-Door Design to Achieve Efficient Anti-Dust Effect.

Coatings: Solvent-base & Waterborne Coatings



# OTS-8100 / 8500 Microcomputer Control Panel (10" Man-Machine Interface)

■ Input Voltage: AC 200V ~ 415V 50hz / 60hz (3 phase ) ± 5%

■ Power Consumption: 2.5 KVA

■ **Dimension**: 420 (L) x 730 (w) x 1710 (H) mm

■ **Weight**: 110 kg

■ Servo Motor controlled reciprocator.

■ Touch Panel interface by using 10" colour screen.

■ Memory capacity up to 200 sets of operation.

■ Door-in-Door design to achieve efficient anti-dust effect.

**Coatings:** Solvent-base **Coatings** 





■ Auto Gun support rod (horizontal Length):1000mm~ 2000mm.

■ Single travel, multi-speed shifting.

**■** Control Method:

Speed: Max 36 m/min (adjustable)
Motor capacity: 1kw (explosion proof)

- 1. Frequency Converter for speed control.
- 2. Man-machine interface control panel is controlled by servo motor for regulating the travel speed.





### **Specification**

#### OTS-8000 & OTS-8100 Liquid Electrostatic Power Supply

Out Voltage 0~70 KV DC(-) -OTS-8000 0~100 KV DC(-)-OTS-8100

Out Current 50 microamperes

Intercepting Current 20~150 microamperes

Input Voltage 220V AC (50Hz)

Weight 12 kg

Dimensions 300(L)x120(W)x350(H) mm

Coatings Solvent-base Coatings



#### отs-8300 ,отs-8500 ,отs-8700 Liquid Electrostatic Power Supply

Out Voltage 0~110 KV DC(-)

Out Current 50 microamperes

Intercepting Current 20~150 microamperes

Input Voltage 220V AC (50Hz)

Weight 12 kg

Dimensions 300(L)x120(W)x350(H) mm

Coatings Solvent-base & Waterborne Coatings



#### **Gear Pump**

Input Voltage: AC 220 V ~ 380 V ±10% 3 Phase

Horsepower: 1/4 HP

Dimension: 130 (L) x 600 (w) x 30 (H) mm

Weight: 13 kg

Output: 3cc or 6cc / rev 200 cc ~ 3000 cc / min (digital control)

Spray Hose: Double-layer Teflon paint hose

Pump Material: Hardened Steel CMoWCrVCo HRC = over 63)

Titanium plated for durable use and wearing resistance.



#### Air Heater

Dimension: 410 (L) x 170 (w) x 150 (H) mm

Weight: 5 kg

Input Voltage: AC220V, 500W

Temperature: 0 degree C ~ 120 degree C



#### Water Filter & Oil Filter

Dimension: 170 (L) x 340 (w) x 90 (H) mm

Weight: 3 kg

Water Filter: 3650 l/s
Oil Filter: 1900 l/s

MAX Operation Pressure: 150psi





### **Specification**

#### IOT (Internet of Things) Sensor System

- Air Flow
- Paint flow
- Paint Pressure
- Air Pressure
- Environment VOC Detect Sensor
- Monitor motor
- Smoke Sensor
- Air Temperature and humidity
- Al Dashboard System
- Power Consumption Monitor

#### **Remote Digital Video Monitor System**

- Video Input: 8 channels
- Video Output: HDMI, VGA
- Compression Format: H.265/H.264
- **Recording Resolution:** up to 8MP (4K)
- Playback Resolution: up to 8MP (4K)
- Hard Drive Capacity: up to 6TB (depending on the model)
- **Network Interface:** RJ45, 10M/100M/1000M Ethernet with PoE support
- Remote Access: Yes, via PC, smartphone or tablet
- Audio Input/Output: 1 channel input, 1 channel output
- **USB:** 2 USB ports (1 USB 2.0, 1 USB 3.0)
- PoE Ports: 8 ports with PoE support
- Power Supply: DC 48V/1.25A

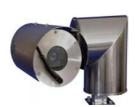












**X8CH** 

**X8CH** 

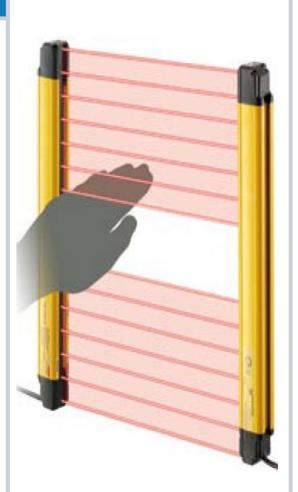




### Specification

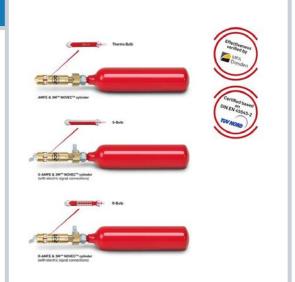
#### **Safety Light Curtains**

- Safety light curtain Type 4.
- Suitable for detection of operators.
- · Conisits of an emitter and receiver.
- In combination with a safety guard monitor for protection up to safety level PLe per EN ISO 13849-1 or up to SIL 3 per EN 62061.
- 14mm resolution for finger detection.
- Available in various protective field heights: 200, 400, 600, 800, 1000 and 1200mm.
- Detection rannge 0.5m to 6m.
- Can be connected to GLM1 safety controller.
- Gesealed tot IP65.
- Fitted with quick disconnector.
- Supplied with mounting brackets as standard



### **Automatic Miniature Fire Extinguisher**

- Dimensions (without cylinder):
- ø 16 mm x 64 mm/0,63" x 2,52"
- Minimum installation depth: 20 mm/0,79" (w/o cylinders)
- Activation temperature: 57°C 260°C/134,6° F 500° F
- Extinguishing agents: 3MTM NOVECTM, CO2,
- Lifetime: 9 years + (for the cylinders)
- Maintenance free
- Lifetime: for release mechanism (see manual for details)



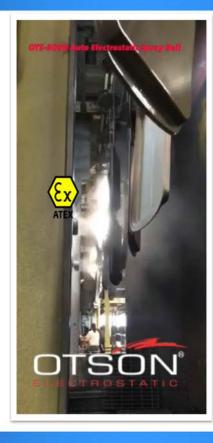




### Application - Industries

### OTSON





Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



OTSON Technologies Corp

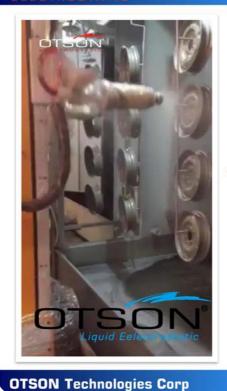
otson.com

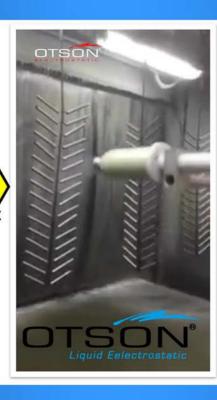
- Small parts
- Bicycle
- Application
- Small parts
- Bicycle
- Computer Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- Iron Railing
- Display Cases

- Office Partitions
- Medical Equipment
- Rest room Partitions
- Roller Bars
- Metal Doors
- Decorative Lamps
- Electrical Home Appliances
- Car Accessories, Teflon Pot
- Sports Equipment
- Handcraft
- Files
- Desks

- Sports Equipment
- Handcraft Computer
- Housing
- Stationery
- Wooden Furniture
- Hardware
- Lockers
- Freezers
- Iron Railing
- Display Cases
- Refrigerators
- Heavy Machinery
- Office Equipment

### OTSON





Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



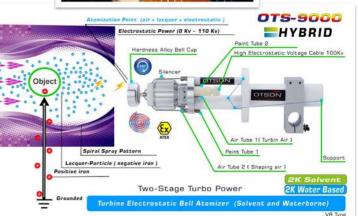
otson.com

### OTSON



Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0





**OTSON** Technologies Corp

otson.com





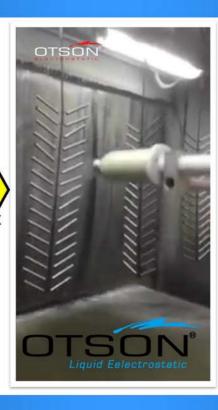
# OTSON®

### **Dashboard of Electrostatic Spray Coating – Paint Shop**



### OTSON





Innovative Liquid Electrostatic spray Paint Shop

Solutions- industry 5.0

otson.com

OTSON Technologies Corp

# Energy & Environment-Dashboard of Paint Shop

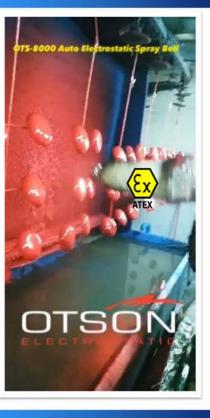


# OTSON





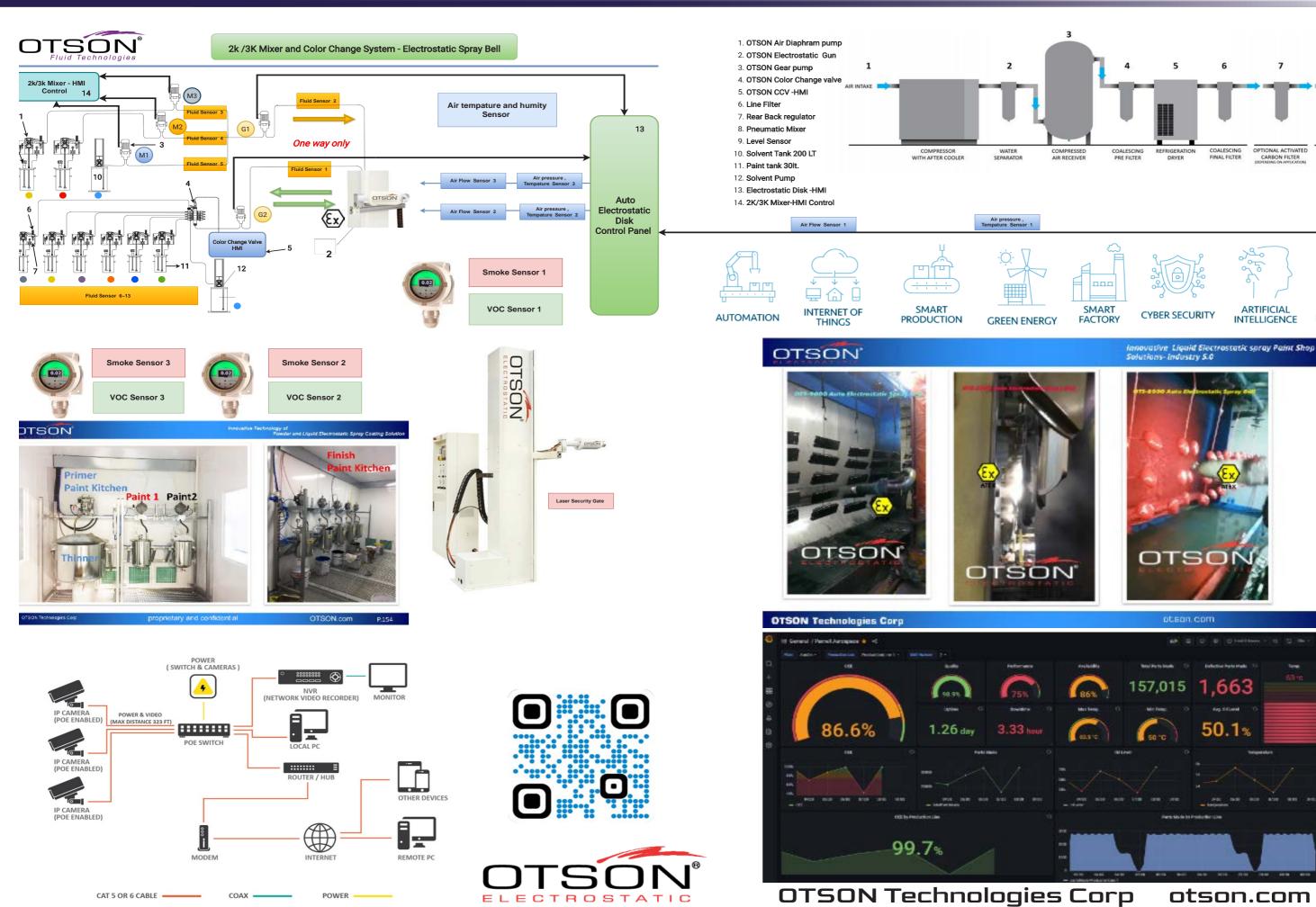
Innovative Liquid Electrostatic spray Paint Shop Solutions- industry 5.0



OTSON Technologies Corp

otson.com





MACHINE

LEARNING

**ARTIFICIAL** 



Model /Function	OTS-8700+G2	OTS-8500+G2	OTS-8300+G2	OTS-8100+G2	OTS-8000+G2
a. Microcomputer Control Subsystem					
Microcomputer Control Panel (HMI) x 1 set	10"	10"	10"	10"	
Memory Capacity for Storage Coating Parameters	199 sets	199 sets	199 sets	199 sets	
Air Flow Control x 1 set	Manual	Manual	Manual	Manual	Manual
Paints Flow Control (A) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Paint Flow Control (B) x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Color Change Control ( 2 colors ) x 1 set	Manual	Manual	Manual	Manual	Manual
Reciprocator Stoke 5 stages control x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Reciprocator Speed Control x 1 set	Auto / Manual	Auto / Manual	Auto / Manual	Auto / Manual	Manual
Atomizer Speed ( RPM ) Control x 1 set	Manual	Manual	Manual	Manual	Manual
Electrostatic Power Supply Control x 1 set	0~110KV	0~110KV	0~110KV	0~110KV	0~70KV
Electrostatic Power Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Current Display x 1 set	LED	LED	LED	LED	LED
Electrostatic Spark Protection System x 1 set	YES	YES	YES	YES	YES
Paints,Coatings	Solvent-base & Waterborne	Solvent-base	Solvent-base & Waterborne	Solvent-base	Solvent-base
b.Spray Subsystem					
High KV Electrostatic Spray Gun x 3 sets	Yes	Yes	Yes	Yes	Yes
High Atomization Spray Nozzle x 3 sets	Round , Flat	Round , Flat	Round , Flat	Round , Flat	Round , Flat
H.V Cable x 3 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
Teflon Spraying Tube x 3 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
PU Air Tube x 6 sets	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m	11m ~ 40m
c.High Voltage Electrostatic Power Subsystem					
Electrostatic Power Supply x 1 set	Max 110KV	Max 110KV	Max 100KV	Max 100KV	Max 70KV
d. Reciprocator Subsystem					
Reciprocator x 1 set (Stroke Length 1.6 Meters ~7.0 Meters)	1.6 M ~7.0 M	1.6 M ~7.0 M	1.6 M ~3.0 M	1.6 M ~3.0 M	1.6 M ~3.0 M
Safety Sensor x 1 set	Yes	Yes	Yes	Yes	Yes



Model /Function	OTS-8700+G2	OTS-8500+G2	OTS-8300+G2	OTS-8100+G2	OTS-8000+G2
e.Paint Supply Subsystem					
OTS-4000 (optional ) Colour Change Valve +HMI	2~20 Colours ( Auto Clean )	2~20 Colours (Auto Clean )	2 ~ 20 Colours ( Manual Clean )	2~20 Colours ( Manual Clean )	2 Colours
OTS-4200 (optional) 2K and 3K Mixer system +HMI	2K and 3K	2K and 3K	2K and 3K	2K and 3K	2K and 3K
Gear Pump + Motor (A) x 1 set (optional) 3cc / rev 200cc~1500 cc /mim	3cc / rev	3cc / rev	3cc / rev	3cc / rev	3cc / rev
Gear Pump + Motor (B) x 1 set (optional) 6cc / rev 200 cc ~ 3000 cc / min	6cc / rev	6cc / rev	6cc / rev	6cc / rev	6cc / rev
f . Air Supply Subsystem					
Air Heater -Air Temperature Control x 1 set	Manual	Manual	Manual	Manual	Manual
Air Filter ( screening oil and water ) x 1 set	Auto	Auto	Auto	Auto	Auto
g. Smart Monitor Sensor Subsystem (optional)					
Air Flow	Local / Remote Monitor	Local / Remote Monitor			
Paint flow	Local / Remote Monitor	Local / Remote Monitor			
Paint Pressure	Local / Remote Monitor	Local / Remote Monitor			
Air Pressure	Local / Remote Monitor	Local / Remote Monitor			
Environment VOC Detect Sensor	Local / Remote Monitor	Local / Remote Monitor			
Monitor motor	Local / Remote Monitor	Local / Remote Monitor			
Smoke Sensor	Local / Remote Monitor	Local / Remote Monitor			
Air Temperature and Humidity	Local / Remote Monitor	Local / Remote Monitor			
Al Dashboard System	Local / Remote Monitor	Local / Remote Monitor			
Power Consumption Monitor	Local / Remote Monitor	Local / Remote Monitor			
h. Safety Subsystem (optional)					
Safety Light Curtains Interlocking with disc system	Auto	Auto			
Automatic Miniature Fire Extinguisher  ( For Spray Gun and Control Panel system Only )	Auto	Auto			
I. Security System (optional)					
Remote Digital Video Monitor System (RDVRS)	Local / Remote Moni- tor	Local / Remote Moni- tor			
j. Small water-borne -Paint kitchen					
Special Isolation paint kitchen with 2 gear pump and air allegator	Yes		Yes		



### OTSON

### OTSON

Liquid Electrostatic Spray Coating System

**Easy Paint Kitchen for Waterbase and Solvent Paints** 







Dimension:76x43 x170 cm Weight: 80 Kg

Easy Paint Kitchen for Waterbase and Solvent Paints - Gear Pump

### OTSON

Technology of Liquid Electrostatic Spray Coating Systems

**Gear Pump** 

Motor



# **Application - Industry**











Meeting the requirements of each industry....











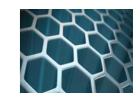












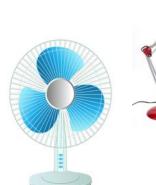








### Application - Spray Range





















**OTS - 9000** 

Auto Liquid Electrostatic Spray Bell



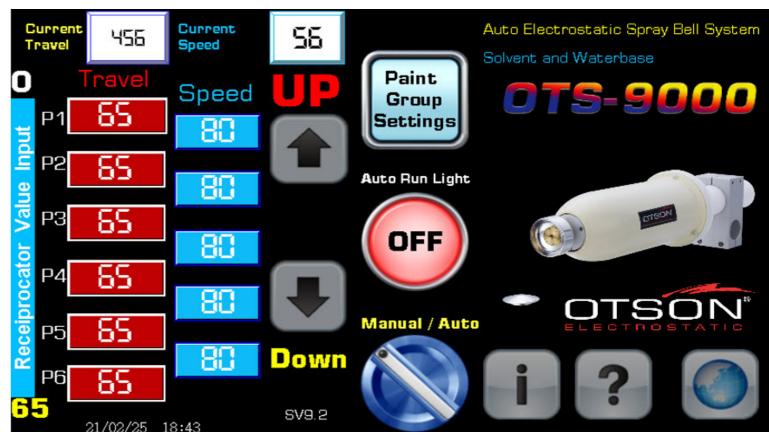












10" Touch Panel Industrial (HMI)



Electrostatic Current UMA

Electrostatic Voltage KV













**Auto Electrostatic Spray Bell System** 





\*The appearance of all products, detail, figure and specification are subject to change at any time without notice.

Copyright © OTSON is a registered trademark of OTSON Technologies Corp. All other names and brands may be claimed as the property of others.

### OTSON Technologies Corp.

1F., No.20, Lane 211, Huacheng Rd., Sinjhuang City, NEW Taipei City 242, Taiwan (R.O.C.)

